MOORLASTIC®
PATCHING COMPOUND
TEXTURED KNIFE GRADE 471

Features
- Vacuumized for optimum appearance and performance
- Excellent paintability with water or oil-based paints
- Easy to gun and tool
- Superior Adhesion and Flexibility
- Mildew Resistant
- Water Clean up
- VOC Compliant
- 45 Year Durability
- Exceeds ASTM C-834-00
- Bright White

General Description
Moorlastic® Patching Compound Textured Knife Grade 471 is a premium quality, extremely durable, all-purpose elastomeric adhesive sealant, providing excellent whiteness, flexibility and superior adhesion to most common substrates.

Recommended For
Provides a weather and water–resistant seal for interior/exterior applications when used on wood, drywall, metal, concrete, brick, plaster, masonry and tile. Product is ideal for cracks and joints around windows, doors, siding, trim, molding, baseboards, thresholds, air conditioners and vents.

Limitations
- Do not apply when air and surface temperatures are below 50°F (10°C)
- Not intended for underwater use
- Shelf Life 12 months

Product Information

Colors — Standard:
White (01)

— Tint Bases:
Not available

— Special Colors:
Contact your Benjamin Moore representative.

Certification
VOC compliant in all regulated areas

Technical Data

<table>
<thead>
<tr>
<th>Color</th>
<th>Technical Data</th>
<th>White</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vehicle Type</td>
<td>Acetate Complex Resin</td>
<td></td>
</tr>
<tr>
<td>Pigment Type</td>
<td>Titanium Dioxide</td>
<td></td>
</tr>
<tr>
<td>Volume Solids</td>
<td>13%</td>
<td></td>
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<tr>
<td>Coverage per Gallon at Recommended Film Thickness</td>
<td>Approx. 50 Linear ft. for a 1/8” x 1/4” bead</td>
<td></td>
</tr>
<tr>
<td>Recommended Film Thickness</td>
<td>– Wet mils</td>
<td>– Dry mils</td>
</tr>
</tbody>
</table>

Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint. Allow final coat to harden 24 hours before subjecting to normal floor traffic. (Minimum depending on climatic conditions and bead width).

| Dry Time @ 77°F (25°C) @ 50% RH | To Touch 30 Minutes | To Recoat 4 – 6 Hours |

High humidity and cool temperatures will result in longer dry, recoat and service times.

Dries By Evaporation, Coalescence

| Viscosity | N/A |
| Flash Point | None |
| Gloss / Sheen | N/A |
| Surface Temperature at Application | Min. 50°F | Max. 90°F |

Thin With Do Not Thin

Clean Up Thinner Clean Water

Weight Per Gallon 9.99 lbs

Storage Temperature – Min. 40°F – Max. 90°F

Volatile Organic Compounds (VOC)
This product is formulated not to exceed: 25 Grams/Liter and 1.5% VOC/Weight

** Reported values are for White.
Surface Preparation

Surface must be clean, dry and free from dirt, dust, grease, oil, mildew, wax, loose paint and old caulking. Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (318) prior to application of this product. **Caution:** Refer to the (318) Clean technical data and material safety data sheets for instructions on its proper use and handling. Prime bare substrates with the recommended Benjamin Moore® primer prior to caulk application. Apply only when caulk, air and substrate temperatures are above 50°F.

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead

Application

1. Clip off tip of spout at a 45° angle to desired size.
2. Load cartridge into caulking gun and apply using steady, even pressure to completely bridge joints.
3. Smooth caulk using wet finger or a damp cloth for a neat appearance.
4. Wipe away excess with a damp cloth before surface skins over.
5. Protect from water until cured (72 hrs.). May be painted over in 4-6 hours depending on climatic conditions. Larger beads may require longer drying time.

Thinning/Cleanup

**Do not thin.**

Wash tools and hands with warm, clean water immediately after use and before compound dries.

**USE COMPLETELY OR DISPOSE OF PROPERLY.** Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.

Environmental, Health & Safety Information

Use only with adequate ventilation. Do not breathe vapors. Avoid contact with eyes and prolonged or repeated contact with skin. Wear eye protection and gloves during application. Close container after each use. Wash thoroughly after handling.

**WARNING:** This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

**FIRST AID:** In case of eye contact, flush with water for 15 minutes; for skin, wash with soap and water. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

**IN CASE OF SPILL** – Absorb with inert material and dispose of as specified under “Thinning/Cleanup”.

**KEEP OUT OF REACH OF CHILDREN**

**PROTECT FROM FREEZING**

Refer to Material Safety Data Sheet for additional health and safety information.