



RUST SCAT[®]

INT/EXT WATERBORNE ACRYLIC METAL PRIMER 36

Features

- Controls Rust On Ferrous Metal
- Excellent Choice For Galvanized
- Suitable For Use In USDA Inspected Facilities
- Quick Dry
- Top Coat with Oil, Alkyd or Latex Paints
- Waterborne Acrylic Metal Primer
- Water Clean-up

Recommended For

For commercial and residential applications
 For normal atmospheric service on ferrous metal and galvanized metal in commercial and industrial applications. It provides protection from rust bleed and flash rust. Use on interior or exterior steel surfaces, including structural members, steel buildings, tools and machinery. It is an excellent choice for galvanized metal. Not intended for immersion services.

General Description

This is a water reducible Acrylic Metal Primer for coating steel, pre-engineered metal building parts and other steel that is exposed to a normal commercial or residential environment. It may be used in areas where solvent fumes are a problem or where ecological concerns dictate. May be top coated with conventional alkyd, oil based and latex type paints. It may also be used as a tie-coat over zinc rich primers. Provides protection from rust bleed and flash rust. An excellent choice for galvanized metal.

Limitations

- Apply at temperatures between 50 °F and 90 °F (10 °C to 32.2 °C)
- Do not paint if within 5° of Dew Point or if rain is expected within 12 hours
- Not recommended for immersion service

Product Information

Colors — Standard:

White (11)

— Tint Bases:

N/A

— Special Colors:

Contact your dealer.

Certification & Qualifications :

The products supported by this data sheet contain a maximum of 250 grams per liter VOC /VOS (2.1 lbs. /gal.) excluding water & exempt solvents.

This product meets the qualifications for LEED (Leadership in Energy and Environmental Design) projects, when used over interior metal.

Master Painters Institute MPI # 107

VOC REGION	COMPLIANT
FEDERAL	YES
OTC	YES
OTCII	YES
CARB	YES
CARB07	YES
UTAH	YES
AZMC	YES
SCAQMD	NO

Technical Assistance:

Available through your local authorized independent dealer.
 For the location of the dealer nearest you, call 1-866-708-9180 or visit www.coronadopaint.com

Technical Data[◇]

White

Vehicle Type	Acrylic
Pigment Type	Titanium Dioxide
Volume Solids	41.6 ± 1.0%
Coverage per Gallon at Recommended Film Thickness	250 - 450 Sq. Ft.
Recommended Film Thickness	– Wet 3.6 - 4.6 mils – Dry 1.5 - 1.9 mils
Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.	
Dry Time @ 77 °F (25 °C) @ 50% RH	– Tack Free 1 Hours – To Recoat 2 - 4 Hours
High humidity and cool temperatures will result in longer dry, recoat and service times.	
Dries By	Evaporation
Viscosity	90 - 95 KU
Flash Point	N/A
Gloss / Sheen	Flat (4 - 10 @ 60°)
Surface Temperature at Application	– Min. 50 °F – Max. 90 °F
Thin With	Clean Water
Clean Up Thinner	Warm, Soapy Water
Weight Per Gallon	10.8 lbs.
Storage Temperature	– Min. 45 °F – Max. 95 °F

Volatile Organic Compounds (VOC)

209 Grams/Liter 1.74Lbs./Gallon

[◇] Reported values are for White. Contact dealer for values of other bases or colors.

Surface Preparation

Surfaces must be clean and free of rust, dirt, oil, grease, wax, mildew, or any other surface contaminants. Remove any chalk and loose or scaling paint. Scrub with an Oil & Grease Emulsifier remove rust and mill scale by hand or power tool cleaning or sand blasting. Glossy surfaces must be dulled.

Primers: New surfaces should be fully primed. Previously painted surfaces should be primed or spot primed as necessary. There are a number of specialty primers available in our family of brands that can be used on difficult substrates such as bleeding woods, hard glossy surfaces, or other substrates where paint adhesion or stain blocking is a problem. Your dealer can recommend the right problem solving primer necessary to meet your needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Application

Stir thoroughly. Make sure that no pigment remains on the bottom of the can and that the entire contents are fluid and free of lumps. Apply by brush, roller or spray. You may thin product with water sparingly to achieve the desired consistency. Apply at temperatures between 50 °F and 90 °F (10 °C - 32.2 °C).

Clean Up

Clean up with warm, soapy water followed by a clean water rinse.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

Environmental Health & Safety Information

Cancer Hazard. Contains Crystalline Silica which can cause cancer when in respirable form (spray mist or sanding dust).

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.



WARNING Cancer and Reproductive Harm—
www.P65warnings.ca.gov

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under "Clean Up".

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING
FOR METAL SUBSTRATES ONLY**

**Refer to Safety Data Sheet for
additional health and safety information.**