Benjamin Moore®

AURA®
GRAND ENTRANCE®
HIGH GLOSS 148

Features
- Rich lustrous finish
- Outstanding durability
- Excellent color retention and fade resistance
- Easy, smooth application
- Available in unlimited colors
- For Interior & Exterior use
- Lifetime Limited Warranty

Recommended For
For primed or previously painted interior and exterior, wood, metal or fiberglass doors and trim.

Product Information

Colors — Standard:
White (01)

— Tint Bases:
Benjamin Moore® Gennex® bases 1X, 2X, 3X, 4X

— Special Colors:
Contact your Benjamin Moore representative.

Certifications & Qualifications:
VOC compliant in all regulated areas
Class A (0-25) over non-combustible surfaces when tested in accordance with
ASTM E-84
Anti-microbial - This product contains antimicrobial additives that inhibit the
growth of mold and mildew on the surface of the paint film.

Technical Assistance
Available through your local authorized independent Benjamin Moore retailer.
For the location of the retailer nearest you, call 1-866-708-9180 or visit
www.benjaminmoore.com

Lifetime Limited Warranty
Benjamin Moore & Co., Limited warrants that this product, when used in accordance with
the label instructions, will not: 1. blister from properly prepared and primed surfaces; 2.
wear down or weather to peeling finishes; and 3. wear down or weather to peeling finishes.
This limited warranty shall be effective for so long as you reside in your home and is made to the
original residential consumer paint purchaser. This limited warranty is non-transferable. If this product fails to perform as
explained above when used according to label instructions within the warranty period,
Benjamin Moore & Co., Limited will, upon presentation of proof of purchase (original sales
receipt), provide an equivalent or comparable product at no charge. Since we have no
control over surface preparation or application, this limited warranty does not include the
cost of labor for application of paint. Benjamin Moore & Co., Limited shall in no event be
liable for indirect, special, incidental or consequential damages, including economic loss.
This limited warranty gives you specific legal rights and is applicable to products sold in
Canada. You may also have other rights which vary province to province. EXCEPT AS
SET OUT ABOVE OR PURSUANT TO APPLICABLE LAWS, THE LIMITED WARRANTY
PROVIDED ABOVE IS THE SOLE AND EXCLUSIVE WARRANTY PROVIDED BY
BENJAMIN MOORE & CO., LIMITED TO YOU FOR THIS PRODUCT AND IS IN LIEU
OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, WHETHER ARISING OUT OF
OPERATION OF LAW OR OTHERWISE.

General Description
AURA® Grand Entrance® brings rich, vivid color and exceptional durability to your exterior doors and trim. Inspired by fine
European door and trim enamel, AURA® Grand Entrance® cures to a lustrous finish that lends your home a look of elegance and
luxury. Specially formulated to retain color integrity and gloss, this enamel is easy to apply, has excellent hide and is available in
unlimited colors.

Limitations
- Do not apply when air and surface temperatures are below 50 °F (10 °C)
- Should not be used on exterior soft or flexible substrates
- Two coats required for ultimate sheen and durability
- Available in Quarts only

VOC compliant in all regulated areas
Class A (0-25) over non-combustible surfaces when tested in accordance with
ASTM E-84
Anti-microbial - This product contains antimicrobial additives that inhibit the
growth of mold and mildew on the surface of the paint film.

Technical Data

<table>
<thead>
<tr>
<th>White</th>
<th>White</th>
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<tbody>
<tr>
<td>Vehicle Type</td>
<td>Urethane Modified Waterborne Alkyd</td>
</tr>
<tr>
<td>Pigment Type</td>
<td>Titanium Dioxide</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>42 ± 2%</td>
</tr>
<tr>
<td>Coverage per Quart at Recommended Film Thickness</td>
<td>100 - 125 Sq. Ft.</td>
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<tr>
<td>Recommended Film Thickness</td>
<td>3.7 mils</td>
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<tr>
<td>Thickness</td>
<td>1.5 mils</td>
</tr>
<tr>
<td>Dry Time @ 77 °F (25 °C) @ 50% RH</td>
<td>To Touch: 4 - 6 Hours To Recoat: Overnight</td>
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<tr>
<td>Full cure will be reached in 5 – 7 days</td>
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<tr>
<td>Dries By</td>
<td>Evaporation, Oxidation</td>
</tr>
<tr>
<td>Viscosity</td>
<td>91 ± 3 KU</td>
</tr>
<tr>
<td>Flash Point</td>
<td>None</td>
</tr>
<tr>
<td>Gloss / Sheen</td>
<td>High-Gloss (85+ @ 60°)</td>
</tr>
<tr>
<td>Surface Temperature at Application</td>
<td>Min. 50 °F Max. 90 °F</td>
</tr>
<tr>
<td>Thin With</td>
<td>Clean Water</td>
</tr>
<tr>
<td>Clean Up Thinner</td>
<td>Clean Water</td>
</tr>
<tr>
<td>Weight Per Gallon</td>
<td>10.9 lbs</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>Min. 40 °F Max. 90 °F</td>
</tr>
</tbody>
</table>

Volatile Organic Compounds (VOC)

46 g/L .39 lbs/gal

© Reported values are for White. Contact Benjamin Moore for values of other bases or colors.
Aura® Grand Entrance® High Gloss 148

Surface Preparation
Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials, and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. To achieve the ultimate smoothness new and previously painted substrates should be sanded with 220 grit sand paper

Difficult Substrates: Benjamin Moore offers a number of specially primers for use over difficult substrates such as bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal, or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems
New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. Sanding between coats with 220 grit sand paper will produce an ultra smooth finish. Special Note: Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

Wood and engineered wood products:
Primer: Fresh Start® Multi-Purpose Latex Primer (N023) or Fresh Start® High-Hiding All Purpose Primer (O46). For bleeding woods such as cedar and redwood, use Fresh Start® Multi-Purpose Oil Based Primer (024)
Finish: 2 coats Aura® Grand Entrance® High Gloss (148)

Fiberglass:
Primer: Fresh Start® High-Hiding All Purpose Primer (O46)
Finish: 2 coats Aura® Grand Entrance® High Gloss (148)

Ferrous Metal (Steel and Iron):
Primer: Ultra Spec® HP Acrylic Metal Primer (HP04) or Super Spec HP® Alkyd Metal Primer (P06)
Finish: 2 coats Aura® Grand Entrance® High Gloss (148)

Non-Ferrous Metal (Galvanized & Aluminum): All new metal surfaces must be thoroughly cleaned with Corotech® Oil & Grease Emulsifier (V600) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion
Primer: Ultra Spec® HP Acrylic Metal Primer (HP04)
Finish: 2 coats Aura® Grand Entrance® High Gloss (148)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application
Stir thoroughly before and during use. Apply two coats at the recommended spread rate. Paint Application: For best results, use a premium Benjamin Moore® custom-blended nylon/polyester brush, premium Benjamin Moore® Microfiber roller, or a similar product. Apply paint generously from unpainted area into wet area. This product can also be sprayed.

In Case of Spill
Absorb with inert material and dispose of as specified under “Clean Up”.

Keep Out of Reach of Children
Protect From Freezing

Refer to Safety Data Sheet for additional health and safety information.

Benjamin Moore & Co., 101 Paragon Drive, Montvale, NJ 07645 Tel: (201) 573-9600 Fax: (201) 573-9046 www.benjaminmoore.com M72 148 EN 082818
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