RAPID DRY ALKYD ENAMEL
V220

**Features**

- Tack free in 10 minutes – recoat in 2 hours (77°F, 50% RH)
- Excellent gloss and colour retention
- Spray only – airless or HVLP systems
- No orange peel
- Hard, scratch- and impact-resistant coating
- Intended for shop and OEM applications only

**General Description**

Rapid Dry Alkyd Enamel is a high-performance, quick-dry, rust-preventive shop enamel formulated for use on ferrous metal substrates. Rapid Dry Alkyd Enamel is excellent for use in shop application facilities in the fabrication market, and also is ideal for use in the industrial refurbishment market as an implement, dumpster, machinery, or construction enamel.

**Recommended For**

Primed Ferrous Metals (Steel & Iron). Corotech® Rapid Dry Alkyd Enamel can be used in shop application facilities in the fabrication market. May also be used on properly prepared and primed wood, concrete or composition board.

**Limitations**

- Not recommended for immersion or contact with strong solvents.
- Not recommended for exterior wood surfaces.
- Not recommended for floors or for extreme environments.
- Not recommended for non-ferrous metals such as galvanized, aluminum unless properly primed.

**Recommended For**

- Corotech® Rapid Dry Alkyd Enamel can be used in shop application facilities in the fabrication market.
- May also be used on properly prepared and primed wood, concrete or composition board.

**Technical Data**

<table>
<thead>
<tr>
<th>Colour</th>
<th>Vehicle Type</th>
<th>Pigment Type</th>
<th>Volume Solids</th>
<th>Coverage per 3.79 L at Recommended Film Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tintable White</td>
<td>Modified Alkyd</td>
<td>Titanium Dioxide</td>
<td>37.5 ± 1.0%</td>
<td>32.5-41.8 sq. m. (350 – 450 sq. ft.)</td>
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</tbody>
</table>

**Dry Time**

- Tack Free: 10 Minutes
- To Recoat*: 2 Hours
- Full Cure: 5 – 7 Days

*Maximum Recoat: See Application Section For Important Recoat Information

**Certifications & Qualifications:**

The products supported by this data sheet contain a maximum of 575 grams per litre VOC / VOS excluding water & exempt solvents.

This product is compliant under Architectural Coatings regulations and is intended for Shop Applications.

This product is currently approved under MPI #96.

V220 meets performance requirements of MIL-P-15090 Type II

V220-80 meets performance requirements of SSPC Paint #103

Certified by CFIA (Canadian Food Inspection Agency)

**Technical Assistance:**

Available through your local authorized independent Benjamin Moore® retailer. For the location of the retailer nearest you, call 1-800-361-5898, or visit www.benjaminmoore.ca

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**Colours — Standard:**

- Tintable White (86), Safety Yellow (10), Safety Red (20), Safety Blue (30)
- Aluminum (78), Black (80)

**Tint Bases:**

- Tintable White (86), Deep Base (87), Clear Base (88).
- Tint with Industrial (844 Type) Colorants Only

**Special Colours:**

Contact your retailer.

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**Voluntary Organic Compounds (VOC)**

- 570 Grams/Litre

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* Reported values are for Tintable White. Contact retailer for values of other bases or colours.
Surface Preparation

All surfaces must be sound, dry, clean and free of oil, grease, dirt, mildew, mill scale, form release agents, curing compounds, loose and flaking paint and other surface contaminants.

NEW SURFACES: Steel: For best results, abrasive blast to a commercial blast (SSPC-SP 5). For mild conditions, a hand or power tool cleaning (SSPC-SP 2) may be satisfactory, but performance is dependent upon the degree of surface preparation. The use of a rust inhibitive alkyd primer or V132 Universal Primer is recommended.

Previously Painted Surfaces: Wash and rinse any areas that may have oil or grease residue using Corotech V800 Oil & Grease Emulsifier. Dull gloss surfaces by lightly sanding. Remove sanding dust. Remove loose paint. All areas that are rusting, blistering, cracking or peeling must be cleaned to bare metal. If more than 25% of the surface is involved, sandblast the entire surface to a commercial blast and prime. If less than 25% of the surface is involved, clean soiled areas and spot prime.

Galvanized Metal or Aluminum: Apply 1 coat of V110 Acrylic Metal Primer or V175 Waterborne Bonding Primer.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ https://www.canada.ca/en/health-canada/services/environmental-workplace/health/environmental-contaminants/lead/lead-information-package/some-commonly-asked-questions-about-lead-human-health.html

Application

Mix the product thoroughly before application. The use of a drill mixer at low speed will best accomplish this. Spray application only.

Airless Spray: Tip range between .013 and .017. Total fluid output pressure at tip should not be less than 2200 psi.

Air Spray (Pressure Pot): DeVilbiss MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E.

If necessary, small areas can be brushed or rolled using a Natural Brush or a 9.53 mm (3/8") lambs wool or 6.35 mm (1/4") flat to dry. Use a 12 inch flat to dry.

 Recoating Corotech® Rapid Dry Alkyd Enamel with itself: Due to the curing mechanism of this coating, recoating should take place between the minimum recoat time (listed in Technical Data Table) and 8 hours. If more than 8 hours has elapsed, wait a total of 24 hours before recoating, or wrinkling could occur. After 24 hours at 25 °C (77 °F) recoating will not be a problem. If recoating is necessary after 8 hours and before 24 hours, scuff sand with 180 grit sandpaper and let stand 30 minutes before applying the next coat.

Clean Up

Clean with Corotech® V701 or V703 (Xylene).

Environmental Health & Safety Information

DANGER!

Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Suspected of causing cancer
May cause respiratory irritation
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Flammable liquid and vapor

Risk of spontaneous combustion

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/fume/mist/vapors/spray. Keep away from heat/sparks/open flames/hot surfaces, no smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep cool. Wear protective gloves/protection clothing/eye protection/face protection. Immediately after use, place rags, steel wool or waste used with this product in a sealed water-filled metal container or lay flat to dry.

Response: If exposed or concerned get medical attention. If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists get medical attention. If skin irritation or rash occurs get medical attention. If on skin (or hair) take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. If inhaled remove victim to fresh air and keep at rest in a position comfortable for breathing. If swallowed immediately call a POISON CENTER or physician. Do NOT induce vomiting. In case of fire use CO2, dry chemical, or foam for extinction.

Storage: Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Disposal: Dispose of contents/container to an approved waste disposal plant.

Materials such as rags used with this product may begin to burn by themselves. After use, put rags in water or lay flat to dry, then discard.

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

KEEP OUT OF REACH OF CHILDREN FOR PROFESSIONAL USE ONLY

THIS PRODUCT IS INTENDED FOR SHOP OR OEM APPLICATION ONLY.

Refer to Safety Data Sheet for additional health and safety information.