

Features

- Direct-to-metal, including tightly adhered rust
 Provides excellent abrasion and chemical resistance
- Excellent gloss and color retention
- · Fast dry time

Recommended For

Properly prepared steel, iron and non-ferrous metals as well as masonry surfaces. Ideal for general metal finishing / fabrication, chemical processing, commercial structures, tank exteriors and other areas requiring a long life, performance urethane.

DTM MASTIC URETHANE SATIN V572

General Description

DTM Mastic Urethane is a two-component urethane designed for protecting metal surfaces. This product provides excellent gloss and color retention as well as superior abrasion, chemical, and solvent resistance. This is a two component product that requires 4.2 parts of the proper "A" component mixed with 1 part of part "B" catalyst, V570.90. The components are already premeasured to the proper mix ratio. No measuring required. Do not mix partial kits.

Limitations

- Do not apply if air or surface temperatures are below 4.4 °C (40 °F) or above 37.8 °C (100 °F)
- This product is not for immersion service.

| Colours — Standard: | Technical Data◊ | V | Vhite (Tintable) |
|--|--|---------------------------------|---------------------------------------|
| White (Tintable) (86) | Generic Type | | Mastic Urethane |
| | Pigment Type | | Titanium Dioxide |
| — Tint Bases: | Volume Solids (mixed as recommended) $61\% \pm 2.0\%$ Coverage per 3.79 L at $23.2 - 29.3$ sq. m Recommended Film Thickness $(250 - 315 \text{ sq. ft.})$ | | |
| White (Tintable) (86), Deep Base (87), Clear Base (88) | | | |
| Tint with Industrial Colorants Only | Recommended Film Thickness | – Wet – Dry | 5.7 – 7.4 mils 3.5 – 4.5 mils |
| — Special Colours: | Depending on surface texture and porosity. Be sure t estimate the right amount of paint for the job. This will ensur colour uniformity and minimize the disposal of excess paint. | | |
| Contact your retailer. | | | |
| Certifications & Qualifications: | Dry Time @ 25 °C (77 °F) @ 50% RH | | 1 – 2 Hours 8 Hours |
| VOC Compliant in Canada | | Full Cure | 72 Hours |
| The products supported by this data sheet contain a maximum of 250 grams per litre VOC / VOS excluding water & exempt solvents. This product is compliant as an Industrial Maintenance Coating. | *If topcoat is not applied within 72 hours abrade the surface to ensure proper inter-coat adhesion. Maximum abrasion and chemical resistance are achieved at full cure; care should be taker to prevent damage to the coating during the curing process. High humidity and cool temperatures will result in longer dry, recoat and cure times. | | |
| | Dries By | | Chemical Cure |
| | Dry Heat Resistance | | 148.9 °C (300 °F) |
| | Viscosity @ 25 °C (77 °F (mixed as recommended) | | 85 – 95 KL |
| | Flash Point | (TT- | 36.6 °C (98 °F) P-141, Method 4293 |
| | Gloss/Sheen | 5 | Satin (30 – 40 @ 60°) |
| | Surface Temperature | – Min. | 4.4 °C (40 °F) |
| Customer Information Centre: | at application | – Max. | 37.8 °C (100 °F) |
| 1-800-361-5898, info@benjaminmoore.com, www.benjaminmoore.ca | Surface must be dry and at least 5° above the dew | | |
| 1 000 001 0000, mio(a) benjaminimosro.com, www.benjaminimosrc.ca | Thin With | | Do Not Thir |
| | Clean Up Thinner | Corotech® V70 | 00 Urethane Reduce |
| | Mixed Ratio (by volume) | | 4.2 : 1 |
| | Induction time @ 21 °C (| 70 °F) | 10 Minutes |
| | Pot Life @ 25 °C (77 °F) | | 2 Hours |
| | Weight Per 3.79 L (mixed | d as recommend | , , , |
| | Storage Temperature | - Min. - Max. | 4.4 °C (40 °F) 32.2 °C (90 °F) |
| | Volatile Oro | anic Compound | |
| | | 6 Grams / Litre* * Catalyzed | () |

DTM Mastic Urethane Satin V572

Surface Preparation

The performance of this product is directly dependent upon the degree of surface preparation employed. Removal of all contaminants should be completed in accordance with SSPC-SP 1 using Corotech® V600 Oil & Grease Emulsifier followed by specific preparation methods as indicated on primer data sheets. Rust and mill scale must be removed from carbon steel and iron substrates as outlined on specific primer data sheets. Surface to be coated must be clean, sound and dry. Fresh concrete must age at least thirty days before coating. All oil, grease, release agents, curing compounds, concrete hardeners, laitance and other contaminates must be removed before coating.

NEW SURFACES

Steel: Blast selection and choice of primer will be dependent on the severity of exposure and degree of protection required. Maximum protection will be attained using an SSPC- SP 10 Near White Metal Blast followed by 1 coat of Corotech® V150 Epoxy Primer or 1-2 coats of Corotech® DTM Mastic Urethane. Please contact your Corotech® representative or technical service for recommendations on less severe applications.

Galvanized and Non Ferrous Metals: Solvent clean all surfaces. Apply 1 coat of Corotech® V110 Acrylic Metal Primer or Corotech® V175 Waterborne Bonding Primer. Can also use most epoxy primer and intermediate coatings.

Concrete: All masonry surfaces must be allowed to cure a minimum of 30 days before painting. Acid etch or abrasive blast all slick, glazed concrete or concrete with laitance. For acid etching, follow all manufacturer directions and safety instructions. Prime concrete with 1 coat Corotech® V155 Epoxy Pre-Primer followed by a topcoat of Corotech® DTM Mastic Urethane

Previously Painted Surface: Can be applied over old thermoset finishes in good condition. Test patches are recommended to check for wrinkling or lifting of existing coatings. If lifting occurs, Corotech® V155 Pre-Primer may be used over all existing coatings as a barrier coat.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and family by logging onto Health Canada https://www.canada.ca/en/health-canada/services/environmentalworkplace-health/environmental-contaminants/lead/lead-informationpackage-some-commonly-asked-guestions-about-lead-humanhealth.html

Application

Mix the "A" and "B" components thoroughly before mixing together. The use of a drill mixer at low speed will best accomplish this task. Add the full contents of the quart size "B" component to the gallon size "A" component and thoroughly mix the two together. Allow 10 minutes @ 25 °C (77 °F) induction or "sweat-in" time prior to applying the mixed product to the substrate. DTM Mastic Urethane if air or surface temperatures are below 4.4 °C (40 °F) or above 37.8 °C (100 °F), or in relative humidity levels greater than 85%, or if surface or air temperatures are within 5 degrees of the dew point. Product should be allowed to dry tack free prior to air or surface temperatures being within 5 degrees of the dew point.

Airless Spray (Preferred Method): Tip range between .013 and .017. Total fluid output pressure at tip should not be less than 2400 psi.

Air Spray (Pressure Pot): DeVilbis MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E.

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. If material begins gelling, immediately flush equipment as product has reached pot life.

Roller: Industrial Cover with Phenolic core and a nap size of 6.35 mm to 12.7 mm ($\frac{1}{2}$ ").

| CHEMICAL RESISTANCE GUIDE (NON-IMMERSION) | | |
|---|-----------|--|
| Fresh Water | Excellent | |
| Salt Water | Excellent | |
| Acids | Excellent | |
| Alkalis | Excellent | |
| Solvents | Excellent | |
| Fuel | Excellent | |
| Acidic Salt Solutions | Excellent | |
| Alkaline Salt Solutions | Excellent | |
| Neutral Salt Solutions | Excellent | |

| SYSTEMS RECOMMENDATIONS | | | |
|--|--|--|--|
| PRIMERS | | | |
| Ferrous Metal (Blasted) | V150, V155 or V160 | | |
| Ferrous Metal (Marginally Prepared) | V155 or use direct | | |
| Non-Ferrous Metal | V110 or V175 | | |
| Concrete | V155, V163, or V400 | | |
| Aged coatings | Use Direct (Check Compatibility) or use V110 or V155 as a barrier Coat | | |

For substrates other than listed above, or for usage in severe environmental conditions, please consult with Corotech® Technical Service.

DTM Mastic Urethane Satin V572

Clean Up

V700 Urethane Reducer.

Environmental Health & Safety Information

Warning

May cause an allergic skin reaction

Suspected of causing cancer

Suspected of damaging fertility or the unborn child

May cause damage to organs through prolonged or repeated exposure

Flammable liquid and vapor

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

Response: IF exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. In case of fire: Use CO2, dry chemical, or foam for extinction.

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container to an approved waste disposal plant.

IMPORTANT: Designed to be mixed with other components. Mixture will have hazards of all components. Before opening packages, read all warning labels. Follow all precautions.

CAUTION: All floor coatings may become slippery when wet. Where non-skid characteristics are desired, use an appropriate anti-slip aggregate.

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

KEEP OUT OF REACH OF CHILDREN FOR PROFESSIONAL USE ONLY

Refer to Safety Data Sheet for additional health and safety information.