SURFACE TOLERANT
EPOXY MASTIC COATING
V160

Features
- High solids (79%) and high build – excellent for corners, crevices, welds and as a concrete filler.
- Surface-tolerant mastic for marginal substrates
- Excellent for secondary containment
- Suitable for use in USDA inspected facilities
- Hard scratch- and impact-resistant coating

General Description
Epoxy Mastic Coating is a high-solids, rust-inhibitive, surface-tolerant epoxy mastic for professional use in industrial and commercial applications. Ideal for protection of steel and concrete (floor rated). Excellent for use on ferrous and non-ferrous metals, and when properly top-coated, exhibits excellent chemical and moisture resistance. Resists solvents, dilute acids and alkali attack. This is a two component product that requires 1 part of the proper “A” component mixed with 1 part of part “B” catalyst. The components are already premeasured to the proper mix ratio. No measuring required. Do not mix partial kits.

Recommended For
Ferrous Metal, Galvanized, Aluminum, Concrete Filler, Aged Coatings. Intended for use on hand prepared rusty ferrous metal, abrasive blast cleaned and hydro-blasted ferrous metal, blasted concrete, and over a wide range of intact aged coatings. Use in industrial maintenance, coastal structures, pulp and paper plants, food and beverage plants, structural steel, tank exteriors, bridges, offshore, marine and immersion in fresh or salt water.

Limitations
- This product will not cure at surface temperatures below 45 °F (7.2 °C).
- Do not paint if surface temperature is within 5 degrees of the dew point or if rain is expected within 12 hours.

Product Information

Colors — Standard:
N/A

— Tint Bases:
Tintable White (86), Deep Base (87), Clear Base (88).

Tint with Industrial (844 Type) Colorants Only
TINT ONLY THE “A” COMPONENT. Check color accuracy by mixing equal portions of the “A” and “B” components, apply and allow to completely dry.

— Special Colors:
Contact your retailer.

Certifications & Qualifications:
The products supported by this data sheet contain a maximum of 200 grams per liter VOC / VOS (1.66 lbs. /gal.) excluding water and exempt solvents. Suitable for use in USDA inspected facilities.
Master Painters Institute MPI # 116

<table>
<thead>
<tr>
<th>VOC REGION</th>
<th>COMPLIANT</th>
</tr>
</thead>
<tbody>
<tr>
<td>FEDERAL</td>
<td>YES</td>
</tr>
<tr>
<td>OTC</td>
<td>YES</td>
</tr>
<tr>
<td>OTCII</td>
<td>YES</td>
</tr>
<tr>
<td>CARB</td>
<td>YES</td>
</tr>
<tr>
<td>CARB07</td>
<td>YES</td>
</tr>
<tr>
<td>UTAH</td>
<td>YES</td>
</tr>
<tr>
<td>AZMC</td>
<td>YES</td>
</tr>
<tr>
<td>SCAOMD</td>
<td>NO</td>
</tr>
</tbody>
</table>

Technical Data◊

<table>
<thead>
<tr>
<th>Tintable White</th>
</tr>
</thead>
<tbody>
<tr>
<td>Generic Type</td>
</tr>
<tr>
<td>Pigment Type</td>
</tr>
</tbody>
</table>

Volume Solids (mixed as recommended) 79 ± 1%
Coverage per Gallon at Recommended Film Thickness 175 - 275 Sq. Ft.
Recommended Film Thickness
- Wet 5.8 – 9.1 mils
- Dry 4.6 – 7.2 mils
Depending on surface texture and porosity.
- To Touch 4 Hours
- To Recoat 12 Hours
- Maximum Re-coat 6 Weeks
- To Cure 3 to 4 Days

Dries By
Chemical Cure
Dry Heat Resistance 250°F
Viscosity @ 77°F (mixed as recommended) 90 – 95 KU
Flash Point Mixed: Greater than 80°F (TT-P-141, Method 4293)
Gloss/Sheen 45 – 55 (Units @ 60°)
Surface Temperature
- Min. 50 °F at application
- Max. 100 °F
Thin With
Do Not Thin
Clean Up Thinner Corotech® V704 Epoxy Reducer

Mixed Ratio (by volume) 1 : 1
Induction time @ 70 °F (21 °C) 15 Minutes
Pot Life @ 77 °F (25 °C) 2 Hours
Weight Per Gallon (mixed as recommended) 11.6 lbs.
Storage Temperature
- Min. 45 °F
- Max. 95 °F

Volatile Organic Compounds (VOC)
184 Grams / Liter* 1.54 Lbs. / Gallon*

◊ Reported values are for Tintable White. Contact retailer for values of other bases or colors.

Technical Assistance:
Available through your local authorized independent Benjamin Moore retailer. For the location of the retailer nearest you, call 1-866-708-9180 or visit www.benjaminmoore.com

Benjamin Moore & Co., 101 Paragon Drive, Montvale, NJ 07645 Tel: 866-708-9180 Fax: 888-248-2143 www.benjaminmoore.com M72 V160 EN 080118
Surface Tolerant Epoxy Mastic Coating V160

Surface Preparation

All surfaces must be sound, dry, clean and free of oil, grease, dirt, mildew, mill scale, form release agents, curing compounds, loose and flashing paint and other surface contaminants. Wash using V600 Oil & Grease Emulsifier.

NEW SURFACES: Concrete and Masonry (When used as a block filler): All masonry surfaces must be allowed to cure a minimum of 30 days before painting. Acid etch or abrasive blast all slick, glazed concrete or concrete with laitance. For acid etching, follow all manufacturer’s directions and safety instructions. Rinse thoroughly and allow to dry. Apply V160 directly to substrate.

NEW SURFACES: Concrete and Masonry (When used as a system): Prime concrete with one coat of V155 100% Solids Epoxy Pre-Primer or V156 Quick Set Epoxy.

Steel and Ferrous Metals: All direct to metal coatings provide maximum performance over near white metal blasted surfaces (SSPC-SP 10). There are however, situations and cost considerations that may prevent this type of surface preparation from being done. Corotech® Industrial Coatings have been designed to provide protection over less than ideal surfaces. The recommended standard is a commercial blast (SSPC-SP 6). The steel profile after the blast should be 1-2 mils and be jagged in nature. Surfaces must be free of grit dust. The coating should be applied as soon as possible after the blast in order to prevent flash rusting or surface contamination. Hand tool cleaning (SSPC-SP 2) or power tool cleaning (SSPC-SP 3) can be used if blasting is not possible. In areas where adequate surface preparation is not possible the use of V155 100% Solids Epoxy Pre-Primer is recommended.

Galvanized and Non-Ferrous Metals: Solvent clean all surfaces. V160 is Self-Priming on Non-Ferrous Metals.

Previously Painted Surfaces: Can be applied over most old industrial finishes in good condition. Test patches are recommended to check for wrinkling or lifting of existing coatings. V155 100% Solids Epoxy Pre-Primer may be used as a barrier coat over all existing coatings.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Application

Mixing Instructions: This is a two component kit and is pre-proportioned for error free mixing. DO NOT vary from these instructions. Mix “A” & “B” separately before combining:

1. Carefully combine the entire contents of V160-90 activator with the V160-Part A component; scrape the sides of the pail of Part B to make sure all liquid has been added.
2. Using a jiffy mixer at low speed, blend this mixture for three to five minutes until completely blended. Keep the mixing blade turning at a slow speed to minimize whipping air into material. Scrape sides of pail during the mixing process.
3. Care must be taken to assure both components are completely mixed in order to avoid partially cured spots in the coating.
4. Allow to induct for 15 minutes.

Do not thin this product – it is ready to use once both components are thoroughly mixed.

It is extremely important to remember that Epoxy Coatings have a limited pot life; therefore, it is wise to make sure sufficient manpower and correct application tools are in order prior to starting the mixing sequence. Estimated pot life is: 5 Hrs. @ 50 °F (10 °C) / 3 Hrs. @ 60 °F (15 °C) / 2 Hrs. @ 77 °F (25 °C) / 1 Hr. @ 100 °F (37.7 °C)

Application

Airless Spray (Preferred Method): Tip range between .019 and .021. Total fluid output pressure at tip should not be less than 2100 psi.

Air Spray (Pressure Pot): DeVilbis MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E.

Brush: Natural Bristle only.

Roller: Industrial Cover with Phenolic core. ¼” – ½” nap.

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. No reduction is necessary. Do not apply if material, substrate or ambient temperature is below 50 °F (10 °C). Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.

Additional Notes: All high gloss surfaces can be slippery. Where non-skid properties are required, a non-skid additive should be used. All epoxy coatings will chalk and fade if applied on exterior surfaces subjected to direct sunlight. All epoxies tend to yellow. Where color and gloss retention is important top-coating will be necessary. This product will stain with prolonged exposure to some solvents and chemicals or in kennels if exposed to animal waste. This staining will not affect the durability or protective qualities of the coating. This product will not cure at surface temperatures below 45 °F (7.2 °C).

TEST DATA

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Value</td>
<td>90 in. lb.</td>
<td>Pass ½ Mandrel</td>
<td>170</td>
<td>40 in. lb.</td>
<td>Yes</td>
<td>250 °F</td>
<td>150 °F</td>
<td>Pass 5B</td>
<td>1 kg load/1000 cycles/CS-17 Wheel: 80 mg loss</td>
<td>Face Corrosion: None</td>
<td>Face Blistering: None</td>
</tr>
<tr>
<td>250 °F</td>
<td>1 kg load/1000 cycles/CS-17 Wheel: 80 mg loss</td>
<td>Pass 5B</td>
<td>Face Corrosion: None</td>
<td>Face Blistering: None</td>
<td>Relative humidity should be below 90%</td>
<td>Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Chemical Resistance Guide (Non-Immiscible)

<table>
<thead>
<tr>
<th>Substance</th>
<th>Epoxy Coating V160</th>
<th>Corotech® Epoxy Coating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fresh Water</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Salt Water</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Acids</td>
<td>Good</td>
<td>Good</td>
</tr>
<tr>
<td>Alkalis</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Solvents</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Fuel</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Acidic Salt Solutions</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Alkaline Salt Solutions</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>Neutral Salt Solutions</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
</tbody>
</table>

Systems Recommendations

<table>
<thead>
<tr>
<th>Component Type</th>
<th>Corotech® Epoxy Coating V160</th>
<th>Corotech® Epoxy Coating V160</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primers</td>
<td>Use Direct, or use V150 Line Primer</td>
<td>Use Direct, or use V150 Line Primer</td>
</tr>
<tr>
<td>Ferrous Metal (Blasted)</td>
<td>Use Direct, or use V155 Line Primer</td>
<td>Use Direct, or use V150 Line Primer</td>
</tr>
<tr>
<td>Ferrous Metal (Marginally Prepared)</td>
<td>Use Direct, or use V155 Line Primer</td>
<td>Use Direct, or use V150 Line Primer</td>
</tr>
<tr>
<td>Non-Ferrous Metal</td>
<td>Use Direct, or use V175-00</td>
<td>Use Direct, or use V155-00</td>
</tr>
<tr>
<td>Concrete Filler</td>
<td>Use Direct, or use V160-00</td>
<td>Use Direct, or use V155-00</td>
</tr>
<tr>
<td>Aged coatings</td>
<td>Use Direct, or use V160-00</td>
<td>Use Direct, or use V155-00</td>
</tr>
</tbody>
</table>

COMPATIBLE FINISHES

<table>
<thead>
<tr>
<th>Coating Type</th>
<th>Epoxy Coating V160</th>
<th>Corotech® Epoxy Coating V160</th>
</tr>
</thead>
<tbody>
<tr>
<td>V400 Line, V410, V440 Line, V500 Line, V510 Line, V520 Line, and other Alkyds, Acrylics and Moisture Cured Urethanes</td>
<td>Use Direct, or use V150 Line Primer</td>
<td>Use Direct, or use V150 Line Primer</td>
</tr>
</tbody>
</table>

For substrates other than listed above, or for usage in severe environmental conditions, please consult with Corotech® Technical Service.
Clean Up
Clean up with Corotech® V704 Epoxy Reducer.

Environmental Health & Safety Information

**DANGER!**
Harmful if swallowed
Causes skin irritation
Causes serious eye irritation
May cause allergy or asthma symptoms or breathing difficulties if inhaled
May cause an allergic skin reaction
May cause cancer
Suspected of damaging fertility or the unborn child
May cause respiratory irritation. May cause drowsiness or dizziness
Causes damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Flammable liquid and vapor

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. In case of inadequate ventilation wear respiratory protection. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/ fume/ mist/ vapors/ spray. Use only outdoors or in a well-ventilated area. Keep away from heat/sparks/open flames/hot surfaces, no smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep cool. Wear protective gloves/protective clothing/eye protection/face protection.

**Response:** If exposed or concerned get medical attention. If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists get medical attention. If skin irritation or rash occurs get medical attention. If on skin (or hair) take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. If experiencing respiratory symptoms: Call a POISON CENTER or physician. If inhaled remove victim to fresh air and keep at rest in a position comfortable for breathing. If swallowed immediately call a POISON CENTER or physician. Do NOT induce vomiting. Rinse mouth. In case of fire use CO2, dry chemical, or foam for extinction.

**Storage:** Store locked up. Store in a well-ventilated place. Keep container tightly closed.

**Disposal:** Dispose of contents/container to an approved waste disposal plant.

**IMPORTANT:** Designed to be mixed with other components. Mixture will have hazards of all components. Before opening packages, read all warning labels. Follow all precautions.

**WARNING** Cancer and Reproductive Harm—www.P65warnings.ca.gov

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

**KEEP OUT OF REACH OF CHILDREN**
**PROTECT FROM FREEZING**
**FOR PROFESSIONAL USE ONLY**

Refer to Safety Data Sheet for additional health and safety information.