NATURA®
PREMIUM INTERIOR PAINT & PRIMER
EGGSHELL 513

Features
- Zero VOC
- Quick return to service
- 100% Acrylic
- Spatter-resistant
- Self-priming on most surfaces
- Dries quickly to a beautiful, washable, and uniform eggshell finish

Recommended For
New or previously painted interior wallboard, plaster and masonry, as well as primed or previously painted wood and metal. Provides a beautiful eggshell finish on walls and ceilings.

General Description
Natura® Premium Interior Paint & Primer Eggshell (513) is a premium quality, zero VOC paint that provides a durable, washable and fade-resistant finish. Natura® Premium Interior Paint & Primer Eggshell (513) is ideally suited for residential applications and is Certified asthma & allergy friendly®.

Limitations
- Do not paint when temperature of air and surface is below 50 °F (10 °C)

Product Information

Colors — Standard:
- White (01)

— Tint Bases:
Benjamin Moore® Gennex® Bases 1X, 2X, 3X, & 4X

— Special Colors:
Contact your Benjamin Moore Representative.

Certifications & Qualifications:
- VOC compliant in all regulated areas
- Zero VOC
- Zero Emissions
- Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84
- Master Painters Institute MPI # 44, 44 X-Green™, 144, 144 X-Green™

Technical Data

<table>
<thead>
<tr>
<th>Pastel Base</th>
<th>Technical Data</th>
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<tbody>
<tr>
<td></td>
<td>Vehicle Type</td>
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<td></td>
<td>Pigment Type</td>
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<tr>
<td></td>
<td>Volume Solids</td>
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<tr>
<td>Coverage per Gallon at Recommended Film Thickness</td>
<td>375 – 425 Sq. Ft.</td>
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<tr>
<td>Recommended Film Thickness</td>
<td>– Wet</td>
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<tr>
<td></td>
<td>– Dry</td>
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Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

Dry Time:
- To Touch: 30 Minutes (25 °C @ 50% RH)
- To Recoat: 1 – 2 Hours (25 °C @ 50% RH)

Dries By
- Evaporation, Coalescence

Viscosity
- 110 ± 2 KU

Flash Point
- None

Gloss / Sheen
- Eggshell (15 - 25 @ 85°)

Surface Temperature at Application
- Min.: 50 °F
- Max.: 90 °F

Thin With
- See Chart

Clean Up Thinner
- Clean Water

Weight Per Gallon
- 11.5 lbs

Storage Temperature
- Min.: 40 °F
- Max.: 90 °F

Volatile Organic Compounds (VOC)
- 0 Grams / Liter
- 0 LBS / Gallon

Zero VOC post tint (any base and any color)

Benjamin Moore’s Green Promise® designation is our company’s assurance that this product meets – and often exceeds – rigorous environmental and performance criteria regarding VOCs, emissions, application, washability, scrubability and packaging, while also delivering the premium levels of performance you expect from Benjamin Moore.

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The product meets Green Seal™ Standard GS-11 based on effective performance, minimized/recycled packaging, and protective limits on VOCs and human toxicity. GreenSeal.org

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Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials, and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust.

New plaster or masonry surfaces must be allowed to cure before applying base coat. Cured plaster should be hard, have a slight sheen and maximum PH of 10; soft, porous or powdery plaster indicates improper cure. Never sand a plaster surface; knife off any protrusions and prime plaster before and after applying patching compound.

Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles before priming.

Wood substrates must be thoroughly dry.

Difficult Substrates: Benjamin Moore offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, hard gloss surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems

Natura® Eggshell Finish is self priming on most surfaces. Natura® will act as its own primer, providing the optimal foundation for the subsequent finish coat. On bare substrates two coats are required; previously painted surfaces can be finished with 1 or 2 coats. While the high quality of our products sometimes makes one coat acceptable, Benjamin Moore recommends two coats of this product to achieve full color development and to maximize paint film performance. Special Note: Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

Wood, and engineered wood products:

Primer: Natura® Premium Interior Primer (511)
Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

For bleeding woods such as cedar and redwood:

Primer: Fresh Start® High-Hiding All Purpose Primer (046) or Fresh Start® Multi-Purpose Oil Based Primer (024)
Finish: 1 or 2 coats Natura® Premium Interior Paint & Primer Eggshell (513)

Drywall:

Primer/Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Plaster:

Primer: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Rough or Pitted Masonry:

Primer: Ultra Spec® Masonry Interior/Exterior Hi-Build Block Filler (571)
Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Smooth Poured or Pre-cast Concrete:

Primer/Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Ferrous Metal (Steel and Iron):

Primer: Ultra Spec® HP Acrylic Metal Primer (HP04) or Super Spec HP® Alkyd Metal Primer (P06)
Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Non-Ferrous Metal (galvanized & aluminum):

All new metal surfaces must be thoroughly cleaned with Coretech® Oil & Grease Emulsifier (V600) to remove contaminant. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion.

Primer: Not required on properly prepared surfaces
Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application

Stir thoroughly before and during use. Apply one or two coats.

For best results, use a premium Benjamin Moore® custom-blended nylon/polyester brush, premium Benjamin Moore® roller, or a similar product. Apply paint generously from unpainted area into wet area.

Ensure fresh air entry during application and drying

This product can also be sprayed. See Chart below.

Thinning/Clean up

Conditioning with Benjamin Moore® 518 Extender may be necessary under certain conditions to adjust open time or spray characteristics. The chart below is for general guidance.

<table>
<thead>
<tr>
<th>Mild conditions</th>
<th>Severe conditions</th>
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<tbody>
<tr>
<td>Humid (RH&gt; 50%) with no direct sunlight &amp; with little to no wind</td>
<td>Dry (RH&lt;50%), in direct sunlight, or windy conditions</td>
</tr>
</tbody>
</table>

Brush: Nylon / Polyester
Add 518 Extender or water:

Roller: Premium Quality 3/8” roller cover
No thinning necessary
Max of 8 fl. oz. to a gallon of paint

Spray: Airless Pressure: 1500-2500 psi
Tip: 0.013-0.017
Never add other paints or solvents.

Clean up: Wash painting tools in warm soapy water immediately after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry, empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.

Environmental Health & Safety Information

Use only with adequate ventilation. Ensure fresh air entry during application and drying. Do not breathe spray mist or sanding dust. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer’s directions for respirator use. Avoid contact with eyes and prolonged or repeated contact with skin. Close container after each use. Wash thoroughly after handling.

WARNING Cancer and Reproductive Harm– www.P65warnings.ca.gov

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under “Clean up”.

KEEP OUT OF REACH OF CHILDREN

PROTECT FROM FREEZING

Refer to Safety Data Sheet for additional health and safety information.