

### General Description

**HP1100 Acrylic Metal Primer** is a water reducible, rust inhibitive primer formulated for use on steel, iron, and non-ferrous metals. The product provides excellent adhesion to a wide variety of hard to coat surfaces. Designed for light to moderate industrial exposures, this product may be top coated with a wide variety of coating chemistries. Additionally, this product may be applied to properly prepared steel as well as tightly adhering rust. Suitable for use in USDA inspected facilities.

- Rust inhibitive
- Recoat in 2 hours
- Excellent for ferrous and non-ferrous metals

### Usage

For commercial and residential and applications. For ferrous metal, galvanized metal, aluminum, other non-ferrous metals, as well as other substrates such as concrete and drywall. Acrylic Metal Primer is designed for use in general metal finishing/fabrication, food/beverage processing, chemical processing, industrial maintenance, refurbishment, and other segments where a rust inhibitive water cleanup primer is necessary.

<b>Colours</b>	Red (20)
<b>Colorant System</b>	Do Not Tint

### Technical Data

<b>Vehicle</b>	Acrylic
<b>Pigment</b>	Titanium Dioxide
<b>Volume Solids</b>	42 ± 2%
<b>Spread Rate Per Gallon</b>	27.9 – 37.2 sq. m. (300 – 400 Sq. Ft.)
<b>Recommended</b>	Wet: 4.0 – 5.3 mils
<b>Film Thickness</b>	Dry: 1.7 – 2.2 mils
Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job.	
<b>Dry Time @ 25 °C (77 °F) @ 50% RH</b>	To Touch: 30 minutes To Recoat: 2 hours
High humidity and cool temperatures will result in longer dry, recoat and service times.	
<b>Surface Temperature</b>	Min: 10 °C (50 °F)
<b>During Application</b>	Max: 32 °C (90 °F)
<b>Viscosity</b>	85 ± 4 KU
<b>Flash Point</b>	NA
<b>Sheen / Gloss</b>	0 – 10 @ 60°
<b>Clean Up</b>	Water
<b>Thinner</b>	Water
<b>Weight Per Gallon</b>	5.6 kg (11.0 lbs.)
<b>Storage Temperature</b>	Min: 4.4 °C (40 °F) Max: 32 °C (90 °F)
<b>VOC</b>	< 200 g/L

### Surface Preparation

All grease, oil, dirt, mildew, or any other surface contaminants must be removed using HP6000 Oil & Grease Emulsifier or SSPC-SP1 solvent cleaning.

#### Ferrous Metal:

All loose rust and mill scale should be removed prior to applying this product. A minimum of SSPC-SP6 Commercial Blast or abrasive blasting is recommended for severe environmental exposures. Small areas may be cleaned in accordance with SSPC-SP2 Hand Tool Cleaning or SSPC-SP3 Power Tool Cleaning or SSPC-SP13 Power Tool Cleaning to bare metal. Tightly adhering rust may be coated over provided the surface is intended for use in mild atmospheric exposures.

#### Non-Ferrous Metal (Galvanized, Aluminum, etc.):

Remove surface contaminants using HP6000 Oil & Grease Emulsifier or SSPC-SP1 solvent cleaning.

#### Previously Painted Surfaces:

Clean using HP6000 Oil & Grease Emulsifier or solvent washed as outlined above. Dull glossy surfaces by sanding. Remove all loose, flaking or peeling paint prior to application.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ <https://www.canada.ca/en/health-canada/services/environmental-workplace-health/environmental-contaminants/lead/lead-information-package-some-commonly-asked-questions-about-lead-human-health.html>

### Limitations

- Not recommended for floor applications
- Not recommended for immersion service
- Do not apply if material, substrate or ambient temperature is below 10 °C (50 °F)
- Allow 3 – 7 days before topcoating with solvent-based, high-performance epoxies or urethanes

### Compliance & Certifications

**MPI** 107, 134

Class A (0-25) over non-combustible surfaces when tested in accordance with ATSM E-84.

Meets CISC/CPMA 1-73a and CISC/PMA 2-75 Specifications

### Application

Stir thoroughly before and occasionally during use. Thinning is not required although a small amount of water (up to 236 mL / 8 fl. oz. per 3.79 L) may be added for preferred application properties.

Apply one or two coats. For best results, use a Benjamin Moore® Professional custom-blended nylon/polyester, Benjamin Moore® Professional roller, or a similar product. This product can also be sprayed.

#### Spray, Airless:

Pressure / 2,000 – 2,500 PSI  
Tip / 0.013 – 0.017

#### Air Spray (Pressure Pot):

704 or 765 air cap and Fluid Tip E

**NOTE:** Do not apply if material, substrate or ambient temperature is below 10 °C (50 °F) or above 32 °C (90 °F) Relative humidity should be below 90% Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application

### Technical Assistance

Available through your local authorized independent Benjamin Moore retailer.

call 1-866-708-9180

visit [www.benjaminmoore.ca](http://www.benjaminmoore.ca)

## Clean Up

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Clean all equipment immediately after using with soap and water. Spray equipment should be given a final rinse with mineral spirits to prevent corrosion.

**USE COMPLETELY OR DISPOSE OF PROPERLY USE COMPLETELY OR DISPOSE OF PROPERLY.** Dry empty containers may be recycled in a can-recycling program. Local disposal requirements vary; consult your sanitation department or provincial-designated environmental agency on disposal options.

## Environmental Health & Safety Information

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Use only in a well ventilated area. Keep container closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with local regulations. Wash thoroughly after handling.

**KEEP OUT OF REACH OF CHILDREN  
PROTECT FROM FREEZING  
FOR PROFESSIONAL USE ONLY**

**Refer to Safety Data Sheet for additional health  
and safety information.**