### 1. PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>Product Name</th>
<th>WATER REDUCIBLE EPOXY ESTER PRIMER RED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Code</td>
<td>V125-20</td>
</tr>
<tr>
<td>Alternate Product Code</td>
<td>V12520</td>
</tr>
<tr>
<td>Product Class</td>
<td>WATER THINNED PAINT</td>
</tr>
<tr>
<td>Color</td>
<td>Red</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Industrial paint</td>
</tr>
<tr>
<td>Restrictions on use</td>
<td>No information available</td>
</tr>
</tbody>
</table>

**Manufacturer**

Benjamin Moore & Co.
101 Paragon Drive
Montvale, NJ 07645
Phone: 1-866-708-9180
corotechcoatings.com

**Emergency Telephone**

CHEMTREC (US): 800-424-9300
CHEMTREC (outside US): (703)-527-3887

### 2. HAZARDS IDENTIFICATION

**Classification**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Category 1A</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Category 2</td>
</tr>
<tr>
<td>Specific target organ toxicity</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

**Label elements**

**Danger**

**Hazard statements**

Causes skin irritation
Causes serious eye irritation
May cause cancer
Suspected of damaging fertility or the unborn child
Causes damage to organs through prolonged or repeated exposure
Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Wear eye/face protection
Do not breathe dust/fume/gas/mist/vapors/spray
Do not eat, drink or smoke when using this product

Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
Skin
IF ON SKIN: Wash with plenty of soap and water
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
No information available

3. COMPOSITION INFORMATION ON COMPONENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethanol</td>
<td>111-76-2</td>
<td>15</td>
</tr>
<tr>
<td>Silica, crystalline</td>
<td>14808-60-7</td>
<td>15</td>
</tr>
<tr>
<td>Talc</td>
<td>14807-96-6</td>
<td>10</td>
</tr>
<tr>
<td>Iron oxide</td>
<td>1309-37-1</td>
<td>10</td>
</tr>
<tr>
<td>Zinc phosphate</td>
<td>7779-90-0</td>
<td>5</td>
</tr>
</tbody>
</table>
4. FIRST AID MEASURES

General Advice
No hazards which require special first aid measures.

Eye Contact
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.

Skin Contact
Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Inhalation
Move to fresh air. If symptoms persist, call a physician.

Ingestion
Clean mouth with water and afterwards drink plenty of water. Consult a physician if necessary.

Most Important Symptoms/Effects
None known.

Notes To Physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Protective Equipment And Precautions For Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

Specific Hazards Arising From The Chemical
Closed containers may rupture if exposed to fire or extreme heat.

Sensitivity To Mechanical Impact
No

Sensitivity To Static Discharge
No

Flash Point Data

<table>
<thead>
<tr>
<th>Method</th>
<th>Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point (°F)</td>
<td></td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td></td>
</tr>
</tbody>
</table>

Flammability Limits In Air

<table>
<thead>
<tr>
<th>Limit</th>
<th>Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lower flammability limit:</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td></td>
</tr>
</tbody>
</table>
6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.

Other Information
Prevent further leakage or spillage if safe to do so.

Environmental precautions
See Section 12 for additional Ecological Information.

Methods for Cleaning Up
Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Handling
Avoid contact with skin, eyes and clothing. Avoid breathing vapors, spray mists or sanding dust. In case of insufficient ventilation, wear suitable respiratory equipment.

Storage
Keep container tightly closed. Keep out of the reach of children.

Incompatible Materials
No information available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethanol</td>
<td>20 ppm - TWA</td>
<td>50 ppm - TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>240 mg/m³ - TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>prevent or reduce skin absorption</td>
</tr>
<tr>
<td>Silica, crystalline</td>
<td>0.025 mg/m³ - TWA</td>
<td>-</td>
</tr>
<tr>
<td>Talc</td>
<td>2 mg/m³ - TWA</td>
<td>20 mppcf - TWA</td>
</tr>
<tr>
<td>Iron oxide</td>
<td>5 mg/m³ - TWA</td>
<td>10 mg/m³ - TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³ - TWA Rouge</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³ - TWA Rouge</td>
</tr>
<tr>
<td>Kaolin</td>
<td>2 mg/m³ - TWA</td>
<td>15 mg/m³ - TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³ - TWA</td>
</tr>
<tr>
<td>Ammonia</td>
<td>25 ppm - TWA</td>
<td>50 ppm - TWA</td>
</tr>
<tr>
<td></td>
<td>35 ppm - STEL</td>
<td>35 mg/m³ - TWA</td>
</tr>
<tr>
<td>Benzene, ethenyl-</td>
<td>20 ppm - TWA</td>
<td>100 ppm - TWA</td>
</tr>
<tr>
<td></td>
<td>40 ppm - STEL</td>
<td>200 ppm - Ceiling</td>
</tr>
</tbody>
</table>
Legend
ACGIH - American Conference of Governmental Industrial Hygienists Exposure Limits
OSHA - Occupational Safety & Health Administration Exposure Limits
N/E - Not Established

Engineering Measures
Ensure adequate ventilation, especially in confined areas.

Personal Protective Equipment

| Eye/Face Protection | Safety glasses with side-shields. If splashes are likely to occur, wear: Tightly fitting safety goggles. |
| Skin Protection     | Protective gloves and impervious clothing. |
| Respiratory Protection | In case of insufficient ventilation wear suitable respiratory equipment. |

Hygiene Measures
Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Wash thoroughly after handling.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>little or no odor</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No information available</td>
</tr>
<tr>
<td>Density (lbs/gal)</td>
<td>10.45 - 10.55</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.25 - 1.27</td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
</tr>
<tr>
<td>Viscosity (cps)</td>
<td>No information available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>No information available</td>
</tr>
<tr>
<td>Water solubility</td>
<td>No information available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor pressure @20 °C (kPa)</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No information available</td>
</tr>
<tr>
<td>Wt. % Solids</td>
<td>40 - 50</td>
</tr>
<tr>
<td>Vol. % Solids</td>
<td>25 - 35</td>
</tr>
<tr>
<td>Wt. % Volatiles</td>
<td>50 - 60</td>
</tr>
<tr>
<td>Vol. % Volatiles</td>
<td>65 - 75</td>
</tr>
<tr>
<td>VOC Regulatory Limit (g/L)</td>
<td>&lt; 340</td>
</tr>
<tr>
<td>Boiling Point (°F)</td>
<td>212</td>
</tr>
<tr>
<td>Boiling Point (°C)</td>
<td>100</td>
</tr>
<tr>
<td>Freezing Point (°F)</td>
<td>32</td>
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<tr>
<td>Freezing Point (°C)</td>
<td>0</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Method</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition Temperature (°F)</td>
<td>No information available</td>
</tr>
<tr>
<td>Autoignition Temperature (°C)</td>
<td>No information available</td>
</tr>
<tr>
<td>Decomposition Temperature (°F)</td>
<td>No information available</td>
</tr>
<tr>
<td>Decomposition Temperature (°C)</td>
<td>No information available</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No information available</td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
Not Applicable

Chemical Stability
Stable under normal conditions.

Conditions to avoid
Prevent from freezing.

Incompatible Materials
No materials to be especially mentioned.

Hazardous Decomposition Products
None under normal use.

Possibility of hazardous reactions
None under normal conditions of use.

11. TOXICOLOGICAL INFORMATION

Product Information

Information on likely routes of exposure

Principal Routes of Exposure
Eye contact, skin contact and inhalation.

Acute Toxicity

Product Information
No information available

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms
No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eye contact
Causes serious eye irritation. May cause redness, itching, and pain.

Skin contact
Substance may cause slight skin irritation. Prolonged or repeated contact may dry skin and cause irritation.

Inhalation
May cause irritation of respiratory tract.

Ingestion
Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Sensitization
No information available

Neurological Effects
No information available.

Mutagenic Effects
No information available.

Reproductive Effects
Possible risk of impaired fertility. Possible risk of harm to the unborn child.

Developmental Effects
No information available.

Target organ effects
No information available.

STOT - single exposure
No information available.

STOT - repeated exposure
Causes damage to organs through prolonged or repeated exposure if inhaled.

Other adverse effects
No information available.

Aspiration Hazard
No information available.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 2003 mg/kg
ATEmix (dermal) 8947 mg/kg
Component Information

2-Butoxyethanol
LD50 Oral: 470 mg/kg (Rat)
LD50 Dermal: 220 mg/kg (Rabbit)
LC50 Inhalation (Vapor): 450 ppm (Rat, 4 hr.)
Silica, crystalline
LD50 Oral: 500 mg/kg (Rat)
Iron oxide
LD50 Oral: > 5000 mg/kg (Rat) vendor data
Kaolin
LD50 Oral: > 5000 mg/kg (Rat)
Ammonia
LC50 Inhalation (Vapor): 2000 ppm (Rat, 4 hr.)
Benzene, ethenyl-
LD50 Oral: 5000 mg/kg (Rat)
LC50 Inhalation (Vapor): > 2800 ppm (Rat, 4 hr.)

Carcinogenicity
*Crystalline Silica has been determined to be carcinogenic to humans by IARC (1) when in respirable form. Risk of cancer depends on duration and level of inhalation exposure to spray mist or dust from sanding the dried paint.*

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silica, crystalline</td>
<td>1 - Human Carcinogen</td>
<td>Known Human Carcinogen</td>
<td>Listed</td>
</tr>
<tr>
<td>Benzene, ethenyl-</td>
<td>2B - Possible Human Carcinogen</td>
<td>Reasonably Anticipated Human Carcinogen</td>
<td>Listed</td>
</tr>
</tbody>
</table>

Legend
IARC - International Agency for Research on Cancer
NTP - National Toxicity Program
OSHA - Occupational Safety & Health Administration

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects
*The environmental impact of this product has not been fully investigated.*

Product Information

Acute Toxicity to Fish
No information available

Acute Toxicity to Aquatic Invertebrates
No information available

Acute Toxicity to Aquatic Plants
Persistence / Degradability
No information available.

Bioaccumulation
No information available.

Mobility in Environmental Media
No information available.

Ozone
No information available.

Component Information

Acute Toxicity to Fish

2-Butoxyethanol
LC50: 1490 mg/L (Bluegill sunfish - 96 hr.)

Benzene, ethenyl-
LC50: 4 - 10 mg/L (Fathead Minnow - 96 hr.)

Acute Toxicity to Aquatic Invertebrates

Benzene, ethenyl-
EC50: 4.7 mg/L (Daphnia magna - 48 hr.)

Acute Toxicity to Aquatic Plants
No information available

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method
Dispose of in accordance with federal, state, and local regulations. Local requirements may vary, consult your sanitation department or state-designated environmental protection agency for more disposal options.

14. TRANSPORT INFORMATION

DOT
Not regulated

ICAO / IATA
Not regulated

IMDG / IMO
Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA: United States
Yes - All components are listed or exempt.
Federal Regulations

SARA 311/312 hazardous categorization

- Acute health hazard: Yes
- Chronic Health Hazard: Yes
- Fire hazard: No
- Sudden release of pressure hazard: No
- Reactive Hazard: No

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>CERCLA/SARA 313 (de minimis concentration)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethanol</td>
<td>111-76-2</td>
<td>15</td>
<td>1.0</td>
</tr>
<tr>
<td>Zinc phosphate</td>
<td>7779-90-0</td>
<td>5</td>
<td>1.0</td>
</tr>
<tr>
<td>Benzene, ethenyl-ethyl</td>
<td>100-42-5</td>
<td>0.5</td>
<td>0.1</td>
</tr>
</tbody>
</table>

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product contains the following HAPs:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Hazardous Air Pollutant (HAP)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene, ethenyl-ethyl</td>
<td>100-42-5</td>
<td>0.5</td>
<td>Listed</td>
</tr>
</tbody>
</table>

US State Regulations

California Proposition 65

⚠️ WARNING: Cancer and Reproductive Harm— www.P65warnings.ca.gov

State Right-to-Know

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Massachusetts</th>
<th>New Jersey</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethanol</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Silica, crystalline</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Talc</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Iron oxide</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Zinc phosphate</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Kaolin</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

Legend
X - Listed
HMIS Legend
0 - Minimal Hazard
1 - Slight Hazard
2 - Moderate Hazard
3 - Serious Hazard
4 - Severe Hazard
* - Chronic Hazard
X - Consult your supervisor or S.O.P. for "Special" handling instructions.

Note: The PPE rating has intentionally been left blank. Choose appropriate PPE that will protect employees from the hazards the material will present under the actual normal conditions of use.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer, has chosen to provide them. HMIS® ratings are to be used only in conjunction with a fully implemented HMIS® program by workers who have received appropriate HMIS® training. HMIS® is a registered trade and service mark of the NPCA. HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Prepared By
Product Stewardship Department
Benjamin Moore & Co.
101 Paragon Drive
Montvale, NJ 07645
800-225-5554

Revision Date: 06-Jul-2018
Revision Summary: Not available

Disclaimer
The information contained herein is presented in good faith and believed to be accurate as of the effective date shown above. This information is furnished without warranty of any kind. Employers should use this information only as a supplement to other information gathered by them and must make independent determination of suitability and completeness of information from all sources to assure proper use of these materials and the safety and health of employees. Any use of this data and information must be determined by the user to be in accordance with applicable federal, provincial, and local laws and regulations.

END OF SAFETY DATA SHEET