LENMAR®

ULTRA UNILAQ®
CAB ACRYLIC WHITE UNDERCOATER
1C.900

Features
- Excellent Penetration
- Ready to Spray Viscosity
- Sands Easily
- Resists Cold Checking
- Non-Yellowing

General Description
Lenmar® Ultra UniLaq® 1C.900 Cellulose Acetate Butyrate (CAB) Acrylic White Undercoater is designed to serve as a comprehensive undercoater for use on cabinets and all fine wood finishing. The high solid content offers excellent adhesion and sands easily to provide an ideal foundation for the Ultra UniLaq® 1M.96X Series white CAB Acrylic topcoats. Additional benefits include ready-to-spray viscosity, fast drying properties and non-yellowing formulation. The Ultra UniLaq® 1C.900 undercoater is recommended over solid wood and MDF.

Recommended For
Window & Door Trim, Furniture, Kitchen Cabinets, Bathroom Vanities, Displays.

Limitations
- Entire system should not exceed 4 mils dry.
- Not for use on floors.

Recommended For

Limitations

Product Information

Colors — Standard:
White

— Tint Bases:
N/A

— Special Colors:
N/A

Technical Data
White

<table>
<thead>
<tr>
<th>Vehicle Type</th>
<th>Cellulose Acetate Butyrate (CAB)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pigment Type</td>
<td>N/A</td>
</tr>
<tr>
<td>Weight Solids</td>
<td>43% ± 1.0%</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>26% ± 1.0%</td>
</tr>
<tr>
<td>Coverage per Gallon at 1 mil DFT</td>
<td>417 – 425 sq. ft.</td>
</tr>
</tbody>
</table>

Recommended Film Thickness
- Wet: 3 – 5 mils
- Dry: 0.9 – 1.25 mils

Coverage calculation does not include spray loss or equipment inefficiency. Also allow for wood species, surface preparation, surface defects and porosity of substrate to affect spread rates.

Dry Time @ 75 °F (23.8 °C) @ 50% RH
- To Sand: 20 – 30 Minutes
- To Recoat: 30 – 60 Minutes

High humidity and cool temperatures will result in longer dry and recoat times.

Dries By
Evaporation

Viscosity
18 – 28 Seconds (#2 Zahn)

Flash Point
44 °F (6.7 °C)

Gloss / Sheen
N/A

Surface Temperature at Application
- Min: 68 °F
- Max: 90 °F

Thin With Acetone or 1A.406 Thinner

Clean Up Thinner Acetone / 1A.519 Thinner

Weight Per Gallon
9.2 – 9.4 lbs.

Storage Temperature
- Min: 50 °F
- Max: 90 °F

Volatile Organic Compounds (VOC)
621 Grams/Liter 5.18 Lbs./Gallon

Certification & Qualifications:
The products supported by this data sheet contain a maximum of 680 grams per liter VOC / VOS (5.7 lbs/gal.) excluding water & exempt solvents.

Technical Assistance:
Available through your local authorized independent Lenmar dealer. For the location of the dealer nearest you, call 1-866-708-9180 or visit www.lenmar-coatings.com

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VOC REGION COMPLIANT
FEDERAL YES
OTC NO
OTCII NO
CARB NO
CARB07 NO
UTAH NO
AZMC YES

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WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Application

ENTIRE SYSTEM SHOULD NOT EXCEED MORE THAN 4 MILS DRY. LENMAR® PRODUCTS ARE DESIGNED FOR INTERIOR USE, BY SPRAY APPLICATION ONLY.

Over properly prepared interior wood surfaces, apply one full coat of Ultra UniLaq® 1C.900 CAB Acrylic Undercoater, allow to dry, then sand. Select the desired sheen from the Ultra UniLaq® 1M.96X Series topcoats, shake well and apply by spray only in an even wet coat. Allow to dry 30 minutes then scuff sand and apply a final topcoat. This finish offers a complete non-yellowing system.

ENTIRE SYSTEM SHOULD NOT EXCEED 4 MILS DRY.

Specifications

Moisture content of wood should be no higher than 9%. Wood must be free of surface contaminants. Sand wood with no finer than 150-grit sandpaper and remove all dust. Mix all products thoroughly and apply finish by spray only. Check with equipment manufacturer for proper settings to achieve proper atomization. Apply Ultra UniLaq® 1C.900, CAB Acrylic White Undercoater as a first coat, let dry and sand with 280-320 grit, silicon carbide sandpaper. Two coats of undercoat may be necessary over MDF. Follow with one-two additional wet coats (3-4 mils) of Ultra UniLaq® 1M.96X series topcoat, shake well and apply by spray only in an even wet coat. This finish offers a complete non-yellowing system.

Clean Up

Clean up with Acetone or 1A.519 Lacquer Thinner.

Environmental Health & Safety Information

WARNING

Causes skin irritation
Causes serious eye irritation
May cause cancer
May damage fertility or the unborn child
May cause damage to organs
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Highly flammable liquid and vapor

Prevention: Obtain special instructions before use. Do Not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Wear eye/face protection. Do not breathe dust/fume/mist/vapors/spray. Do not eat, drink or smoke when using this product. Keep away from heat/sparks/open flames/hot surfaces, no smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

Response: If exposed or concerned get medical attention. If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists get medical attention. If skin irritation occurs get medical attention. If on skin (or hair) take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. If swallowed immediately call a POISON CENTER or physician. Do NOT induce vomiting. In case of fire use CO2, dry chemical, or foam for extinction.

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container to an approved waste disposal plant.

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

KEEP OUT OF REACH OF CHILDREN
INTENDED FOR PROFESSIONAL USE ONLY

NOT FOR USE ON FLOORS.

This product may be compliant under Architectural and Industrial Maintenance regulations in some jurisdictions when field applied to stationary structures. This product may also be Shop or OEM applied. Check local regulations.

READ ALL DIRECTIONS BEFORE USE.
UNDERSTAND ALL DANGERS WITH THIS PRODUCT PRIOR TO USE.

Refer to Safety Data Sheet for additional health and safety information.