



SAFETY DATA SHEET

Revision Date: 12-Mar-2021

Revision Number: 3

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name BENJAMIN MOORE COROTECH POLYAMIDE EPOXY PRIMER
RED
Product Code CV150-20
Alternate Product Code CV5020
Product Class epoxy
Color Red
Recommended use Industrial paint
Restrictions on use No information available

Manufacturer
Benjamin Moore & Co.
101 Paragon Drive
Montvale, NJ 07645
Phone: 1-866-708-9180
www.benjaminmoore.com/Corotech

Emergency Telephone
CHEMTREC: +1 703-741-5970 / 1-800-424-9300
+1 703-527-3887 (outside US & Canada)

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Flammable liquids	Category 3

Label elements

Danger

Hazard statements

Causes serious eye irritation
May cause an allergic skin reaction
May cause cancer
Flammable liquid and vapor



Appearance liquid

Odor solvent

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

Skin

If skin irritation or rash occurs: Get medical advice/attention

Wash contaminated clothing before reuse

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

Fire

In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other information

No information available

IMPORTANT: Designed to be mixed with other components. Mixture will have hazards of all components. Before

opening packages, read all warning labels. Follow all precautions.

CAUTION: All floor coatings may become slippery when wet. Where non-skid characteristics are desired, use an appropriate anti-slip aggregate.

3. COMPOSITION INFORMATION ON COMPONENTS

Chemical name	CAS No.	Weight-%
Nepheline syenite	37244-96-5	40 - 45
Methyl acetate	79-20-9	15 - 20
Iron oxide	1309-37-1	5 - 10
4-Chlorobenzotrifluoride	98-56-6	5 - 10
n-Butyl alcohol	71-36-3	1 - 5
Zinc phosphate	7779-90-0	1 - 5
Wollastonite	13983-17-0	1 - 5
Zinc oxide	1314-13-2	0.5 - 1
Triethylenetetramine	112-24-3	0.5 - 1
Silica, crystalline	14808-60-7	0.1 - 0.5
Ethyl benzene	100-41-4	0.1 - 0.5
1-Piperazinoethanamine	140-31-8	0.1 - 0.5

4. FIRST AID MEASURES

Description of first aid measures

General Advice	If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician. Wash clothing before reuse. Destroy contaminated articles such as shoes.
Inhalation	Move to fresh air. If symptoms persist, call a physician. If not breathing, give artificial respiration. Call a physician immediately.
Ingestion	Clean mouth with water and afterwards drink plenty of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Consult a physician.
Protection Of First-Aiders	Use personal protective equipment.
Most Important Symptoms/Effects	May cause allergic skin reaction.
Notes To Physician	Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flammable Properties Vapors may travel considerable distance to a source of

	ignition and flash back. Vapors may cause flash fire.
Suitable Extinguishing Media	Foam, dry powder or water. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Protective equipment and precautions for firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
Hazardous combustion products	Burning may result in carbon dioxide, carbon monoxide and other combustion products of varying composition which may be toxic and/or irritating.
Specific Hazards Arising From The Chemical	Flammable. Flash back possible over considerable distance. Keep product and empty container away from heat and sources of ignition. Closed containers may rupture if exposed to fire or extreme heat. Thermal decomposition can lead to release of irritating gases and vapors.
Sensitivity to mechanical impact	No
Sensitivity to static discharge	Yes
Flash Point Data	
Flash point (°F)	80
Flash Point (°C)	27
Method	PMCC
Flammability Limits In Air	
Lower flammability limit:	Not available
Upper flammability limit:	Not available

NFPA **Health:** 2 **Flammability:** 3 **Instability:** 0 **Special:** Not Applicable

NFPA Legend

- 0 - Not Hazardous
- 1 - Slightly
- 2 - Moderate
- 3 - High
- 4 - Severe

The ratings assigned are only suggested ratings, the contractor/employer has ultimate responsibilities for NFPA ratings where this system is used.

Additional information regarding the NFPA rating system is available from the National Fire Protection Agency (NFPA) at www.nfpa.org.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions Remove all sources of ignition. Take precautions to prevent flashback. Ground and bond all containers and handling equipment. Take precautionary measures against static discharges. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Use personal protective equipment.

Other Information	Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.
Environmental precautions	See Section 12 for additional Ecological Information.
Methods for Cleaning Up	Dam up. Soak up with inert absorbent material. Use a non-sparking or explosion proof means to transfer material to a sealed, appropriate container for disposal. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Handling	<p>Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Do not breathe vapors or spray mist. Use only in ventilated areas. Prevent vapor build-up by providing adequate ventilation during and after use.</p> <p>Take precautionary measures against static discharges. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Keep away from heat, sparks and flame. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Ignition and/or flash back may occur.</p>
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat. Keep away from open flames, hot surfaces and sources of ignition. Keep in properly labeled containers. Keep out of the reach of children.
Incompatible Materials	Incompatible with strong acids and bases and strong oxidizing agents.
Technical measures/Precautions	<p>Ensure adequate ventilation. Use only where airflow will keep vapors from building up in or near the work area in adjoining rooms. Comply with all national, state, and local codes pertaining to the storage, handling, dispensing and disposal of flammable liquids.</p> <p>Dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. All equipment should be non-sparking and explosion proof. Use explosion proof electrical equipment for ventilation, lighting and material handling.</p>

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL
Methyl acetate	STEL: 250 ppm TWA: 200 ppm	200 ppm - TWA 610 mg/m ³ - TWA
Iron oxide	TWA: 5 mg/m ³ respirable particulate matter	10 mg/m ³ - TWA 15 mg/m ³ - TWA Rouge 5 mg/m ³ - TWA Rouge
4-Chlorobenzotrifluoride	TWA: 2.5 mg/m ³ F	2.5 mg/m ³ - TWA
n-Butyl alcohol	TWA: 20 ppm	100 ppm - TWA 300 mg/m ³ - TWA

Wollastonite	TWA: 1 mg/m ³ inhalable particulate matter, particulate matter containing no asbestos and <1% crystalline silica	N/E
Zinc oxide	STEL: 10 mg/m ³ respirable particulate matter TWA: 2 mg/m ³ respirable particulate matter	5 mg/m ³ - TWA 15 mg/m ³ - TWA
Silica, crystalline	TWA: 0.025 mg/m ³ respirable particulate matter	50 µg/m ³ - TWA Respirable crystalline silica 50 µg/m ³ - TWA -
Ethyl benzene	TWA: 20 ppm	100 ppm - TWA 435 mg/m ³ - TWA

Legend

ACGIH - American Conference of Governmental Industrial Hygienists Exposure Limits

OSHA - Occupational Safety & Health Administration Exposure Limits

N/E - Not Established

Appropriate engineering controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas.

Personal Protective Equipment

Eye/Face Protection

Safety glasses with side-shields. If splashes are likely to occur, wear:. Tightly fitting safety goggles.

Skin Protection

Long sleeved clothing. Protective gloves.

Respiratory Protection

Use only with adequate ventilation. In operations where exposure limits are exceeded, use a NIOSH approved respirator that has been selected by a technically qualified person for the specific work conditions. When spraying the product or applying in confined areas, wear a NIOSH approved respirator specified for paint spray or organic vapors.

Hygiene Measures

Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	liquid
Odor	solvent
Odor Threshold	No information available
Density (lbs/gal)	13.25 - 13.35
Specific Gravity	1.59 - 1.61
pH	No information available
Viscosity (cps)	No information available
Solubility(ies)	No information available
Water solubility	No information available
Evaporation Rate	No information available
Vapor pressure	No information available
Vapor density	No information available
Wt. % Solids	70 - 80
Vol. % Solids	55 - 65
Wt. % Volatiles	20 - 30
Vol. % Volatiles	35 - 45
VOC Regulatory Limit (g/L)	< 250

Boiling Point (°F)	97
Boiling Point (°C)	36
Freezing point (°F)	No information available
Freezing Point (°C)	No information available
Flash point (°F)	80
Flash Point (°C)	27
Method	PMCC
Flammability (solid, gas)	Not applicable
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Autoignition Temperature (°F)	No information available
Autoignition Temperature (°C)	No information available
Decomposition Temperature (°F)	No information available
Decomposition Temperature (°C)	No information available
Partition coefficient	No information available

10. STABILITY AND REACTIVITY

Reactivity	No data available
Chemical Stability	Stable under normal conditions. Hazardous polymerisation does not occur.
Conditions to avoid	Keep away from open flames, hot surfaces, static electricity and sources of ignition. Sparks. Elevated temperature.
Incompatible Materials	Incompatible with strong acids and bases and strong oxidizing agents.
Hazardous Decomposition Products	Thermal decomposition can lead to release of irritating gases and vapors.
Possibility of hazardous reactions	None under normal conditions of use.

11. TOXICOLOGICAL INFORMATION

Product Information

Information on likely routes of exposure

Principal Routes of Exposure Eye contact, skin contact and inhalation.

Acute Toxicity

Product Information Repeated or prolonged exposure to organic solvents may lead to permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling vapors may be harmful or fatal.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eye contact	Contact with eyes may cause irritation.
Skin contact	May cause skin irritation and/or dermatitis. Prolonged skin contact may defat the skin and produce dermatitis.
Ingestion	Harmful if swallowed. Ingestion may cause irritation to mucous membranes. Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly progressing to death.
Inhalation	Harmful by inhalation. High vapor / aerosol concentrations are irritating to the eyes, nose, throat and lungs and may cause headaches, dizziness, drowsiness, unconsciousness, and other central nervous system effects.
Sensitization	May cause an allergic skin reaction
Neurological Effects	No information available.
Mutagenic Effects	No information available.
Reproductive Effects	No information available.
Developmental Effects	No information available.
Target organ effects	No information available.
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure if inhaled.
STOT - single exposure	No information available.
Other adverse effects	No information available.
Aspiration Hazard	May be harmful if swallowed and enters airways. Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly progressing to death.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	10586 mg/kg
ATEmix (dermal)	16081 mg/kg
ATEmix (inhalation-dust/mist)	308 mg/L
ATEmix (inhalation-vapor)	1048.2 mg/L

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Methyl acetate 79-20-9	> 5 g/kg (Rat)	> 5 g/kg (Rabbit)	> 49000 mg/m ³ (Rat) 4 h
Iron oxide 1309-37-1	> 10000 mg/kg (Rat)	-	-
4-Chlorobenzotrifluoride 98-56-6	= 13 g/kg (Rat)	> 2 mL/kg (Rabbit)	= 33 mg/L (Rat) 4 h
n-Butyl alcohol 71-36-3	= 700 mg/kg (Rat) = 790 mg/kg (Rat)	= 3402 mg/kg (Rabbit) = 3400 mg/kg (Rabbit)	> 8000 ppm (Rat) 4 h
Zinc phosphate 7779-90-0	> 5000 mg/kg (Rat)	-	-
Zinc oxide 1314-13-2	> 5000 mg/kg (Rat)	-	-
Triethylenetetramine 112-24-3	= 2500 mg/kg (Rat)	= 550 mg/kg (Rabbit)	-
Ethyl benzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h
1-Piperazinoethanamine 140-31-8	= 2140 µL/kg (Rat)	= 880 µL/kg (Rabbit)	-

Chronic Toxicity

Carcinogenicity

The information below indicates whether each agency has listed any ingredient as a carcinogen:

Chemical name	IARC	NTP	OSHA
Silica, crystalline	1 - Human Carcinogen	Known Human Carcinogen	Listed
Ethyl benzene	2B - Possible Human Carcinogen		Listed

• Crystalline Silica has been determined to be carcinogenic to humans by IARC (1) when in respirable form. Risk of cancer depends on duration and level of inhalation exposure to spray mist or dust from sanding the dried paint.

Legend

IARC - International Agency for Research on Cancer

NTP - National Toxicity Program

OSHA - Occupational Safety & Health Administration

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects

The environmental impact of this product has not been fully investigated.

Product Information

Acute Toxicity to Fish

No information available

Acute Toxicity to Aquatic Invertebrates

No information available

Acute Toxicity to Aquatic Plants

No information available

Persistence / Degradability

No information available.

Bioaccumulation

There is no data for this product.

Mobility in Environmental Media

No information available.

Ozone

Not applicable

Component Information

Acute Toxicity to Fish

Ethyl benzene

LC50: 12.1 mg/L (Fathead Minnow - 96 hr.)

Acute Toxicity to Aquatic Invertebrates

Ethyl benzene

EC50: 1.8 mg/L (Daphnia magna - 48 hr.)

Acute Toxicity to Aquatic Plants

Ethyl benzene

EC50: 4.6 mg/L (Green algae (Scenedesmus subspicatus), 72 hrs.)

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method

Dispose of in accordance with federal, state, and local regulations. Local requirements may vary, consult your sanitation department or state-designated environmental protection agency for more disposal options.

Empty Container Warning

Emptied containers may retain product residue. Follow label warnings even after container is emptied. Residual vapors may explode on ignition.

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name	PAINT
Hazard class	3
UN-No.	UN1263
Packing Group	III
Description	UN1263, PAINT, 3, III

ICAO / IATA

Contact the preparer for further information.

IMDG / IMO

Contact the preparer for further information.

15. REGULATORY INFORMATION

International Inventories

TSCA: United States

Yes - All components are listed or exempt.

DSL: Canada

No - Not all of the components are listed.
One or more component is listed on NDSL.

Federal Regulations

SARA 311/312 hazardous categorization

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

<u>Chemical name</u>	<u>CAS No.</u>	<u>Weight-%</u>	<u>CERCLA/SARA 313 (de minimis concentration)</u>
n-Butyl alcohol	71-36-3	1 - 5	1.0
Zinc phosphate	7779-90-0	1 - 5	1.0
Ethyl benzene	100-41-4	0.1 - 0.5	0.1

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following HAPs:

<u>Chemical name</u>	<u>CAS No.</u>	<u>Weight-%</u>	<u>Hazardous Air Pollutant (HAP)</u>
Ethyl benzene	100-41-4	0.1 - 0.5	Listed

US State Regulations

California Proposition 65

 **WARNING:** Cancer and Reproductive Harm– www.P65warnings.ca.gov

State Right-to-Know

<u>Chemical name</u>	<u>Massachusetts</u>	<u>New Jersey</u>	<u>Pennsylvania</u>
Methyl acetate	X	X	X
Iron oxide	X	X	X
4-Chlorobenzotrifluoride		X	
n-Butyl alcohol	X	X	X
Zinc phosphate		X	X
Silica, crystalline	X	X	X

Legend

X - Listed

16. OTHER INFORMATION

HMIS - **Health:** 2* **Flammability:** 3 **Reactivity:** 0 **PPE:** -

HMIS Legend

0 - Minimal Hazard

1 - Slight Hazard

2 - Moderate Hazard

3 - Serious Hazard

4 - Severe Hazard

* - Chronic Hazard

X - Consult your supervisor or S.O.P. for "Special" handling instructions.

Note: The PPE rating has intentionally been left blank. Choose appropriate PPE that will protect employees from the hazards the material will present under the actual normal conditions of use.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer, has chosen to provide them. HMIS® ratings are to be used only in conjunction with a fully implemented HMIS® program by workers who have received appropriate HMIS® training. HMIS® is a registered trade and service mark of the NPCA. HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

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Disclaimer

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End of Safety Data Sheet