AURA® WATERBORNE EXTERIOR PAINT SATIN FINISH 631

Features

- Extreme hide, never more than two coats in any color
- Color lock technology and extreme UV resistance
- Low temperature application
- Superior adhesion
- Delivers a high-build paint film for excellent durability
- Soap and water clean up
- Fast dry and re-coat times
- Resistant to fading, cracking, peeling, chalking, blistering, dirt pick-up
- Provides a mildew resistant film
- Self priming in most situations
- Vapor permeable

General Description

A super premium quality, 100% acrylic exterior satin latex finish. This product combines the advantages of our latest resin technology and our proprietary Gennex® colorant system to provide the ultimate exterior coating. This high solids formula is suitable for a variety of exterior surfaces and can be applied as low as 40 °F.

Recommended For

Recommended for exterior use on wood, fiber cement board, hard board, vinyl and aluminum siding, shakes, unglazed brick, concrete, stucco, cinder block and primed metal.

Limitations

- Do not apply when air and surface temperatures are below 40 °F (4.4 °C).
- For Wind-Driven Rain over smooth and stable masonry only (non-elastomeric use). Follow primer/finish instructions.

Product Information

Colors — Standard:
White (01)

— Tint Bases:
Benjamin Moore® Gennex® bases 1X, 2X, 3X & 4X

— Special Colors:
Contact your Benjamin Moore® representative

Certifications & Qualifications:
VOC compliant in all regulated areas

The following results are based on independent, third-party laboratory testing:
- Passes Wind Driven Rain Test (1.3 oz) ASTM D6904 (TT-C-555B)
  1 coat Ultra Spec® Acrylic Masonry Sealer 608 @ 4 mils WFT
  2 coats Aura® Exterior Paint Satin Finish 631 each @ 1.85 DFT
- Passes Alkali Resistance Test ASTM D1308 (24 hrs. no effect)
  1 coat Ultra Spec® Acrylic Masonry Sealer 608 @ 4 mils WFT
  1 coats Aura® Exterior Paint Satin Finish 631 each @ 1.85 DFT
- Passes Conical Mandrel Flexibility Test ASTM D522 (no cracking)
  1 coat Aura® Exterior Paint Satin Finish 631 @ 1.6 DFT
- Passes Mildew, Mold Resistance Test ASTM D3273 (no growth)
- Passes Mildew Resistance Test ASTM D3274 (no growth).
- ASTM D1653 Water Vapor Transmission Properties
  60.2 perms @ 2.0 mils DFT
- ASTM D2370 Tensile Properties: Peak Tensile Strength, psi 406
  Elongation at Break, 380%

Technical Assistance

Available through your local authorized independent Benjamin Moore retailer. For the location of the retailer nearest you, call 1-866-708-9180 or visit www.benjaminmoore.com

Technical Data

<table>
<thead>
<tr>
<th>Pastel Base</th>
<th>Technical Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vehicle Type</td>
<td>Proprietary 100% Acrylic</td>
</tr>
<tr>
<td>Pigment Type</td>
<td>Titanium Dioxide</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>40.4%</td>
</tr>
<tr>
<td>Coverage per Gallon at Recommended Film Thickness</td>
<td>250 – 350 sq. ft. (23.2 – 32.5 sq. m.)</td>
</tr>
<tr>
<td>Recommended Film Thickness — Wet</td>
<td>4.6 – 6.4 mils</td>
</tr>
<tr>
<td>— Dry</td>
<td>1.9 – 2.6 mils</td>
</tr>
</tbody>
</table>

High Build System Coverage:
160 – 265 sq. ft. 6-10 mils wet film thickness

Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

- Dry Time @ 77 °F (25 °C) @ 50% RH
  - To Touch 1 Hour
  - To Recoat 4 Hours

High humidity and cool temperatures will result in longer dry, recoat and service times

- Dries By: Evaporation, Coalescence
- Viscosity: 102 ± 2 KU
- Flash Point: None
- Gloss / Sheen: Satin (35 – 50 @ 60°)
- Surface Temperature at Application
  - Min. 40 °F (4.4 °C)
  - Max. 100 °F (37.7 °C)

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Volatile Organic Compounds (VOC)

45.2 Grams / Liter 0.38 lbs. / Gallon

©Reported values are for Pastel Base. Contact Benjamin Moore for values of other bases or colors.
Aura® Waterborne Exterior Paint Satin Finish 631

Surface Preparation
Surfaces must be clean and free of grease, wax, and mildew. Remove any chalk or loose or scaling paint. If previously coated with cement-base waterproofing paints; clean by sandblasting. Glossy surfaces must be dulled. Un-weathered areas such as eaves, ceilings, and overhangs should be washed with a detergent solution and/or rinsed with a strong stream of water from a garden hose to remove contaminants that can interfere with proper adhesion. Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (N318) prior to coating the surface. Caution: Refer to the (N318) Clean technical data and material safety data sheets for instructions on its proper use and handling. For metal surfaces, remove rust. Wipe down with paint thinner to remove surface oils.

Difficult Substrates: Benjamin Moore® offers a number of specialty primers for use over difficult substrates such as bleeding woods, grease stains, crayon markings, hard glossy surfaces, or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to protect lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead

Primer/Finish Systems
Aura® Waterborne Exterior Satin Finish is self priming on most properly prepared substrates, including: wood, fiber cement board, hardboard, nonferrous metals and cured masonry surfaces. On bare substrates two coats are required; previously painted surfaces can be finished with 1 or 2 coats. Special Note: For certain deep colors, Aura® Color Foundation must be used to achieve maximum hide and the desired topcoat color. Consult your retailer.

Wood And Engineered Wood Products:
Primer: No primer needed Finish: 2 coats Aura® Waterborne Exterior Paint Satin Finish (631)

Bleeding Type Woods, (Redwood and Cedar):
Primer: Fresh Start® Exterior Wood Primer (094) or 1-2 coats of Fresh Start® High-Hiding All Purpose Primer (046) may be used Finish: 1 or 2 coats Aura® Waterborne Exterior Paint Satin Finish (631)

Hardboard Siding, Bare or Factory Primed:
Primer: No primer needed Finish: 1 or 2 coats Aura® Waterborne Exterior Paint Satin Finish (631)

Vinyl Siding & Vinyl Composite
In most cases, a primer is not necessary. Only areas of pierced and porous vinyl siding must be primed. In these cases, we recommend Fresh Start® High-Hiding All Purpose Primer (046), or Fresh Start® Multi-Purpose Latex Primer (N023).

Colors that are safe for use on vinyl siding - Do not paint vinyl with any color darker than the original color or having a Light Reflective Value (LRV) of less than 55 unless it is in the Benjamin Moore approved Colors for Vinyl color darker than the original color or having a Light Reflective Value (LRV) of less than 55 unless it is in the Benjamin Moore approved Colors for Vinyl. Refer to Surface Preparation / Priming Sections for appropriate priming and preparation information. High Build System Coverage: 160 – 265 sq. ft. 6-10 mls wet film thickness.

Clean Up: Wash painting tools in warm soapy water immediately after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry, empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.

Environmental Health & Safety Information
WARNING!
Possible birth defect hazard. Contains, Carboxylic acid, 1-H-benzenzimidazol-2-yl, methyl ester, which may cause birth defects based on animal data.

Use with only adequate ventilation. Do not breathe vapors, spray mist or spray dry dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. May cause allergic skin reaction. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer’s directions for respirator use. Close container after each use. Wash thoroughly after handling.

WARNING: Cancer and Reproductive Harm-- www.P65warnings.ca.gov

WARNING: This product contains isothiazolinone compounds at levels of <0.1%. These substances are biocides commonly found in most paints and a variety of personal care products as a preservative. Certain individuals may be sensitive or allergic to these substances, even at low levels. FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under Thinning/Clean Up.

KEEP OUT OF REACH OF CHILDREN PROTECT FROM FREEZING
Refer to Safety Data Sheet for additional health and safety information.

Non-Ferrous Metal (Galvanized & Aluminum):
All new metal surfaces must be thoroughly cleaned with Corotech® Oil & Grease Emulsifier (V600) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion.

Primer: Not required on properly prepared surfaces Finish: 1 or 2 coats Aura® Waterborne Exterior Paint Satin Finish (631)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application
Use the same application techniques as you would for any low-VOC compliant coating. Use a Benjamin Moore® Premium roller or Premium extra firm nylon polyester brush for best results. Aura® paint features excellent flow leveling; it is not necessary to over brush to smooth out brush marks. Aura® dries faster than other acrylic paints; avoid lap marks by not painting in direct sunlight and by coating sections of the surface either down or across the structure to natural breaks, maintaining a wet edge. If your edge begins to dry or you see that you missed a spot and the paint is already setting up, allow it to dry completely before touching up that area.

This product can also be sprayed.

Thinning/Clean Up

Conditioning with Benjamin Moore® 518 Extender may be necessary under certain conditions to adjust open time or spray characteristics.

The chart below is for general guidance.

Brush: Nylon / Polyester

Roller: Aura® Roller Cover

Spray: Airless Pressure:

- Max of 8 fl. oz. to a gallon

- Never add other paints or solvents.

<table>
<thead>
<tr>
<th>Condition</th>
<th>Humidity (RH)</th>
<th>Wind</th>
<th>Temp</th>
<th>No Thinning Necessary</th>
<th>Max of 8 fl. oz. to a gallon paint</th>
<th>Never add other paints or solvents</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry (RH&lt;50%)</td>
<td>no direct sunlight &amp; with little to no wind</td>
<td>2000-3500 psi</td>
<td>Tp: 0.015-0.017</td>
<td>No thining necessary</td>
<td>Max of 8 fl. oz. to a gallon paint</td>
<td>Never add other paints or solvents</td>
</tr>
</tbody>
</table>

* Under normal application conditions AURA® may be sprayed to achieve a high build one coat system over properly prepared substrates that are in good condition. Refer to Surface Preparation / Priming Sections for appropriate priming and preparation information.

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Benjamin Moore & Co., 101 Paragon Drive, Montvale, NJ 07645 Tel: (201) 573-9600 Fax: (201) 573-9046 www.benjaminmoore.com M72 631 US 040720 Aura, Benjamin Moore, Fresh Start, Gennex, Super Spec HP, Ultra Spec and the triangle “M” symbol are registered trademarks of Benjamin Moore & Co. © 2009, 2020 Benjamin Moore & Co. All other trademarks belong to their respective owners. All rights reserved