



ALIPHATIC ACRYLIC URETHANE SEMI-GLOSS V510

Features

- Resistant to hydraulic fluid
- Outstanding UV protection
- High chemical and abrasion resistance
- Excellent anti-graffiti coating

Recommended For

Properly Prepared and Primed Steel, Iron, Non-Ferrous, Concrete, and Fibreglass. Typical market segments include Food and Beverage Processing, Industrial Maintenance, Paper and Pulp Processing, Transportation, Industrial Flooring, General Metal Finishing / Fabrication, Chemical Processing, Commercial Structures, Tank Exteriors and other areas requiring a long life, performance urethane.

General Description

Aliphatic Acrylic Urethane is a multi-use, two-component urethane appropriate for use on both metal and masonry. This product provides excellent gloss and color retention when used on exterior surfaces exposed to sunlight and rain, and the highly cross-linked formula provides superior abrasion, chemical, and solvent resistance. Due to these outstanding features, urethanes are often used as the final layer in a multi-layer system on steel or masonry. **This is a two component product that requires 4 parts of the proper "A" component mixed with 1 part of part "B" catalyst. The components are already premeasured to the proper mix ratio. No measuring required. Do not mix partial kits.**

Limitations

- Do not apply if air or surface temperatures are below 10°C (50°F) or above 32°C (90°F), or in relative humidity levels greater than 85%.
- This product is not intended for use in for immersion service.
- Coated surfaces may discolour under tires due to plasticizer migration.

Product Information

Colours — Standard:	Technical Data◇	Tintable White
Tintable White (86)	Generic Type	Aliphatic Acrylic Urethane
	Pigment Type	Titanium Dioxide
— Tint Bases:	Volume Solids (mixed as recommended)	61% ± 1.0%
Tintable White (86), Deep Base (87), Clear Base (88)	Coverage per 3.79 L at	32.5-46.5 sq. m.
Tint With Industrial (844 Type) Colorants Only	Recommended Film Thickness	(350 - 500 sq. ft)
	Recommended Film Thickness	– Wet 3.2 - 4.6 mils
		– Dry 2.0 - 2.8 mils
— Special Colours:	Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.	
Contact your retailer.	Dry Time @ 25 °C (77 °F)	– To Touch 2 Hours
		– To Recoat 8 - 72 Hours
		– Full Cure 24 - 48 Hours
Certification:	*If topcoat is not applied within 72 hours abrade the surface to ensure proper inter-coat adhesion. Maximum abrasion and chemical resistance are achieved at full cure; care should be taken to prevent damage to the coating during the curing process. High humidity and cool temperatures will result in longer dry, recoat and cure times.	
The products supported by this data sheet contain a maximum of 340 grams per litre VOC / VOS excluding water & exempt solvents.	Dries By	Chemical Cure
This product is compliant as an Industrial Maintenance Coating.	Dry Heat Resistance	93.2°C (200°F)
Master Painters Institute MPI # 83 & 174.	Viscosity @ 25°C (77°F) (mixed as recommended)	70 – 80 KU
Meets the Performance Requirements of Mil-C-85285	Flash Point	26.7°C (80°F) (TT-P-141, Method 4293)
This product has been approved by CFIA (Canadian Food Inspection Agency) for use in Food Processing Facilities	Gloss/Sheen	Semi-Gloss 55 – 65 (Units @ 60°)
	Surface Temperature at application	– Min. 10 °C (50 °F)
		– Max. 32 °C (90 °F)
	Surface must be dry and at least 5° above the dew point	
	Thin With	Do Not Thin
Technical Assistance:	Clean Up Thinner	Corotech® V700 Urethane Reducer
Available through your local authorized independent Benjamin Moore® retailer. For the location of the retailer nearest you, call 1-877-711-6830, or visit www.benjaminmoore.ca	Mixed Ratio (by volume)	4 : 1
	Induction time @ 21°C (70°F)	15 Minutes
	Pot Life @ 25°C (77°F)	3 -4 Hours
	Weight Per 3.79 L (mixed as recommended)	4.8 kg (10.6 lbs)
	Storage Temperature	– Min. 4.4°C (40°F)
		– Max. 32.2°C (90°F)
	Volatile Organic Compounds (VOC)	
	302 Grams / Litre*	
	*Catalyzed	

◇ Reported values are for Tintable White. Contact retailer for values of other bases or colours.

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Surface Preparation

The performance of this product is directly dependent upon the degree of surface preparation employed. Removal of all contaminants should be completed in accordance with SSPC-SP 1 using Corotech V600 Oil & Grease Emulsifier followed by specific preparation methods as indicated on primer data sheets. Rust and mill scale must be removed from carbon steel and iron substrates as outlined on specific primer data sheets. Surface to be coated must be clean, sound and dry. Fresh concrete must age at least thirty days before coating. All oil, grease, release agents, curing compounds, concrete hardeners, laitance and other contaminants must be removed before coating.

NEW SURFACES

Steel: Blast selection and choice of primer will be dependent on the severity of exposure and degree of protection required. Maximum protection will be attained using an SSPC- SP 10 Near White Metal Blast followed by 1 coat of Corotech® V150 Epoxy Primer or V160 Epoxy Mastic and 1 or 2 coats of Corotech® V510 Aliphatic Acrylic Urethane. Please contact your Corotech® representative or technical service for recommendations on less severe applications.

Concrete: All masonry surfaces must be allowed to cure a minimum of 30 days before painting. Acid etch or abrasive blast all slick, glazed concrete or concrete with laitance. For acid etching, follow all manufacturer directions and safety instructions. Corotech® V620 Concrete Etch is recommended. Rinse and neutralize thoroughly and allow to dry. Prime concrete with 1 coat Corotech® V155 Epoxy Pre-Primer followed by 1 coat of Corotech® V400 Polyamide Epoxy and a topcoat of Corotech® V510 Aliphatic Acrylic Urethane.

Galvanized and Non Ferrous Metals: Solvent clean all surfaces. Apply 1 coat of Corotech® V110 Acrylic Metal Primer or Corotech® V175 Waterborne Bonding Primer. Can also use most epoxy primer and intermediate coatings.

Previously Painted Surface: Can be applied over old thermoset finishes in good condition. Test patches are recommended to check for wrinkling or lifting of existing coatings. If lifting occurs, Corotech® V155 Pre-Primer may be used over all existing coatings as a barrier coat.

Fiberglass: Can be applied directly to clean, previously unpainted fiberglass. Scuff sand fiberglass to promote better adhesion.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ http://www.hc-sc.gc.ca/ewh-semt/contaminants/lead-plomb/asked_questions-questions_posees-eng.php

Application

Mix the "A" and "B" components thoroughly before mixing together. The use of a drill mixer at low speed will best accomplish this task. Add the full contents of the 946 mL size "B" component to the "A" and thoroughly mix the two together. Allow 15 minutes @ 25°C (77°F) induction or "sweat-in" time (@ 25°C (77°F) prior to applying the mixed product to the substrate. Do not apply Corotech® Aliphatic Acrylic Urethane if air or surface temperatures are below 10°C (50°F) or above 32°C (90°F), or in relative humidity levels greater than 85%, or if surface or air temperatures are within 5 degrees of the dew point. Product should be allowed to dry tack free prior to air or surface temperatures being within 5 degrees of the dew point.

This product is formulated to be applied without thinning. The dry and recoat times may be slowed by using up to 60 mL per 3.79 L of Corotech V701 Brush & Spray Reducer. Do not use VM&P Naphtha to thin this product

Airless Spray (Preferred Method): Tip range between .013 and .017. Total fluid output pressure at tip should not be less than 2400 psi.

Air Spray (Pressure Pot): DeVilbiss MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E.

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. If material begins gelling, immediately flush equipment as product has reached pot life.

Brush: Natural Bristle only. Use up to 946 mL per 3.79 L High Flash Naphtha to increase open time.

Roller: Industrial Cover with Phenolic core and a nap size of 6.35 mm to 12.7 mm (¼" – ½"). Use up to 946 mL per 3.79 L High Flash Naphtha to increase open time.

TEST DATA	
Flexibility (ASTM D1737)	Pass 6.4 mm (1/4") Mandrel
Dry Heat Resistance	93.2°C (200°F)
Wet Heat Resistance	51.7°C (125°F)
Adhesion (ASTM D3359)	Pass 5B
Accelerated Weathering (ASTM G53) 1000 Hours 1 coat V150 Primer, 2 coats V510	95% Gloss Retention < 0.25 DE Colour Change (CMC)
Salt Fog Resistance (ASTM B117) 2000 Hours (Same system as above)	Rust Breakthrough: 10 Rating Rust Area: 0.01%
Abrasion Resistance (ASTM D4060) Taber (CS-10 Wheel, 1000g load, 1000 cycles)	80 mg. loss

CHEMICAL RESISTANCE GUIDE (NON-IMMERSION)	
Fresh Water	Excellent
Salt Water	Excellent
Acids	Excellent
Alkalis	Excellent
Solvents	Excellent
Fuel	Excellent
Acidic Salt Solutions	Excellent
Alkaline Salt Solutions	Excellent
Neutral Salt Solutions	Excellent

SYSTEMS RECOMMENDATIONS	
PRIMERS	
Ferrous Metal (Blasted)	V150 Line, V155-00 or V160 Line
Ferrous Metal (Marginally Prepared)	V155-00 or V160 Line
Non-Ferrous Metal	V110 Line or V175-00
Concrete	V155-00, V160 Line, V400-00 Clear or epoxy block filler
Aged coatings	Use Direct (Check Compatibility) or use V110 Line or V155-00 as a barrier Coat
COMPATIBLE INTERMEDIATES	
V160 Line or epoxy block filler	
For substrates other than listed above, or for usage in severe environmental conditions, please consult with Corotech® Technical Service.	

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Clean Up

Clean up with Corotech® V700 Urethane Reducer.

Environmental Health & Safety Information

DANGER!

Suspected of causing cancer

May cause damage to organs through prolonged or repeated exposure

Highly flammable liquid and vapour

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Do not breathe dust/fume /mist/vapours/spray. Keep away from heat/sparks/open flames/hot surfaces, no smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

Response: If exposed or concerned get medical attention. If on skin (or hair) take off immediately all contaminated clothing. Rinse skin with water. In case of fire use CO₂, dry chemical, or foam for extinction.

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container to an approved waste disposal plant.

IMPORTANT: Designed to be mixed with other components. Mixture will have hazards of all components. Before opening packages, read all warning labels. Follow all precautions.

CAUTION: All floor coatings may become slippery when wet. Where non-skid characteristics are desired, a small amount of clean sand may be added. Stir often during application.

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

**KEEP OUT OF REACH OF CHILDREN
FOR PROFESSIONAL USE ONLY**

**Refer to Safety Data Sheet for
additional health and safety information.**