NATURA®
PREMIUM INTERIOR PAINT & PRIMER
EGGSHELL 513

Features

- Zero VOC
- Quick return to service
- 100% Acrylic
- Spatter-resistant
- Self-priming on most surfaces
- Dries quickly to a beautiful, washable, and uniform eggshell finish

Recommended For

New or previously painted interior wallboard, plaster and masonry, as well as primed or previously painted wood and metal. Provides a beautiful eggshell finish on walls and ceilings.

General Description

Natura® Premium Interior Paint & Primer Eggshell (513) is a premium quality, zero VOC paint that provides a durable, washable and fade-resistant finish. Natura® Premium Interior Paint & Primer Eggshell (513) is ideally suited for residential applications and is Certified asthma & allergy friendly®.

Limitations

- Do not paint when temperature of air and surface is below 50 °F (10 °C)

Colors — Standard:

White (01)

— Tint Bases:
Benjamin Moore® Gennex® Bases 1X, 2X, 3X, & 4X

— Special Colors:
Contact your Benjamin Moore Representative.

Certifications & Qualifications:

VOC compliant in all regulated areas

Zero VOC
Zero Emissions
Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84
Master Painters Institute MPI # 44, 44 X-Green™, 144, 144 X-Green™

Technical Data◊ Pastel Base

Vehicle Type 100% Acrylic Latex
Pigment Type Titanium Dioxide
Volume Solids 44%
Coverage per Gallon at Recommended Film Thickness 375 – 425 Sq. Ft.
Recommended Film Thickness – Wet 4.0 mils
– Dry 1.8 mils

Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

Dry Time
Dry Time @ 77 °F (25 °C) @ 50% RH
– To Touch 30 Minutes
– To Recoat 1 – 2 Hours

Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.

Dries By Evaporation, Coalescence
Viscosity 110 ± 2 KU
Flash Point None
Gloss / Sheen Eggshell (15 – 25 @ 85°)
Surface Temperature at Application – Min. 50 °F
– Max. 90 °F

Thin With See Chart
Clean Up Thinner Clean Water
Weight Per Gallon 11.5 lbs
Storage Temperature – Min. 40 °F
– Max. 90 °F

Volatile Organic Compounds (VOC)

0 Grams / Liter 0 LBS / Gallon

◊Reported VOC values are for all bases/colors.

Technical Assistance:

Available through your local authorized independent Benjamin Moore retailer. For the location of the retailer nearest you, call 1-866-708-9180 or visit www.benjaminmoore.com
Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials, and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust.

New plaster or masonry surfaces must be allowed to cure before applying base coat. Cured plaster should be hard, have a slight sheen and maximum PH of 10; soft, porous or powdery plaster indicates improper cure. Never sand a plaster surface; knife off any protrusions and prime plaster before and after applying patching compound.

Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles before priming. Wood substrates must be thoroughly dry.

Difficult Substrates: Benjamin Moore offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN, PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.

Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems

Natura® Eggshell Finish is self priming on most surfaces. Natura® will act as its own primer, providing the optimal foundation for the subsequent finish coat. On bare substrates two coats are required; previously painted surfaces can be finished with 1 or 2 coats. While the high quality of our products sometimes makes one coat coverage achievable. Benjamin Moore recommends two coats of this product to achieve full color development and to maximize paint film quality. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

Environmental Health & Safety Information

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry, empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.

Clean up: Wash painting tools in warm soapy water immediately after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

Thinning/Clean up

See Chart below.

Conditioning with Benjamin Moore® 518 Extender may be necessary under certain conditions to adjust open time or spray characteristics. The chart below is for general guidance.

<table>
<thead>
<tr>
<th>Brush:</th>
<th>Roller:</th>
<th>Spray:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nylon / Polyester</td>
<td>Premium Quality</td>
<td>Airless Pressure</td>
</tr>
<tr>
<td>No thinning necessary</td>
<td>3/8” roller cover</td>
<td>1500-2500 psi</td>
</tr>
<tr>
<td>Add 518 Extender or water:</td>
<td>Max of 8 fl. oz. to a gallon of paint</td>
<td>Never add other paints or solvents.</td>
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CONDITIONING

Mild conditions

| Humid (RH> 50%) with no direct sunlight & with little to no wind |
| Dry (RH<50%), in direct sunlight, or windy conditions |

KINDS OF PRIME

- Primer: Natura® Premium Interior Primer (511)
- Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)
- Primer/Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)
- Plaster: Primer/Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)
- Rough or Pitted Masonry: Primer: Ultra Spec® Masonry Interior/Exterior Hi-Build Block Filler (571)
- Smooth Poured or Pre-cast Concrete: Primer/Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)
- Ferrous Metal (Steel and Iron): Primer: Ultra Spec® HP Acrylic Metal Primer (HP04) or Super Spec HP® Aikyl Metal Primer (P06)
- Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Non-Ferrous Metal (galvanized & aluminum):

All new metal surfaces must be thoroughly cleaned with Coretech® Oil & Grease Emulsifier (V600) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion.

Primer: Not required on properly prepared surfaces

Finish: 1 or 2 coats of Natura® Premium Interior Paint & Primer Eggshell (513)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.