**Features**
- High Build
- Fast Drying
- Contains No Aromatic Solvents
- Ready To Spray

**General Description**
An economical, high build, high performance clear lacquer series designed especially for the contractor market. Formulated at a ready to use viscosity for most airless applications, this product series enables the applicator to achieve rapid film build with few coats. Excellent flow characteristics provides a smooth rich appearance.

**Recommended For**
Is an ideal finish for furniture, cabinets, paneling, and any other interior wood surface designed for occasional use.

**Limitations**
- Entire system should not exceed 4 mils dry.
- Apply, by spray only, with temperatures above 68°F.

### Product Information

<table>
<thead>
<tr>
<th>Gloss — Standard:</th>
<th>Technical Data</th>
<th>Clear/Gloss</th>
</tr>
</thead>
<tbody>
<tr>
<td>1M-2424, Satin 35-40 @ 60°</td>
<td>Vehicle Type</td>
<td>Nitrocellulose</td>
</tr>
<tr>
<td>1M-2426, Semi-Gloss 60-65 @ 60°</td>
<td>Pigment Type</td>
<td>N/A</td>
</tr>
<tr>
<td>1M-2429, Gloss 90+ @ 60°</td>
<td>Weight Solids</td>
<td>24% ± 2.0%</td>
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<tr>
<td></td>
<td>Volume Solids</td>
<td>18% ± 2.0%</td>
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<tr>
<td></td>
<td>Coverage per Gallon</td>
<td>Up to 400 Sq. Ft.</td>
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<tr>
<td></td>
<td>Recommended Film</td>
<td>Wet: 3 – 4 mils, Dry: 0.5 – 0.7 mils</td>
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<tr>
<td></td>
<td>Thickness</td>
<td></td>
</tr>
<tr>
<td>N/A</td>
<td></td>
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</tbody>
</table>

| Tint Bases: |
| N/A |

| Special Colors: |
| N/A |

**Certifications & Qualifications:**
VOC compliant in all regulated areas

The products supported by this data sheet contain a maximum of 275 grams per liter VOC / VOS (2.29 lbs./gal.) excluding water & exempt solvents.

**Technical Assistance:**
Available through your local authorized independent Lenmar dealer. For the location of the dealer nearest you, call 1-866-708-9180 or visit www.lenmar-coatings.com

**Volatile Organic Compounds (VOC)**
- 275 Grams/Liter 2.29 Lbs./Gallon

◊ Reported values are for Clear/Gloss. Contact your dealer/distributor for values of other bases or colors
Surface Preparation

New Wood: Remove all dirt and wood dust. Sand and remove all
sanding dust. Before finishing be certain the wood is dry. Seal or
prime the wood in accordance with application directions specified
by each primer / undercoat product.

Old Wood: Many old wood finishes have contaminates that may
effect top coating with lacquer. Be certain to remove old finish
completely and be certain the surface is free of all contamination.

WARNING! If you scrape, sand, or remove old paint, you may
release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST
CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE,
ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD
ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to
control lead exposure. Clean up carefully with a HEPA vacuum and
a wet mop. Before you start, find out how to protect yourself and
your family by contacting the National Lead Informational Hotline at
1-800-424-LEAD or log on to www.epa.gov/lead

Application

For best results apply a wet coat of 3-4 mils. This product is ready to
spray and reduction is not necessary. Thinner may be used if
required by specific application equipment and in compliance of
VOC regulations. Retarder may be used (3-4 oz. per gallon) to
extend the open time during periods of high humidity and / or high
temperatures.

Airless Equipment: Atomization pressure1000-1500 psi, 0.005 Fine-
finish Tip, 0.011 Regular Tip. Temperature 77 °F.

Conventional Equipment: Fluid Pressure 10-15 psi, Atomization
pressure 30-40 psi. Temperature 77 °F.

AIR DRY OR MAY BE FORCE DRIED AT UP TO 120 °F.

Do not exceed 4 mils dry on the ENTIRE finishing system.

Finishing System

Sealer: One coat 1C.2138 275 VOC WW Vinyl Sealer
Topcoat: Maximum two coats of DuraLaq 275 VOC Pro High Build
Clear Lacquer 1M.242X

Clean Up

Clean with Acetone

Environmental Health & Safety Information

DANGER!
Causes serious eye irritation
Suspected of damaging fertility or the unborn child
May cause drowsiness or dizziness
Highly flammable liquid and vapor

Prevention: Obtain special instructions before use. Do not handle
until all safety precautions have been read and understood. Use
personal protective equipment as required. Wash face, hands and
any exposed skin thoroughly after handling. Wear eye/face
protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Use
only outdoors or in a well-ventilated area. Keep away from heat, hot
surfaces, sparks, open flames and other ignition sources. No
smoking. Keep container tightly closed. Ground/bond container and
receiving equipment. Use explosion-proof electrical/ ventilating/
lighting/ equipment. Use only non-sparking tools. Take
precautionary measures against static discharge. Keep cool.

Response: IF exposed or concerned: Get medical advice/attention. IF
IN EYES: Rinse cautiously with water for several minutes. Remove
contact lenses, if present and easy to do. Continue rinsing. If eye
irritation persists: Get medical advice/attention. IF ON SKIN (or hair):
Remove/Take off immediately all contaminated clothing. Rinse skin
with water/shower. IF INHALED: Remove victim to fresh air and keep
at rest in a position comfortable for breathing. In case of fire: Use
CO2, dry chemical, or foam for extinction.

Storage: Store locked up. Store in a well-ventilated place. Keep
container tightly closed.

Disposal: Dispose of contents /container to an approved waste
disposal plant.

DANGER - Rags, steel wool or waste soaked with this product may
spontaneously catch fire if improperly discarded. Immediately after
use, place rags, steel wool or waste in a sealed water-filled metal
container.

This document represents hazards of the product referenced above.
Refer to the individual Safety Data Sheet for hazards of the specific
product you will be using.

KEEP OUT OF REACH OF CHILDREN
FOR WOOD SUBSTRATES ONLY

This product is intended for Shop or OEM applications. This product may also be
compliant under Architectural and Industrial
Maintenance regulations in some jurisdictions
field application to stationary structures.
Check local regulations.

READ ALL DIRECTIONS BEFORE USE.
UNDERSTAND ALL DANGERS WITH THIS
PRODUCT PRIOR TO USE.

Refer to Safety Data Sheet for additional health
and safety information.