1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: EPOXY PATCH PART B  
Product Code: V165-B  
Alternate Product Code: V165B0  
Product Class: FINISH COATING  
Color: All  
Recommended use: Industrial paint  
Restrictions on use: No information available

Manufacturer: Benjamin Moore & Co.  
Address: 101 Paragon Drive  
Montvale, NJ 07645  
Phone: 1-866-708-9180  
corotechcoatings.com

Emergency Telephone:  
CHEMTREC (US): 800-424-9300  
CHEMTREC (outside US): (703)-527-3887

2. HAZARDS IDENTIFICATION

Classification
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2A</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Label elements

Warning

Hazard statements
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing
If eye irritation persists: Get medical advice/attention

Skin
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other information
No information available

Other hazards
IMPORTANT: Designed to be mixed with other components. Mixture will have hazards of all components. Before opening packages, read all warning labels. Follow all precautions.

CAUTION: All floor coatings may become slippery when wet. Where non-skid characteristics are desired, use an appropriate anti-slip aggregate.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4-isopropylidenediphenol-epichlorohydrin copolymer</td>
<td>25068-38-6</td>
<td>100</td>
</tr>
<tr>
<td>Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.</td>
<td>68609-97-2</td>
<td>5</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES
General Advice
If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

Eye Contact
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.

Skin Contact
Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician. Wash clothing before reuse. Destroy contaminated articles such as shoes.

Inhalation
Move to fresh air. If symptoms persist, call a physician.
If not breathing, give artificial respiration. Call a physician immediately.

Ingestion
Clean mouth with water and afterwards drink plenty of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Consult a physician.

Protection Of First-Aiders
Use personal protective equipment.

Most Important
Symptoms/Effects
May cause allergic skin reaction.

Notes To Physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Foam, dry powder or water. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Protective Equipment And Precautions For Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

Specific Hazards Arising From The Chemical
Closed containers may rupture if exposed to fire or extreme heat. Keep product and empty container away from heat and sources of ignition. Thermal decomposition can lead to release of irritating gases and vapors.

Sensitivity To Mechanical Impact
No

Sensitivity To Static Discharge
Yes

Flash Point Data
| Flash Point (°F) | 484 |
| Flash Point (°C) | 251 |
| Method | PMCC |

Flammability Limits In Air
| Lower flammability limit: | Not available |
| Upper flammability limit: | Not available |

NFPA
Health: 1 Flammability: 1 Instability: 0 Special: Not Applicable
NFPA Legend
0 - Not Hazardous
1 - Slightly
2 - Moderate
3 - High
4 - Severe

The ratings assigned are only suggested ratings, the contractor/employer has ultimate responsibilities for NFPA ratings where this system is used.

Additional information regarding the NFPA rating system is available from the National Fire Protection Agency (NFPA) at www.nfpa.org.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Use personal protective equipment. Remove all sources of ignition.

Other Information
Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions
See Section 12 for additional Ecological Information.

Methods for Cleaning Up
Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Handling
Use only in area provided with appropriate exhaust ventilation. Do not breathe vapors or spray mist. Wear personal protective equipment. Take precautionary measures against static discharges. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Incompatible Materials
Incompatible with strong acids and bases and strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Limits
No exposure limits have been established for this product.

Legend

Engineering Measures
Ensure adequate ventilation, especially in confined areas.

Personal Protective Equipment
Eye/Face Protection
Safety glasses with side-shields.
Skin Protection
Long sleeved clothing. Protective gloves.

Respiratory Protection
In operations where exposure limits are exceeded, use a NIOSH approved respirator that has been selected by a technically qualified person for the specific work conditions. When spraying the product or applying in confined areas, wear a NIOSH approved respirator specified for paint spray or organic vapors.

Hygiene Measures
Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Wash thoroughly after handling. When using do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

- **Appearance**: liquid
- **Odor**: solvent
- **Odor Threshold**: No information available
- **Density (lbs/gal)**: 9.6 - 9.7
- **Specific Gravity**: 1.15 - 1.17
- **pH**: No information available
- **Viscosity (cps)**: No information available
- **Solubility(ies)**: No information available
- **Water solubility**: No information available
- **Evaporation Rate**: No information available
- **Vapor pressure @20 °C (kPa)**: No information available
- **Vapor density**: No information available
- **Wt. % Solids**: 90 - 100
- **Vol. % Solids**: 90 - 100
- **Wt. % Volatiles**: 0 - 10
- **Vol. % Volatiles**: 0 - 10
- **VOC Regulatory Limit (g/L)**: < 50
- **Boiling Point (°F)**: 424
- **Boiling Point (°C)**: 218
- **Freezing Point (°F)**: No information available
- **Freezing Point (°C)**: No information available
- **Flash Point (°F)**: 484
- **Flash Point (°C)**: 251
- **Method**: PMCC
- **Flammability (solid, gas)**: Not applicable
- **Upper flammability limit**: No information available
- **Lower flammability limit**: No information available
- **Autoignition Temperature (°F)**: No information available
- **Autoignition Temperature (°C)**: No information available
- **Decomposition Temperature (°F)**: No information available
- **Decomposition Temperature (°C)**: No information available
- **Partition coefficient**: No information available

10. STABILITY AND REACTIVITY

- **Reactivity**: Not Applicable
- **Chemical Stability**: Stable under normal conditions. Hazardous polymerisation does not occur.
- **Conditions to avoid**: Keep away from open flames, hot surfaces, static
electricity and sources of ignition.

Incompatible Materials

Incompatible with strong acids and bases and strong oxidizing agents.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors.

Possibility of hazardous reactions

None under normal conditions of use.

11. TOXICOLOGICAL INFORMATION

Product Information

Information on likely routes of exposure

Principal Routes of Exposure

Eye contact, skin contact and inhalation.

Acute Toxicity

Product Information

No information available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms

No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eye contact

Contact with eyes may cause irritation.

Skin contact

May cause skin irritation and/or dermatitis. Prolonged skin contact may defat the skin and produce dermatitis.

Ingestion

Ingestion may cause irritation to mucous membranes. Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly progressing to death.

Inhalation

High vapor / aerosol concentrations are irritating to the eyes, nose, throat and lungs and may cause headaches, dizziness, drowsiness, unconsciousness, and other central nervous system effects.

Sensitization

May cause an allergic skin reaction.

Neurological Effects

No information available.

Mutagenic Effects

No information available.

Reproductive Effects

No information available.

Developmental Effects

No information available.

Target organ effects

No information available.

STOT - repeated exposure

No information available.

STOT - single exposure

No information available.

Other adverse effects

No information available.

Aspiration Hazard

May be harmful if swallowed and enters airways. Small amounts of this product aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury, possibly progressing to death.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 11641 mg/kg
Component Information

Acute Toxicity

4,4-isopropylidenediphenol-epichlorohydrin copolymer
LD50 Oral: mg/kg (Rat)
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.
LD50 Oral: mg/kg (Rat)
LD50 Dermal: > mg/kg (Rabbit)
Sensitization  May cause sensitization by skin contact

Carcinogenicity
There are no known carcinogenic chemicals in this product above reportable levels.

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects
The environmental impact of this product has not been fully investigated.

Product Information

Acute Toxicity to Fish
No information available

Acute Toxicity to Aquatic Invertebrates
No information available

Acute Toxicity to Aquatic Plants
No information available

Persistence / Degradability
No information available.

Bioaccumulation
No information available.

Mobility in Environmental Media
No information available.

Ozone
No information available

Component Information

Acute Toxicity to Fish

4,4-isopropylidenediphenol-epichlorohydrin copolymer
LC50: 1.5 mg/L (Rainbow Trout - 96 hr.)

Acute Toxicity to Aquatic Invertebrates
No information available
Acute Toxicity to Aquatic Plants
No information available

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method
Dispose of in accordance with federal, state, and local regulations. Local requirements may vary, consult your sanitation department or state-designated environmental protection agency for more disposal options.

Empty Container Warning
Emptied containers may retain product residue. Follow label warnings even after container is emptied. Residual vapors may explode on ignition.

14. TRANSPORT INFORMATION

DOT
Not regulated

ICAO / IATA
Contact the preparer for further information.

IMDG / IMO
Contact the preparer for further information.

15. REGULATORY INFORMATION

International Inventories

TSCA: United States
Yes - All components are listed or exempt.

DSL: Canada
Yes - All components are listed or exempt.

Federal Regulations

SARA 311/312 hazardous categorization

Acute health hazard
Yes

Chronic Health Hazard
No

Fire hazard
Yes

Sudden release of pressure hazard
No

Reactive Hazard
No

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

None

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product contains the following HAPs:

None
US State Regulations

California Proposition 65

⚠️ WARNING: Cancer and Reproductive Harm— www.P65warnings.ca.gov

State Right-to-Know

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Massachusetts</th>
<th>New Jersey</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Butyl alcohol</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>2,6-Dimethyl-4-Heptanone</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

Legend
X - Listed

16. OTHER INFORMATION

HMIS - Health: 1 Flammability: 1 Reactivity: 0 PPE: -

HMIS Legend
0 - Minimal Hazard
1 - Slight Hazard
2 - Moderate Hazard
3 - Serious Hazard
4 - Severe Hazard
* - Chronic Hazard
X - Consult your supervisor or S.O.P. for "Special" handling instructions.

Note: The PPE rating has intentionally been left blank. Choose appropriate PPE that will protect employees from the hazards the material will present under the actual normal conditions of use.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer, has chosen to provide them. HMIS® ratings are to be used only in conjunction with a fully implemented HMIS® program by workers who have received appropriate HMIS® training. HMIS® is a registered trade and service mark of the NPCA. HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

⚠️ WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Prepared By
Product Stewardship Department
Benjamin Moore & Co.
101 Paragon Drive
Montvale, NJ 07645
800-225-5554

Revision Date: 17-Jul-2018
Revision Summary Not available
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END OF SAFETY DATA SHEET