



Benjamin Moore®

SAFETY DATA SHEET

Revision date 17-Feb-2026

Revision Number 2

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name HP 100% SOLIDS EPOXY - TERRACOTTA
Product Code HP4300-22
Alternate Product Code UA4322
Product Class epoxy
Color Red brown
Recommended use Paint
Restrictions on use No information available

Manufacturer
Benjamin Moore & Co.
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Montvale, NJ 07645
Phone: 1-866-708-9180
www.benjaminmoore.com

Emergency Telephone
CHEMTREC: +1 703-741-5970 / 1-800-424-9300
+1 703-527-3887 (outside US & Canada)

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

Danger

Hazard statements

Causes severe skin burns and eye damage
May cause an allergic skin reaction
May cause cancer
Suspected of damaging fertility or the unborn child
May cause respiratory irritation. May cause drowsiness or dizziness
Causes damage to organs through prolonged or repeated exposure



Appearance liquid

Odor little or no odor

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Do not breathe dust
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing must not be allowed out of the workplace
Wear protective gloves
Do not eat, drink or smoke when using this product
Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician

Skin

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
Call a POISON CENTER or doctor/physician if you feel unwell

Ingestion

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable

Hazards not otherwise classified (HNOC)

Not applicable

Other information

No information available

IMPORTANT: Designed to be mixed with other components. Mixture will have hazards of all components. Before opening packages, read all warning labels. Follow all precautions.

CAUTION: All floor coatings may become slippery when wet. Where non-skid characteristics are desired, use an appropriate anti-slip aggregate.

3. COMPOSITION INFORMATION ON COMPONENTS

Chemical name	CAS No.	Weight-%
4,4-isopropylidenediphenol-epichlorohydrin copolymer	25068-38-6	55 - 60
Silica, crystalline	14808-60-7	15 - 20
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2	5 - 10
Nonylphenol	84852-15-3	5 - 10
Titanium dioxide	13463-67-7	1 - 5

4. FIRST AID MEASURES

General Advice	No hazards which require special first aid measures.
Eye Contact	Immediate medical attention is required. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.
Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician. Wash clothing before reuse. Destroy contaminated articles such as shoes.
Inhalation	Remove to fresh air immediately. Get medical attention immediately.
Ingestion	Clean mouth with water and afterwards drink plenty of water. Consult a physician if necessary.
Most Important Symptoms/Effects	May cause allergic skin reaction.
Notes To Physician	Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Protective equipment and precautions for firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent)

and full protective gear.

Special Provisions

Closed containers may rupture if exposed to fire or extreme heat.

Sensitivity to mechanical impact

No

Sensitivity to static discharge

No

Flash Point Data

Flash point (°F)	310
Flash Point (°C)	154
Method	PMCC

Flammability Limits In Air

Lower flammability limit:	Not applicable
Upper flammability limit:	Not applicable

NFPA

Health hazards	2
Flammability	1
Stability	0
Special:	Not Applicable

NFPA Legend

0 - Not Hazardous
1 - Slightly
2 - Moderate
3 - High
4 - Severe

The ratings assigned are only suggested ratings, the contractor/employer has ultimate responsibilities for NFPA ratings where this system is used.

Additional information regarding the NFPA rating system is available from the National Fire Protection Agency (NFPA) at www.nfpa.org.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.

Other Information

Prevent further leakage or spillage if safe to do so.

Environmental precautions

See Section 12 for additional Ecological Information.

Methods for Cleaning Up

Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Handling

Avoid contact with skin, eyes and clothing. Avoid breathing vapors, spray mists or sanding dust. In case of insufficient ventilation, wear suitable respiratory equipment.

Storage Keep container tightly closed. Keep out of the reach of children.

Incompatible Materials No information available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL
Silica, crystalline	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ TWA: 50 µg/m ³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction
Titanium dioxide	TWA: 0.2 mg/m ³ nanoscale respirable particulate matter TWA: 2.5 mg/m ³ finescale respirable particulate matter	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust

Legend

ACGIH - American Conference of Governmental Industrial Hygienists Exposure Limits

OSHA - Occupational Safety & Health Administration Exposure Limits

N/E - Not Established

Engineering Measures Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/Face Protection

Safety glasses with side-shields.

Skin Protection

Protective gloves and impervious clothing.

Respiratory Protection

In case of insufficient ventilation wear suitable respiratory equipment.

Hygiene Measures

Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	liquid
Odor	little or no odor
Odor threshold	No information available
Density (lbs./gal)	10.6 - 11.0
Specific Gravity	1.27 - 1.32
pH	No information available
Viscosity (cps)	No information available
Solubility(ies)	No information available
Water solubility	No information available

Evaporation Rate	No information available
Vapor pressure @20 °C (kPa)	No information available
Relative vapor density	No information available
Wt. % Solids	90 - 100
Vol. % Solids	90 - 100
Wt. % Volatiles	0 - 10
Vol. % Volatiles	0 - 10
VOC Regulatory Limit (g/L)	< 100
Boiling Point (°F)	300
Boiling Point (°C)	149
Freezing point (°F)	No information available
Freezing Point (°C)	No information available
Flash point (°F)	310
Flash Point (°C)	154
Method	PMCC
Flammability	Not applicable
Upper flammability limit:	Not applicable
Lower flammability limit:	Not applicable
Autoignition Temperature (°F)	No information available
Autoignition Temperature (°C)	No information available
Decomposition Temperature (°F)	No information available
Decomposition Temperature (°C)	No information available
Partition coefficient	No information available

10. STABILITY AND REACTIVITY

Reactivity	Not Applicable
Chemical Stability	Stable under normal conditions.
Conditions to avoid	Prevent from freezing.
Incompatible Materials	No materials to be especially mentioned.
Hazardous decomposition products	None under normal use.
Possibility of hazardous reactions	None under normal conditions of use.

11. TOXICOLOGICAL INFORMATION

Product Information

Information on likely routes of exposure

Principal Routes of Exposure Eye contact, skin contact and inhalation.

Acute Toxicity

Product Information No information available

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eye contact Severely irritating to eyes. May cause burns. Risk of serious damage to eyes.
Skin contact Substance may cause slight skin irritation. Prolonged or repeated contact may dry skin and cause irritation.
Inhalation May cause irritation of respiratory tract.
Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Sensitization May cause an allergic skin reaction
Neurological effects No information available.
Mutagenic Effects No information available.
Reproductive Effects Possible risk of impaired fertility. Possible risk of harm to the unborn child.
Developmental toxicity No information available.
Target organ effects Respiratory system, Eyes, Lungs, Skin.
STOT - single exposure No information available.
STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure if inhaled. Causes damage to organs through prolonged or repeated exposure if swallowed. liver. blood. Lungs.
Other adverse effects No information available.
Aspiration Hazard No information available

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral) 6074 mg/kg

Component Information Caution - This mixture contains a substance not yet fully tested

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
4,4-isopropylidenediphenol-epichlorohydrin copolymer 25068-38-6	= 11400 mg/kg (Rat)	-	-
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	= 17100 mg/kg (Rat)	> 4000 mg/kg (Rabbit)	-
Nonylphenol 84852-15-3	= 1300 mg/kg (Rat) = 580 mg/kg (Rat)	= 2000 mg/kg (Rabbit) = 2031 mg/kg (Rabbit)	-
Titanium dioxide 13463-67-7	> 2000 mg/kg (Rat)	-	> 5.09 mg/L (Rat) 4 h

Chronic Toxicity

Carcinogenicity

The information below indicates whether each agency has listed any ingredient as a carcinogen:

Chemical name	IARC	NTP	OSHA
Silica, crystalline	Group 1 - Carcinogenic to	Known Human Carcinogen	X

	humans		
Titanium dioxide	Group 2B - Possibly carcinogenic to humans		X

- Crystalline Silica has been determined to be carcinogenic to humans by IARC (1) when in respirable form. Risk of cancer depends on duration and level of inhalation exposure to spray mist or dust from sanding the dried paint.
- Although IARC has classified titanium dioxide as possibly carcinogenic to humans (2B), their summary concludes: "No significant exposure to titanium dioxide is thought to occur during the use of products in which titanium dioxide is bound to other materials, such as paint."

Legend

IARC - International Agency for Research on Cancer

NTP - National Toxicity Program

OSHA - Occupational Safety & Health Administration

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects

The environmental impact of this product has not been fully investigated.

Product Information

Acute Toxicity to Fish

No information available

Acute Toxicity to Aquatic Invertebrates

No information available

Acute Toxicity to Aquatic Plants

No information available

Persistence and degradability

No information available.

Bioaccumulation

There is no data for this product.

Mobility

No information available.

Hazardous to the ozone layer

Not applicable

Component Information

Acute Toxicity to Fish

4,4-isopropylidenediphenol-epichlorohydrin copolymer

LC50: 1.5 mg/L (Rainbow Trout - 96 hr.)

Titanium dioxide

LC50: > 1000 mg/L (Fathead Minnow - 96 hr.)

Acute Toxicity to Aquatic Invertebrates

No information available

Acute Toxicity to Aquatic Plants

No information available

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method

Dispose of in accordance with federal, state, and local regulations. Local requirements may vary, consult your sanitation department or state-designated environmental protection agency for more disposal options.

14. TRANSPORT INFORMATION

DOT

Not regulated

ICAO / IATA

Not regulated

IMDG / IMO

Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA: United States

Yes - All components are listed or exempt.

DSL: Canada

Yes - All components are listed or exempt.

US Federal Regulations

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

<u>Chemical name</u>	<u>CAS No.</u>	<u>Weight-%</u>	<u>CERCLA/SARA 313 (de minimis concentration)</u>
Nonylphenol	84852-15-3	5 - 10	1.0

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)


This product contains the following HAPs:

None

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

 **WARNING:** This product can expose you to chemicals including Titanium dioxide, which are known to the State of California to cause cancer, and Toluene which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

U.S. State Right-to-Know Regulations

Chemical name	Massachusetts	New Jersey	Pennsylvania
Silica, crystalline	X	X	X
Nonylphenol	X		X
Iron oxide	X	X	X
Titanium dioxide	X	X	X

Legend

X - Listed

16. OTHER INFORMATION

HMIS

Health hazards	2*
Flammability	1
Reactivity:	0
Personal protection	-

HMIS Legend

- 0 - Minimal Hazard
- 1 - Slight Hazard
- 2 - Moderate Hazard
- 3 - Serious Hazard
- 4 - Severe Hazard
- * - Chronic Hazard

X - Consult your supervisor or S.O.P. for "Special" handling instructions.

Note: The PPE rating has intentionally been left blank. Choose appropriate PPE that will protect employees from the hazards the material will present under the actual normal conditions of use.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or

risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer, has chosen to provide them. HMIS® ratings are to be used only in conjunction with a fully implemented HMIS® program by workers who have received appropriate HMIS® training. HMIS® is a registered trade and service mark of the NPCA. HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Prepared By Product Stewardship Department
Benjamin Moore & Co.
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800-225-5554

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Revision Note Not available

Disclaimer

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End of Safety Data Sheet