



QUICK DRY GLOSS ENAMEL V230

Features

- Fast 15 minute dry
- No orange peel
- Airless or HVLP systems
- For all ferrous metal surfaces
- Hard scratch- and impact-resistant coating

General Description

Quick Dry Alkyd Enamel is a high-performance, single-component, quick-dry, rust preventive enamel formulated for use on ferrous metal substrates. It provides corrosion resistance for both interior and exterior steel surfaces. Not recommended for non-ferrous metals such as galvanized, aluminum unless properly primed, Quick Dry Alkyd Enamel may be applied to new or properly prepared, rusted surfaces.

Recommended For

Properly Prepared and Primed Ferrous & Non-Ferrous Metal.

Limitations

- Not recommended for non-ferrous metals such as galvanized, aluminum unless properly primed.
- Not recommended for floors or for extreme environments.
- Not recommended for exterior wood surfaces.
- Not recommended for immersion service or contact with strong solvents.

Product Information

Product Information		White
Colours — Standard: White (01)	Technical Data	
	Vehicle Type	VT Alkyd
	Pigment Type	Titanium Dioxide
— Tint Bases: N/A	Volume Solids	51 ± 1.0%
	Coverage per 3.78 L at Recommended Film Thickness	32.5 - 41.8 Sq. M. (350 - 450 Sq. Ft.)
	Recommended Film Thickness	- Wet 3.6 - 4.6 mils - Dry 1.8 - 2.3 mils
— Special Colours: Contact your retailer.	Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.	
	Dry Time @ 25°C (77°F) @ 50% RH	- Tack Free 15 Minutes - To Recoat* 2 Hours - Full Cure 5 - 7 Days
Certifications & Qualifications : The products supported by this data sheet contain a maximum of 400 grams per litre VOC / VOS (3.33 lbs. /gal.) excluding water & exempt solvents. This product is currently approved for use under MPI # 96. V230 meets performance of requirements of MIL-P-15090 Type II V230-80 meets performance requirements of SSPC Paint #103	* Maximum Recoat: See Application Section For Important Recoat Information	
	High humidity and cool temperatures will result in longer dry, recoat and service times.	
	Dries By	Oxidation
	Viscosity	75 - 80 KU
	Flash Point	10°C (50°F) (TT-P-141, Method 4293)
	Gloss / Sheen	80+ units @ 60°
	Surface Temperature at Application	- Min. 10°C (50°F) - Max. 32.2°C (90°F)
	Thin With	Do Not Thin
	Clean Up Thinner	Mineral Spirits or High Flash Naphtha
	Weight Per 3.78 L	4.3 kg (9.7 lbs.)
Storage Temperature	- Min. 7.22°C (45°F) - Max. 35°C (95°F)	
	Volatile Organic Compounds (VOC) 1.49 kg/3.78 L (3.3 Lbs./3.78 L)	

◇ Reported values are for White. Contact retailer for values of other bases or colours.

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Surface Preparation

All surfaces must be sound, dry, clean and free of oil, grease, dirt, mildew, mill scale, form release agents, curing compounds, loose and flaking paint and other surface contaminants.

NEW SURFACES: Steel: For best results, abrasive blast to a commercial blast (SSPC-SP 6). For mild conditions, a hand or power tool cleaning (SSPC-SP 2) may be satisfactory, but performance is dependent upon the degree of surface preparation. The use of rust inhibitive primers such as V131 or V132 is recommended.

Previously Painted Surfaces: Wash and rinse any areas that may have oil or grease residue using Corotech V600 Oil & Grease Emulsifier. Dull glossy surfaces by lightly sanding. Remove sanding dust. Remove loose paint. All areas that are rusting, blistering, cracking or peeling must be cleaned to bare metal. If more than 25% of the surface is involved, sandblast the entire surface to a commercial blast and prime. If less than 25% of the surface is involved, clean soiled areas and spot prime.

Galvanized Metal or Aluminum: Apply 1 coat of V110 Acrylic Metal Primer or V175 Waterborne Bonding Primer.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ <https://www.canada.ca/en/health-canada/services/environmental-workplace-health/environmental-contaminants/lead/lead-information-package-some-commonly-asked-questions-about-lead-human-health.html>.

Application

Mix the product thoroughly before application. The use of a drill mixer at low speed will best accomplish this. Spray application only.

Airless Spray: Tip range between .013 and .017. Total fluid output pressure at tip should not be less than 2200 psi.

Air Spray (Pressure Pot): DeVilbiss MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E.

If necessary, small areas can be brushed or rolled using a Natural Brush or a 9.5 mm (3/8") lambs wool or 6.4 to 12.7 mm (1/4" - 1/2") synthetic roller cover. Roll in one direction, rewet, then cross roll

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. No reduction is necessary. Do not apply if material, substrate or ambient temperature is below 10°C (50°F). Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.

Maximum Recoat: 18 hrs. (Light sanding required after 18 hrs.)

Full Cure: 5 – 7 Days

TEST DATA	
Fungal Resistance (TT-P-18)	No Mildew
Flexibility (ASTM D1737)	Pass 6.4 mm Mandrel
Dry Heat Resistance	93.3°C (200°F)
Wet Heat Resistance	65.6°C (150°F)
Adhesion (ASTM D3359)	Pass 5B
Salt Fog Resistance (ASTM B117) Two coats over V132 Line Primer	200 Hours-Pass (Rating: 10, Rust Area: 0.00%)

CHEMICAL RESISTANCE GUIDE (NON-IMMERSION)	
Fresh Water	Excellent
2% Sodium Hydroxide	Excellent
5% Acetic Acid	Excellent
Lactic Acid	Excellent
Mineral Oil	Excellent

SYSTEMS RECOMMENDATIONS	
COMPATIBLE PRIMERS	
V110 Line, V114, V130 Line, V131 Line, V132 Line, V133 Line, V140 Line, V142 Line, V155 Line, V150 Line, V160 Line, V163 Line, V175, V180 and Other Acrylic and Alkyd Primers	

Clean Up

Clean with Mineral Spirits or High Flash Naphtha.

Environmental Health & Safety Information

DANGER!

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction

May cause genetic defects

May cause cancer

May damage fertility or the unborn child

May cause damage to organs through prolonged or repeated exposure

May be fatal if swallowed and enters airways

Highly flammable liquid and vapor

Risk of spontaneous combustion

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/ protective clothing/ eye protection/ face protection. Immediately after use, place rags, steel wool or waste used with this product in a sealed water-filled metal container or lay flat to dry.

Response: IF exposed or concerned: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting. In case of fire: Use CO₂, dry chemical, or foam for extinction.

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents /container to an approved waste disposal plant. Materials such as rags used with this product may begin to burn by themselves. After use, put rags in water or lay flat to dry, then discard.

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using

**KEEP OUT OF REACH OF CHILDREN
FOR METAL SUBSTRATES ONLY**

**Refer to Safety Data Sheet for
additional health and safety information.**