1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: COAL TAR EPOXY PART A
Product Code: V157-80
Alternate Product Code: V15780
Product Class: EPOXY
Color: All
Recommended use: Industrial paint
Restrictions on use: No information available

Manufacturer: Benjamin Moore & Co.
101 Paragon Drive
Montvale, NJ 07645
Phone: 1-866-708-9180
corotechcoatings.com

Emergency Telephone:
CHEMTREC (US): 800-424-9300
CHEMTREC (outside US): (703)-527-3887

2. HAZARDS IDENTIFICATION

Classification
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Sub-category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 1 Sub-category B</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 1</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Category 1A</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Category 1B</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Category 1A</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Category 1B</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
<td>Category 2</td>
</tr>
<tr>
<td>Aspiration toxicity</td>
<td>Category 1</td>
</tr>
<tr>
<td>Flammable liquids</td>
<td>Category 3</td>
</tr>
</tbody>
</table>

Label elements

Danger

Hazard statements
Causes severe skin burns and eye damage
May cause an allergic skin reaction
May cause genetic defects
May cause cancer
May damage fertility or the unborn child
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Flammable liquid and vapor

Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge

Appearance  liquid
Odor  solvent

Precautionary Statements - Response
Immediately call a POISON CENTER or doctor/physician

Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician

Skin
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention

Inhalation
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician

Ingestion
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do NOT induce vomiting
Rinse mouth

Fire
In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage
Store locked up
Store in a well-ventilated place. Keep cool

**Precautionary Statements - Disposal**
Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**
Not applicable

**Other information**
9.0 % of the mixture consists of ingredient(s) of unknown toxicity

**Other hazards**
**IMPORTANT:** Designed to be mixed with other components. Mixture will have hazards of all components. Before opening packages, read all warning labels. Follow all precautions.

### 3. COMPOSITION INFORMATION ON COMPONENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refined coal tar pitch</td>
<td>65996-93-2</td>
<td>40</td>
</tr>
<tr>
<td>Talc</td>
<td>14807-96-6</td>
<td>25</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>15</td>
</tr>
<tr>
<td>Polyamide resin</td>
<td>68410-23-1</td>
<td>10</td>
</tr>
<tr>
<td>t-Butyl acetate</td>
<td>540-88-5</td>
<td>10</td>
</tr>
<tr>
<td>Phenol, 2,4,6-tris[(dimethylamino)methyl]-</td>
<td>90-72-2</td>
<td>10</td>
</tr>
<tr>
<td>Bis[(dimethylamino)methyl] phenol</td>
<td>71074-89-0</td>
<td>1</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

**Description of first aid measures**

**General Advice**
Immediate medical attention is required.

**Eye Contact**
Immediate medical attention is required. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.

**Skin Contact**
Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

**Inhalation**
Move to fresh air. If symptoms persist, call a physician. If not breathing, give artificial respiration. Call a physician immediately.

**Ingestion**
Clean mouth with water and afterwards drink plenty of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Consult a physician.

**Protection Of First-Aiders**
Use personal protective equipment.

**Most Important Symptoms/Effects**
Burning. May cause allergic skin reaction.
5. FIRE-FIGHTING MEASURES

Flammable Properties
Vapors may travel considerable distance to a source of ignition and flash back. Vapors may cause flash fire.

Suitable Extinguishing Media
Foam, dry powder or water. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Protective Equipment And Precautions For Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

Hazardous combustion products
Burning may result in carbon dioxide, carbon monoxide and other combustion products of varying composition which may be toxic and/or irritating.

Specific Hazards Arising From The Chemical
Flammable. Flash back possible over considerable distance. Keep product and empty container away from heat and sources of ignition. Closed containers may rupture if exposed to fire or extreme heat. Thermal decomposition can lead to release of irritating gases and vapors.

Sensitivity To Mechanical Impact
No

Sensitivity To Static Discharge
Yes

Flash Point Data
Flash Point (°F) 81
Flash Point (°C) 27
Method PMCC

Flammability Limits In Air
Lower flammability limit: Not available
Upper flammability limit: Not available

NFPA Health: 2 Flammability: 3 Instability: 0 Special: Not Applicable

NFPA Legend
0 - Not Hazardous
1 - Slightly
2 - Moderate
3 - High
4 - Severe

The ratings assigned are only suggested ratings, the contractor/employer has ultimate responsibilities for NFPA ratings where this system is used.

Additional information regarding the NFPA rating system is available from the National Fire Protection Agency (NFPA) at www nfpa org.

6. ACCIDENTAL RELEASE MEASURES
Personal Precautions
Remove all sources of ignition. Take precautions to prevent flashback. Ground and bond all containers and handling equipment. Take precautionary measures against static discharges. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Use personal protective equipment.

Other Information
Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions
See Section 12 for additional Ecological Information.

Methods for Cleaning Up
Dam up. Soak up with inert absorbent material. Use a non-sparking or explosion proof means to transfer material to a sealed, appropriate container for disposal. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Handling
Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Do not breathe vapors or spray mist. Use only in ventilated areas. Prevent vapor build-up by providing adequate ventilation during and after use.

Take precautionary measures against static discharges. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Keep away from heat, sparks and flame. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Ignition and/or flash back may occur.

Storage

Incompatible Materials
Incompatible with strong acids and bases and strong oxidizing agents.

Technical measures/Precautions
Ensure adequate ventilation. Use only where airflow will keep vapors from building up in or near the work area in adjoining rooms. Comply with all national, state, and local codes pertaining to the storage, handling, dispensing and disposal of flammable liquids.

Dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. All equipment should be non-sparking and explosion proof. Use explosion proof electrical equipment for ventilation, lighting and material handling.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refined coal tar pitch</td>
<td>0.2 mg/m³ - TWA</td>
<td>0.2 mg/m³ - TWA</td>
</tr>
<tr>
<td>Talc</td>
<td>2 mg/m³ - TWA</td>
<td>20 mppcf - TWA</td>
</tr>
<tr>
<td>Xylene</td>
<td>100 ppm - TWA</td>
<td>100 ppm - TWA</td>
</tr>
</tbody>
</table>
### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>solvent</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No information available</td>
</tr>
<tr>
<td>Density (lbs/gal)</td>
<td>7.7 - 7.8</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.92 - 0.94</td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
</tr>
<tr>
<td>Viscosity (cps)</td>
<td>No information available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>No information available</td>
</tr>
<tr>
<td>Water solubility</td>
<td>No information available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor pressure @20 °C (kPa)</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No information available</td>
</tr>
<tr>
<td>Wt. % Solids</td>
<td>60 - 70</td>
</tr>
<tr>
<td>Vol. % Solids</td>
<td>30 - 40</td>
</tr>
<tr>
<td>Wt. % Volatiles</td>
<td>30 - 40</td>
</tr>
<tr>
<td>Vol. % Volatiles</td>
<td>60 - 70</td>
</tr>
<tr>
<td>VOC Regulatory Limit (g/L)</td>
<td>&lt;250</td>
</tr>
<tr>
<td>Boiling Point (°F)</td>
<td>280</td>
</tr>
<tr>
<td>Boiling Point (°C)</td>
<td>138</td>
</tr>
<tr>
<td>Freezing Point (°F)</td>
<td>No information available</td>
</tr>
<tr>
<td>Freezing Point (°C)</td>
<td>No information available</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>81</td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td>27</td>
</tr>
<tr>
<td>Method</td>
<td>PMCC</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>No information available</td>
</tr>
</tbody>
</table>
Autoignition Temperature (°F)  No information available
Autoignition Temperature (°C)  No information available
Decomposition Temperature (°F)  No information available
Decomposition Temperature (°C)  No information available
Partition coefficient  No information available

10. STABILITY AND REACTIVITY

Reactivity  No data available
Chemical Stability  Stable under normal conditions. Hazardous polymerisation does not occur.
Conditions to avoid  Keep away from open flames, hot surfaces, static electricity and sources of ignition. Sparks. Elevated temperature.
Incompatible Materials  Incompatible with strong acids and bases and strong oxidizing agents.
Hazardous Decomposition Products  Thermal decomposition can lead to release of irritating gases and vapors.
Possibility of hazardous reactions  None under normal conditions of use.

11. TOXICOLOGICAL INFORMATION

Product Information
Information on likely routes of exposure
Principal Routes of Exposure  Eye contact, skin contact and inhalation.
Acute Toxicity
Product Information  Repeated or prolonged exposure to organic solvents may lead to permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling vapors may be harmful or fatal.

Symptoms related to the physical, chemical and toxicological characteristics
Symptoms  Redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure
Eye contact  Severely irritating to eyes. May cause burns. Risk of serious damage to eyes. May cause skin irritation and/or dermatitis. Prolonged skin contact may defat the skin and produce dermatitis.
Skin contact  Harmful if swallowed. Ingestion may cause irritation to mucous membranes. Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly progressing to death.
Inhalation  Harmful by inhalation. High vapor / aerosol concentrations are irritating to the eyes, nose, throat and lungs and may cause headaches, dizziness, drowsiness,
unconsciousness, and other central nervous system effects.

**Sensitization**
May cause sensitization by skin contact

**Neurological Effects**
No information available.

**Mutagenic Effects**
No information available.

**Reproductive Effects**
May damage fertility or the unborn child.

**Developmental Effects**
No information available.

**Target organ effects**
No information available.

**STOT - repeated exposure**
Causes damage to organs through prolonged or repeated exposure.

**STOT - single exposure**
May cause disorder and damage to the. Respiratory system.

**Other adverse effects**
No information available.

**Aspiration Hazard**
May be harmful if swallowed and enters airways. Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly progressing to death.

**Numerical measures of toxicity**

**Unknown acute toxicity**
9.0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

<table>
<thead>
<tr>
<th>ATEmix (oral)</th>
<th>ATEmix (dermal)</th>
<th>ATEmix (inhalation-dust/mist)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10373 mg/kg</td>
<td>5015 mg/kg</td>
<td>8.2 mg/L</td>
</tr>
</tbody>
</table>

**Acute Toxicity**

**Component Information**

- **Xylene**
  - LD50 Oral: 4300 mg/kg (Rat)
  - LD50 Dermal: > 1700 mg/kg (Rabbit)
  - LC50 Inhalation (Vapor): 5000 ppm (Rat, 4 hr.)

- **Polyamide resin**
  - LD50 Oral: < 8000 mg/kg (Rat)

- **Phenol, 2,4,6-tris[(dimethylamino)methyl]-**
  - LD50 Oral: 1200 mg/kg (Rat)
  - LD50 Dermal: 1280 mg/kg (Rat)

**Carcinogenicity**
The information below indicates whether each agency has listed any ingredient as a carcinogen:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refined coal tar pitch</td>
<td>1 - Human Carcinogen</td>
<td>Known Human Carcinogen</td>
<td>Listed</td>
</tr>
</tbody>
</table>

* Crystalline Silica has been determined to be carcinogenic to humans by IARC (1) when in respirable form. Risk of cancer depends on duration and level of inhalation exposure to spray mist or dust from sanding the dried paint.

**Legend**
IARC - International Agency for Research on Cancer
NTP - National Toxicity Program
OSHA - Occupational Safety & Health Administration

### 12. ECOLOGICAL INFORMATION
Ecotoxicity Effects  
The environmental impact of this product has not been fully investigated.

Product Information

Acute Toxicity to Fish  
No information available

Acute Toxicity to Aquatic Invertebrates  
No information available

Acute Toxicity to Aquatic Plants  
No information available

Persistence / Degradability  
No information available.

Bioaccumulation  
No information available.

Mobility in Environmental Media  
No information available.

Ozone  
Not applicable

Component Information

Acute Toxicity to Fish

Xylene
LC50: 13.5 mg/L (Rainbow Trout - 96 hr.)

Acute Toxicity to Aquatic Invertebrates  
No information available

Acute Toxicity to Aquatic Plants  
No information available

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method  
Dispose of in accordance with federal, state, and local regulations. Local requirements may vary, consult your sanitation department or state-designated environmental protection agency for more disposal options.

Empty Container Warning  
Emptied containers may retain product residue. Follow label warnings even after container is emptied. Residual vapors may explode on ignition.

14. TRANSPORT INFORMATION

DOT  
Proper Shipping Name  PAINT
Hazard class 3
UN-No. UN1263
Packing Group III
Description UN1263, PAINT, 3, III

ICAO / IATA Contact the preparer for further information.
IMDG / IMO Contact the preparer for further information.

15. REGULATORY INFORMATION

International Inventories
TSCA: United States Yes - All components are listed or exempt.
DSL: Canada Yes - All components are listed or exempt.

Federal Regulations
SARA 311/312 hazardous categorization
<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Yes/No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Fire hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>CERCLA/SARA 313 (de minimis concentration)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>15</td>
<td>1.0</td>
</tr>
</tbody>
</table>

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product contains the following HAPs:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Hazardous Air Pollutant (HAP)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>15</td>
<td>Listed</td>
</tr>
</tbody>
</table>

US State Regulations
California Proposition 65

⚠️ WARNING: Cancer and Reproductive Harm— www.P65warnings.ca.gov

State Right-to-Know
### Chemical name	| Massachusetts | New Jersey | Pennsylvania |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Refined coal tar pitch</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Talc</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Xylene</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>t-Butyl acetate</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

**Legend**  
X - Listed

### 16. OTHER INFORMATION

**HMIS**  
Health: 2*  
Flammability: 3  
Reactivity: 0  
PPE: -

**HMIS Legend**  
0 - Minimal Hazard  
1 - Slight Hazard  
2 - Moderate Hazard  
3 - Serious Hazard  
4 - Severe Hazard  
* - Chronic Hazard  
X - Consult your supervisor or S.O.P. for “Special” handling instructions.  
Note: The PPE rating has intentionally been left blank. Choose appropriate PPE that will protect employees from the hazards the material will present under the actual normal conditions of use.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer, has chosen to provide them. HMIS® ratings are to be used only in conjunction with a fully implemented HMIS® program by workers who have received appropriate HMIS® training. HMIS® is a registered trade and service mark of the NPCA. HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

**WARNING!**  
If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

**Prepared By**  
Product Stewardship Department  
Benjamin Moore & Co.  
101 Paragon Drive  
Montvale, NJ 07645  
800-225-5554

**Revision Date:** 20-Jul-2018

**Revision Summary**  
Not available

**Disclaimer**  
The information contained herein is presented in good faith and believed to be accurate as of the effective date shown above. This information is furnished without warranty of any kind. Employers should use this information only as a supplement to other information gathered by them and must make independent determination of suitability and completeness of information from all sources to assure proper use of these materials and the safety and health of employees. Any use of this data and information must be determined by the user to be in accordance with applicable federal, provincial, and local laws and regulations.