



RUST SCAT[®]

POLYURETHANE INT/EXT ENAMEL COATING GLOSS FINISH 31

Features

- Durable Rust-Preventative Coating
- Quick Drying
- Suitable for use as a DTM coating
- Alkyd Gloss Enamel
- Non-Chalking
- Tenacious Adhesion
- Interior/Exterior coating

General Description

This product is formulated to offer a high quality, durable gloss enamel finish on interior or exterior metal surfaces where a rust preventative coating is needed. The wetting characteristics of this product allow for use on less than ideal surfaces.

Recommended For

A durable rust preventive coating for metal substrates in commercial, institutional, and residential applications. Not recommended for immersion service. Interior/Exterior

Limitations

- Apply only when surface and air temperatures are between 7.2 °C (45 °F) and 35 °C (95 °F).
- Do not apply if rain is threatening or if the temperature is within 5 degrees of the dew point and falling.
- Not recommended for immersion service.

Product Information

Colours — Standard:	Technical Data [◇]		White
White (1), Black (2), OSHA Red (136), OSHA Blue (137), Mack Green (138), OSHA Orange (139), International Orange (142), Caterpillar Yellow (144), National Blue (150), Safety Yellow (151)	Vehicle Type	Urethane Modified Alkyd	
	Pigment Type	Titanium Dioxide	
	Volume Solids	48.7 ± 1.0%	
	Coverage per 3.79 L at	27.8 – 37.1 sq. m.	
	Recommended Film Thickness	(300 – 400 sq. ft.)	
	Recommended Film Thickness	– Wet	4.0 - 5.3 mils
		– Dry	2.0 - 2.6 mils
	Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.		
	Dry Time @ 25 °C (77 °F) @ 50% RH	– Tack Free	2 – 4 Hours
		– To Recoat	24 Hours
	High humidity and cool temperatures will result in longer dry, recoat and service times.		
	Dries By	Oxidation	
	Viscosity	75 – 80 KU	
	Flash Point	38.9 °C (102 °F) (TT-P-141, Method 4293)	
	Gloss / Sheen	Gloss (85+ @ 60°)	
	Surface Temperature at Application	– Min.	7.2 °C (45 °F)
		– Max.	35 °C (95 °F)
	Thin With	Not Recommended	
	Clean Up Thinner	Mineral Spirits	
	Weight Per 3.79 L	4.3 kg (9.6 lbs.)	
	Storage Temperature	– Min.	7.2 °C (45 °F)
		– Max.	35 °C (95 °F)
	Volatile Organic Compounds (VOC)		
	381 Grams/Litre	1.44 kg/3.79 L (3.18 Lbs./Gallon)	
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— Tint Bases:			
Tint Base (33), Deep Base (34), Accent Base (36)			
Tint with Universal colorants only			
— Special Colours:			
Contact your dealer.			
Certifications & Qualifications:			
VOC Compliant in Canada			
The products supported by this data sheet contain a maximum of 400 grams per liter VOC /VOS (3.33 lbs/gal.) excluding water & exempt solvents.			
Master Painters Institute MPI # 48			
Technical Assistance:			
Available through your local authorized independent dealer. For the location of the dealer nearest you, call 1-800-361-5898 or visit www.coronadopaint.ca			

[◇] Reported values are for White. Contact dealer for values of other bases or colours.

Surface Preparation

Surfaces must be clean and free of grease, wax, and mildew. Remove any chalk and loose or scaling paint. If previously coated with cement-base waterproofing paints, clean by sandblasting. Glossy surfaces must be dulled.

Primers: New surfaces should be fully primed. Previously painted surfaces should be primed or spot primed as necessary. There are a number of specialty primers available in our family of brands that can be used on difficult substrates such as bleeding woods, hard glossy surfaces, or other substrates where paint adhesion or stain blocking is a problem. Your dealer can recommend the right problem solving primer necessary to meet your needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ <https://www.canada.ca/en/health-canada/services/environmental-workplace-health/environmental-contaminants/lead/lead-information-package-some-commonly-asked-questions-about-lead-human-health.html>

Application

Stir thoroughly with a circular, lifting motion to secure even pigment dispersion.

Roller – Use a short nap mohair cover.

Brush – Use a natural hair bristle brush for best results.

Spray – May be sprayed using conventional or airless equipment. Thinning is not recommended. Apply only when surface and air temperatures are between 7.2 °C to 35 °C (45 °F and 95 °F). Do not apply if rain is threatening or if the temperature is within 5 degrees of the dew point and falling.

Spray, Airless: Tip — .015 – .019 Orifice.

Clean Up

Clean all tools and equipment with mineral spirits.

Environmental Health & Safety Information

CAUTION

READ INSTRUCTIONS BEFORE USING

DANGER OF COMBUSTION

MAY CAUSE ALLERGIC SKIN REACTION.

Keep away from flames or sparks.

Materials such as rags used with this product may begin to burn by themselves.

After use, put rags in water or lay flat to dry, then discard.

Use only in a well ventilated area. Keep container closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with local regulations. Wash thoroughly after handling.

**KEEP OUT OF REACH OF CHILDREN
FOR METAL SUBSTRATES ONLY**

**Refer to Safety Data Sheet for
additional health and safety information.**