RUST SCAT® HP
SILICONE ALKYD GLOSS ENAMEL
39 LINE

Features

- Quick Drying
- Rust Preventive
- Excellent Gloss and Color Retention
- Specially formulated to resist mildew growth on the paint film.

General Description

Rust Scat® HP Silicone Alkyd Gloss Enamel is designed for exceptional durability under severe exterior conditions. It provides extended gloss and color retention over traditional alkyd enamels. Mildew Resistant - This paint contains a preservative which inhibits the growth of mildew on the surface of this paint film. It delivers a durable scratch-resistant film that stands up to high use environments. Rust Scat HP Silicone Alkyd Enamel is the perfect choice for all exterior or interior metal substrates where superior film durability and performance are required.

Recommended For

Exterior/Interior. Ferrous metal and iron. Silicone Alkyd Gloss Enamel is an excellent choice for commercial applications such as pipes, machinery, implements, tank exteriors, structural members or metal substrates requiring a performance coating.

Limitedations

- Apply only when surface and air temperatures are between 45 °F and 100 °F. Do not apply if within 5° of dew point or if rain is expected within 12 hours
- Do not apply at more than recommended spreading rate.
- Not for immersion service.

Certifications & Qualifications:

The products supported by this data sheet contain a maximum of 400 grams per liter VOC/VOS (3.34 lbs/gal.) excluding water & exempt solvents.

Product Information

<table>
<thead>
<tr>
<th>Colors — Standard:</th>
<th>White</th>
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<tbody>
<tr>
<td></td>
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<tr>
<td>— Tint Bases:</td>
<td>N/A</td>
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<tr>
<td>— Special Colors:</td>
<td>Contact your dealer.</td>
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</tbody>
</table>

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Technical Data

- Vehicle Type: Silicone Modified Alkyd
- Pigment Type: Titanium Dioxide
- Volume Solids: 50.4 ± 1.0%
- Coverage per Gallon at Recommended Film Thickness: 320 – 400 Sq. Ft.
- Recommended Film Thickness — Wet: 4.0 - 5.0 mils
- Recommended Film Thickness — Dry: 2.0 - 2.5 mils
- Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

Technical Assistance:

Available through your local authorized independent dealer. For the location of the dealer nearest you, call 1-866-708-9180 or visit www.coronadopaint.com

□ Reported values are for White. Contact dealer for values of other bases or colors.

- Dry Time @ 77°F (25°C) @ 50% RH — Tack Free: 2 Hours
- Dry Time @ 77°F (25°C) @ 50% RH — To Recoat: 24 Hours

- High humidity and cool temperatures will result in longer dry, recoat and service times.

- Dries By: Oxidation
- Viscosity: 80 - 85 KU
- Flash Point: 105 °F (TT-P-141, Method 4293)
- Gloss / Sheen: High Gloss (85+ @ 60°)
- Surface Temperature at Application — Min. 45 °F — Max. 100 °F
- Thin With: Not Recommended
- Clean Up Thinner: Mineral Spirits
- Weight Per Gallon: 9.9 lbs
- Storage Temperature — Min. 45 °F — Max. 95 °F
- Volatile Organic Compounds (VOC): 381 Grams/Liter 3.18 Lbs. / Gallon

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Surface Preparation
The performance of this product is directly dependent upon the degree of surface preparation employed. All dirt, oils and accumulated salts must be removed prior to employing specific surface preparation methods. SSPC-SP 1 Solvent Cleaning will best accomplish this task.

Ferrous Metal: All rust and mill scale should be removed prior to application of this product. This is best accomplished by abrasive blasting. A minimum of SSPC-SP 6 Commercial Blast is recommended for severe environmental exposures. Small areas may be cleaned in accordance with SSPC-SP2 Hand Tool Cleaning or SSPC-SP 3 Power Tool Cleaning or SSPC-SP 11 Power Tool Cleaning to Bare Metal. It is recommended that the prepared ferrous metal be primed for best corrosion resistance. Prime with Rust Scat 35 Line Alkyd Metal Primer.

Non-Ferrous Metals: Clean in accordance with SSPC-SP 1. Abrasive blasting in accordance with SSPCSP 6 Commercial Blast Cleaning may be required to provide sufficient surface profile. The use of a primer on non-ferrous metals will be required. Prime with Rust Scat 36-11 Acrylic Metal Primer.


WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Application
Mix the product thoroughly before application. The use of a drill mixer at low speed will best accomplish this. Airless Spray - Tip range between .015 and .019. Total fluid output pressure at tip should not be less than 2200 psi. Air Spray (Pressure Pot): DeVilbis MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E. Brush / Roll: For small areas, this product can be brushed using a natural bristle brush or rolled using a 1/4" - 3/8" mohair roller cover. Roll in one direction, rework, then cross roll.

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. No reduction is necessary. Do not apply if material, substrate or ambient temperature is below 25°F (10°C) or above 95°F (35°C). Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.

Clean Up
Tools and equipment should be cleaned with mineral spirits.

Environmental Health & Safety Information
DANGER!
May cause an allergic skin reaction
Suspected of causing cancer
Causes damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Flammable liquid and vapor

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves Do not breathe dust/fume/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Keep away from heat/sparks/open flames/hot surfaces, no smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/ lighting/equipment Use only non-sparking tools. Take precautionary measures against static discharge

Response: If exposed or concerned get medical attention. If skin irritation or rash occurs get medical attention. Wash contaminated clothing before reuse. If on skin (or hair) take off immediately all contaminated clothing. Rinse skin with water. If swallowed immediately call a POISON CENTER or physician. Do NOT induce vomiting. In case of fire use CO2, dry chemical, or foam for extinction

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container to an approved waste disposal plant.

DANGER – Rags, steel wool or waste soaked with the product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container.

WARNING Cancer and Reproductive Harm– www.P65warnings.ca.gov
This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

KEEP OUT OF REACH OF CHILDREN FOR METAL SUBSTRATES ONLY

Refer to Safety Data Sheet for additional health and safety information.