WATERBORNE ENAMEL
QUICK DRY ACRYLIC SPRAY DTM
V300

Features
- Ideal solution for factory jobs requiring minimal "dry to handle" time
- Excellent for metal, as well as wood, masonry, drywall and other surfaces
- Hard scratch- and impact-resistant coating
- Recommended for machinery, tanks, factory equipment and more

General Description
Quick-Dry Acrylic Spray DTM is an extremely durable, UV-resistant, modified-acrylic enamel that provides superior adhesion and maximum durability. Formulated for interior or exterior use on a variety of surfaces, including ferrous and non-ferrous metal, concrete, masonry, wood, and drywall. Quick-Dry Acrylic Spray DTM can also be used in dry-fall applications. Spray application preferred.

Recommended For
Corotech® Quick Dry Acrylic Spray DTM is for interior and exterior use on Steel, Galvanized Steel, Aluminum, Masonry, Concrete, Wood, Machinery, Plaster, Drywall, and Properly Prepared Ferrous and Non-Ferrous Metals for tanks, equipment and other fixtures.

Limitations
- Do not apply if material, substrate or ambient temperature is below 50 °F (10 °C). Relative humidity should be below 90%.
- Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.
- Not for immersion service.
- Not recommended for coating over Kynar® or similar finishes.

Product Information

<table>
<thead>
<tr>
<th>Colors — Standard:</th>
<th>Technical Data</th>
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</thead>
<tbody>
<tr>
<td>Clear (00), White (01), Safety Yellow (10), Safety Red (20), Safety Blue (30), Safety Green (40), Bronzetone (62), Light Gray (71), Battleship Gray (75), Aluminum (78), Black (80), Wrought Iron Black (81) – Flat Finish</td>
<td></td>
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<tr>
<td>Coverage per Gallon at Recommended Film Thickness 300 – 400 Sq. Ft.</td>
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<tr>
<td>Recommended Film Thickness – Wet 4.0 – 5.3 mils</td>
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<tr>
<td>– Dry 1.6 – 2.1 mils</td>
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<tr>
<td>Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.</td>
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<tbody>
<tr>
<td>White</td>
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<tr>
<td>Vehicle Type</td>
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<tr>
<td>Pigment Type</td>
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<tr>
<td>Volume Solids</td>
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<tr>
<td>Coverage per Gallon at Recommended Film Thickness</td>
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<tr>
<td>Recommended Film Thickness – Wet</td>
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<tr>
<td>– Dry</td>
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<tr>
<td>Dry Time @ 77 °F (25 ºC) @ 50% RH – Tack Free</td>
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<tr>
<td>– To Recoat</td>
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<td>– Full Cure</td>
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High humidity and cool temperatures will result in longer dry, recoat and service times.

Dries By Evaporation

Viscosity | 93 ± 3 KU |

Flash Point | 200 °F or Greater (TT-P-141, Method 4293) |

Gloss / Sheen | Wrought Iron Black – Flat (0-5 @ 60°) |

Surface Temperature at Application | – Min. | 50 °F |
| – Max. | 100 °F |

Thin With Water

Clean Up Thinner | Warm, Soapy Water |

Weight Per Gallon | 10.4 lbs |

Storage Temperature | – Min. | 45 °F |
| – Max. | 95 °F |

Volatile Organic Compounds (VOC) 99.4 Grams/Liter 0.82 Lbs./Gallon

◊ Reported values are for White.
Surface Preparation
Prior to painting any surface, remove all grease, dirt and other surface contamination by applying a solution of Corotech® Oil & Grease Emulsifier V600. Remove all remaining loose paint, rust and mill scale via Hand Tool Cleaning (SSPC-SP2) or Power Tool cleaning (SSPC-SP3). Fill holes and cracks and sand smooth. Glossy surfaces must be fully deglossed. Moderate to heavily rusted areas must be thoroughly prepared and active rust should be properly removed.

Ferrous Metal: Remove any active rusted areas according to the surface preparation instructions. Apply directly to properly prepared, ferrous metal surfaces. Additional protection can be attained by using a rust inhibitive primer. Apply one or two finish coats as needed.

Non-Ferrous Metal (Galvanized & Aluminum): Galvanized steel normally comes from the mill chemically treated or passivated, to prevent white rusting or oxidation of the galvanized surface during the time it is being stored or shipped to the job site. Due to this, the surface must be thoroughly cleaned with Corotech® Oil & Grease Emulsifier V600 or solvent wiping in accordance with SSPC-SP1 prior to coating. Apply one or two finish coats as needed. For enhanced adhesion and durability, apply Corotech® Waterborne Bonding Primer V175 prior to top coating.

Wood Surfaces: Prime bare spots and new wood with a quality acrylic primer. Apply one or two finish coats as needed.

Plaster and Dry Wall: Prime new drywall and fully cured plaster with a quality acrylic primer. Apply one or two finish coats as needed.

Concrete Surfaces: Allow new concrete to age to a minimum of 30 days. New or old unpainted concrete should be etched with a muriatic acid solution and then rinsed thoroughly with water. Be sure to follow the manufacturer's instructions when mixing and using solution. (Protect skin and eyes by wearing rubber gloves and goggles.) Rinse surface thoroughly with clean water. Allow surface to dry completely before coating. Old painted concrete should be sanded. Prime with a quality acrylic primer. Apply one or two finish coats as needed.

Glossy Surfaces: Glossy surfaces must be deglossed to obtain a surface profile prior to coating. The preferred method is thoroughly sanding the surface area. Areas that cannot be properly deglossed should be primed with Corotech® Waterborne Bonding Primer V175 prior to finish coating.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SEVERE ILLNESS; SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead

Application
Mix the product thoroughly before application. The use of a low speed drill mixer is recommended. Thin with Water only.

Airless Spray (Preferred Method): Tip range between .015 and .019 Total fluid output pressure at tip should not be less than 2400 psi.

Air Spray (Pressure Pot): DeVilbis MBC or JGA gun, with Tip range between .015 and .019

Brush: Synthetic Bristle only.

Roller: Short Nap Cover (Less than ½”).

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. Do not apply if material, substrate or ambient temperature is below 50 °F (10 °C). Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.

Clean Up
Clean with warm, soapy water.

Environmental Health & Safety Information

Warning
Suspected of damaging fertility or the unborn child
Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an approved waste disposal plant.

Caution: All floor coatings may become slippery when wet. Where non-skid characteristics are desired, use an appropriate anti-slip aggregate.

Environmental Health & Safety Information

For enhanced adhesion and durability, apply Corotech® Waterborne Bonding Primer V175 prior to top coating.

For substrates other than listed above, or for usage in severe environmental conditions, please consult with Corotech® Technical Service.

COMPATIBLE PRIMERS & INTERMEDIATES

Neutral Salt Solutions

Acidic Salt Solutions

Gloss Retention

Excellent

Good

Fair

Not Recommended

WARNING: Cancer and Reproductive Harm–www.P65warnings.ca.gov

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

KEEP OUT OF REACH OF CHILDREN
FOR PROFESSIONAL USE ONLY
PROTECT FROM FREEZING

Refer to Safety Data Sheet for additional health and safety information.