**RUST SCAT®**
**WB ACRYLIC INTERIOR/EXTERIOR ENAMEL GLOSS 80**

### Features
- Durable Multi-Purpose Waterborne Enamel
- Fast Dry
- Superior Leveling
- Excellent Color and Gloss Retention
- Suitable for use on USDA inspected facilities

### General Description
Rust Scat® Gloss Acrylic Enamel is an interior-exterior finish, which is suitable for coating primed metal, wood or masonry surfaces. It is water thinned so it poses no fire hazard. The acrylic resin provides excellent color and gloss retention as well as tenacious adhesion properties.

### Recommended For
A durable waterborne coating for use on wood, metal, masonry and drywall in commercial, institutional, industrial and residential applications. Not recommended for unprimed wood and metal, immersion service or high corrosion areas. Do not use as a house paint on wood siding.

### Limitations
- Rust Inhibitive when used with Rust Inhibitive Primer
- Apply at temperatures between 50 °F and 100 °F (10 °C – 37.7 °C)
- Not intended for immersion service.

### Product Information

<table>
<thead>
<tr>
<th>Colors — Standard:</th>
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<tbody>
<tr>
<td>White (1), Black (2), Terra Cota (108), Battleship Gray (109), Sandstone (110), OSHA Red (136), OSHA Blue (137), Mack Green (138), OSHA Orange (139), International Orange (142), OSHA Green (149), National Blue (150), OSHA Yellow (151), Oxford Brown (178), Silver Gray (201), Walnut (368), Duronodic Bronze (satin sheen 424), Safety Red (938)</td>
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</tbody>
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| — Tint Bases: |
| Pastel Base (32), Tint Base (33), Deep Base (34), Accent Base (36) |

Tint with Universal colorants only

| — Special Colors: |
| Contact your dealer. |

### Technical Data

<table>
<thead>
<tr>
<th>White</th>
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<tbody>
<tr>
<td>Vehicle Type</td>
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<tr>
<td>Pigment Type</td>
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<tr>
<td>Volume Solids</td>
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<tr>
<td>Coverage per Gallon at Recommended Film Thickness</td>
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<tr>
<td>Recommended Film Thickness — Wet</td>
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<tr>
<td>— Dry</td>
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Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

| Dry Time @ 77 °F (25 °C) @ 50% RH — Tack Free | 30 Minutes |
| — To Recoat | 2 Hours |

High humidity and cool temperatures will result in longer dry, recoat and service times.

| Viscosity | 92 – 97 KU |
| Flash Point | 200º F. or greater (TT-P-141, Method 4293) |
| Gloss / Sheen | Gloss (70 – 80 @ 60°) |
| Surface Temperature at Application — Min. | 50 °F |
| — Max. | 100 °F |
| Thin With | Clean Water |
| Clean Up Thinner | Warm Soapy Water |
| Weight Per Gallon | 10.3 lbs |
| Storage Temperature — Min. | 45 °F |
| — Max. | 95 °F |

### Volatile Organic Compounds (VOC)
224 Grams/Liter 1.87 Lbs./Gallon

◊ Reported values are for White. Contact dealer for values of other bases or colors.
Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials and mildew. Remove any peeling or scaling paint, and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust. Spot prime before and after filling nail holes, cracks, and other surface imperfections.

New plaster or masonry surfaces must be allowed to cure (30 days) before applying base coat. Cured plaster should be hard, have a slight sheen and maximum pH of 10; soft, powdery or powdery plaster indicates improper cure. Knife off any protrusions and prime plaster before and after applying patching compound. Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles.

Difficult Substrates: Your dealer offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your dealer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead

Primer System

New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary.

Wood and Engineered Wood Products:

Primer: All-Purpose Acrylic or Alkyd Primer
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Bleeding Type Woods, (Redwood and Cedar):

Primer: All-Purpose Alkyd Primer
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Interior Drywall:

Primer: All-Purpose Interior Acrylic Primer (Super Kote 5000® 40-11)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Interior Plaster (Cured):

Primer: All-Purpose Interior Acrylic Primer (Super Kote 5000® 40-11)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Masonry: Rough or Pitted Masonry:

Primer: Masonry Latex Block Filler (Super Kote 5000® 958)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Masonry: Smooth Poured or Pre-cast Concrete:

Primer: All-Purpose Acrylic Primer
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Non-Ferrous Metal (Galvanized & Aluminum): All new metal surfaces must be thoroughly cleaned with Corotech® Oil & Grease Emulsifier (V600) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion.

Primer: Rust Scat® Waterborne Acrylic Primer (36)
Finish: 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application

Stir thoroughly. Make sure that no pigment remains on the bottom of the can and that the entire contents are fluid and free of lumps. Apply by brush, roller or spray. You may thin product with water sparingly to achieve the desired consistency. Apply at temperatures between 50 °F and 100 °F (10 °C – 37.7 °C). Do not apply if temperature is within 5° of dew point or if rain is expected within 12 hours.

Clean Up

Clean up with warm, soapy water followed by a clean water rinse. USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.

Environmental Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer’s directions for respirator use. Close container after each use. Wash thoroughly after handling.

WARNING Cancer and Reproductive Harm—www.P65warnings.ca.gov

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under “Clean Up”.

KEEP OUT OF REACH OF CHILDREN

PROTECT FROM FREEZING

Refer to Safety Data Sheet for additional health and safety information.