Features
- Durable Multi-Purpose Waterborne Enamel
- Excellent Color and Gloss Retention
- Semi-Gloss Acrylic Enamel
- Fast Dry
- Superior Leveling

General Description
Rust Scat® Semi-Gloss Acrylic Enamel is an interior-exterior finish, which is suitable for coating primed metal, wood or masonry surfaces. The acrylic resin is water thinned and provides excellent color and gloss retention as well as tenacious adhesion properties. This product is suitable for use in USDA inspected facilities.

Recommended For
A durable waterborne coating for use on wood, metal, masonry and drywall in commercial, institutional, industrial and residential applications. Not recommended for unprimed wood and metal, immersion service or high corrosion areas.

Limitations
- Rust Inhibitive when used with Rust Inhibitive Primer.
- Apply at temperatures between 50 °F and 100 °F (10 °C to 37.7 °C)
- Do not use as a house paint on wood siding.
- Not recommended for unprimed wood and metal, immersion service or high corrosion areas.

Product Information

Colors — Standard:
White (1), Black (192)

— Tint Bases:
Pastel Base (32), Tint Base (33), Deep Base (34), Accent Base (36)

— Special Colors:
Contact your dealer.

Certification & Qualifications:
The products supported by this data sheet contain a maximum of 150 grams per liter VOC /VOS (1.25 lbs. gal.) excluding water and exempt solvents.
Master Painters Institute MPI # 153
This product meets the qualifications for LEED (Leadership in Energy and Environmental Design) projects, when used over interior metal.

Technical Data

<table>
<thead>
<tr>
<th>White</th>
<th>Vehicle Type</th>
<th>Acrylic</th>
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<tbody>
<tr>
<td></td>
<td>Pigment Type</td>
<td>Titanium Dioxide</td>
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<tr>
<td></td>
<td>Volume Solids</td>
<td>38.0 ± 1.0%</td>
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<td>Coverage per Gallon at Recommended Film Thickness</td>
<td>350 – 450 Sq. Ft.</td>
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<td>Recommended Film Thickness – Wet</td>
<td>3.6 - 4.6 mils</td>
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<tr>
<td></td>
<td>– Dry</td>
<td>1.4 - 1.7 mils</td>
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Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

Dry Time @ 77°F (25°C) @ 50% RH
- Tack Free | 30 Minutes
- To Recoat | 4 Hours

High humidity and cool temperatures will result in longer dry, recoat and service times.

Dries By | Coalescence
Viscosity | 90 – 96 KU
Flash Point | N/A
Gloss / Sheen | Semi-Gloss (40-45 @ 60°)

Surface Temperature
- Min. | 50 °F
- Max. | 100 °F

Thin With | Clean Water
Clean Up Thinner | Warm Soapy Water
Weight Per Gallon | 10.5 lbs.
Storage Temperature
- Min. | 45 °F
- Max. | 95 °F

Volatile Organic Compounds (VOC)
135 Grams/Liter 1.11 Lbs./Gallon

◊ Reported values are for White. Contact dealer for values of other bases or colors.
Surface Preparation
Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials and mildew. Remove any peeling or scaling paint, and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust. Spot prime before and after filling nail holes, cracks, and other surface imperfections.

New plaster or masonry surfaces must be allowed to cure (30 days) before applying base coat. Cured plaster should be hard, have a slight sheen and maximum pH of 10; soft, porous or powdery plaster indicates improper cure. Knife off any protrusions and prime plaster before and after applying patching compound. Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles.

Difficult Substrates: Insl-x® offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your dealer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. 

Environmental Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer’s directions for respirator use. Close container after each use. Wash thoroughly after handling.

First Aid: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

In Case of Spill – Absorb with inert material and dispose of as specified under “Clean Up”.

Application
Stir thoroughly with a circular, lifting motion to ensure even pigment dispersion. For best results, use quality applicator tools. Roller – Use a short nap enameling cover. Brush – Use a polyester or nylon filament brush. Spray – May be sprayed using conventional or airless equipment. It can be thinned with clean water, up to 15% for spraying. Apply only when surface and air temperatures are between 50 °F and 100 °F (10 °C – 37.7°C).

Do not apply if temperature is within 5° of dew point or if rain is expected within 12 hours.

Clean Up
Clean up with warm, soapy water followed by a clean water rinse.

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

In Case of Spill – Absorb with inert material and dispose of as specified under “Clean Up”.

Keep Out of Reach of Children
Protect from Freezing

Refer to Safety Data Sheet for additional health and safety information.