ULTRA SPEC® EXT
LOW LUSTRE FINISH N455

Features
- A quality acrylic latex low lustre finish
- Provides a breathable surface for maximum durability
- Low temperature application down to 40 °F (4.4 °C)
- Blister resistant
- Excellent hiding
- Resistant to peeling and cracking
- Resists new mildew formation
- Fast, simple clean up with warm soapy water
- Excellent color retention
- Low VOC

General Description
A professional quality 100% acrylic exterior low lustre finish. Designed for application to a wide variety of exterior surfaces as well as features excellent hiding, film durability and color retention. Fast-dry formula allows for quick recoating as well as low temperature application. Easy soap and water cleanup.

Recommended For
Recommended for wood, hardboard, vinyl, aluminum and fiber cement sidings; unglazed brick, concrete, stucco, cinder block, and primed metal.

Limitations
- Do not apply when air and surface temperatures are below 40 °F (4.4 °C).
- Do not paint vinyl siding or trim darker than the original color
- Not for interior use

Product Information

Colors — Standard:
White (01)
(May be tinted with up to 2.0 fl. oz. of Benjamin Moore® Gennex® colorants per gallon.)

— Tint Bases:
Benjamin Moore® Gennex® bases 1X, 2X, 3X, 4X

— Special Colors:
Contact your Benjamin Moore Representative

Certifications & Qualifications:
VOC compliant in all regulated areas
Master Painters Institute MPI # 214

Technical Assistance
Available through your local authorized independent Benjamin Moore retailer. For the location of the retailer nearest you, call 1-866-708-9180 or visit www.benjaminmoore.com

Technical Data

<table>
<thead>
<tr>
<th></th>
<th>Pastel Base</th>
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</thead>
<tbody>
<tr>
<td>Vehicle Type</td>
<td>100% Acrylic</td>
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<tr>
<td>Pigment Type</td>
<td>Titanium Dioxide</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>34%</td>
</tr>
<tr>
<td>Coverage per Gallon</td>
<td>350 – 475 Sq. Ft.</td>
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<tr>
<td>Recommended Film</td>
<td>– Wet 3.9 mils</td>
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<tr>
<td>Thickness</td>
<td>– Dry 1.3 mils</td>
</tr>
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</table>

Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

Dry Time @ 77 °F (25 °C) @ 50% RH
- To Touch 1 Hour
- To Recoat 4 Hours

High humidity and cool temperatures will result in longer dry, recoat and service times.

Dries By
Evaporation, Coalescence

Viscosity
105 ± 2 KU

Flash Point
None

Gloss / Sheen
Low Lustre (7-12 @ 60°)

Surface Temperature at Application
- Min. 40 °F
- Max. 100 °F

Thin With
See Chart

Clean Up Thinner
Clean Water

Weight Per Gallon
10.9 lbs

Storage Temperature
- Min. 40 °F
- Max. 95 °F

Volatile Organic Compounds (VOC)
44.1 Grams/Liter .36 lbs./Gallon

©Reported values are for Pastel Base. Contact Benjamin Moore for values of other bases or colors.
Surface Preparation

Surfaces must be clean, dry and free of oil, grease, wax, rust, mildew, chalk and loose or scaling paint. Cement based water proofing paints should be removed. Glossy surfaces must be dulled. Un-weathered areas such as eaves, porch ceilings, overhangs and protected wall areas should be washed with a Benjamin Moore® Clean (N318) and rinsed with a strong stream of water from a garden hose or power washer to remove contaminants that can interfere with proper adhesion. Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (N318) prior to coating the surface. Caution: Refer to the (N318) Clean technical data and material safety data sheets for instructions on its proper use and handling.

Difficult Substrates: Benjamin Moore offers a number of specialty primers for use over difficult substrates such as bleeding woods, grease stains, crayon markings, hard glossy surfaces, or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-0581 or your local, state-designated environmental agency on disposal options.

Primer/Finish Systems

New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results, tint the primer to the approximate shade of the finish coat, especially when a significant color change is desired. Special Note: Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

Wood and engineered wood products:

**Primer:** Ultra Spec® EXT latex Primer (N558), Fresh Start® Multi- Purpose Latex Primer (N023) or Fresh Start® Exterior Wood Primer (094)

**Finish:** 1 or 2 coats Ultra Spec® EXT Low Lustre Finish (N455)

Bleeding Type Woods, (Redwood and Cedar):

**Primer:** Fresh Start® Exterior Wood Primer (094), All-Purpose Alkyd Primer (024) or 1-2 coats of Fresh Start® High-Hiding All Purpose Primer (046) may be used

**Finish:** 1 or 2 coats Ultra Spec® EXT Low Lustre Finish (N455)

Hardboard Siding, Bare or Factory Primed:

**Primer:** Ultra Spec® EXT latex Primer (N558)

**Finish:** 1 or 2 coats Ultra Spec® EXT Low Lustre Finish (N455)

Vinyl Siding & Vinyl Composite

Note: Do not paint vinyl siding or trim darker than the original color.

**Primer:** Fresh Start® Multi-Purpose Latex Primer (N023)

**Finish:** 1 or 2 coats Ultra Spec® EXT Low Lustre Finish (N455)

Rough or Pitted Masonry:

**Primer:** Ultra Spec® Hi-Build Masonry Block Filler (571)

**Finish:** 1 or 2 coats Ultra Spec® EXT Low Lustre Finish (N455)

Poured or Pre-cast Concrete and Fiber Cement Siding:

**Primer:** Ultra Spec® Masonry In/Ext 100% Acrylic Sealer (608) or Fresh Start® Multi-Purpose Latex Primer (N023)

**Finish:** 1 or 2 coats Ultra Spec® EXT Low Lustre Finish (N455)

**Primer:** Ultra Spec® HP Acrylic Metal Primer (HP04)

**Finish:** 1 or 2 coats Ultra Spec® EXT Low Lustre Finish (N455)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application

Stir thoroughly before and during use. Apply one or two coats. Paint Application: For best results, use a premium Benjamin Moore® custom-blended nylon/polyester brush, premium Benjamin Moore® roller, or a similar product. Apply paint generously from unpainted area to wetted area. This product can also be sprayed.

<table>
<thead>
<tr>
<th>Condition with Benjamin Moore® 518 Extender may be necessary under certain conditions to adjust open time or spray characteristics.</th>
<th>Mild conditions</th>
<th>Severe Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brush: Nylon / Polyester</td>
<td>Dry (RH&lt;50%) with no direct sunlight</td>
<td>Dry (RH&lt;50%), in direct sunlight, or windy conditions</td>
</tr>
<tr>
<td>Roller: Premium Quality</td>
<td>No thinning necessary</td>
<td>Max of 8 fl. oz. to a gallon of paint</td>
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<tr>
<td>Spray: Airless Pressure: 1500-2500 psi Tip: .013-.017</td>
<td>Add 518 Extender or water</td>
<td>Never add other paints or solvents</td>
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Thinning/Clean up

Clean Up: Clean up with warm soapy water. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.

Environmental Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer’s directions for respirator use. Close container after each use. Wash thoroughly after handling.

**WARNING** Cancer and Reproductive Harm—www.P65warnings.ca.gov

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL—Absorb with inert material and dispose of as specified under "Clean Up".

KEEP OUT OF REACH OF CHILDREN

PROTECT FROM FREEZING

Refer to Safety Data Sheet for additional health and safety information.