

General Description

Door, Trim & Cabinet Enamel Semi-Gloss is the ideal choice for interior doors, trim, cabinets and walls. It delivers the desired flow and leveling characteristics of conventional alkyd paints. It provides a tough, semi-gloss finish that stands up to repeated washing and cleans up easily with soap and water.

- Exceptional flow & leveling
- Provides a durable finish
- Outstanding adhesion
- Superior hide
- Soap & water clean up
- Low VOC

Usage

For use on interior doors, trim, cabinets and walls in commercial, institutional and residential applications. For primed or previously painted, wood, metal and plaster.

Colors	White (1)
Bases	Pastel Base (32), Tint Base (33) & Accent Base (36)
Colorant System	Gennex®

Technical Data / White

Vehicle	Acrylic / Alkyd	
Pigment	Titanium Dioxide	
Volume Solids	40.1 ± 2%	
Spread Rate Per Gallon	400 – 450 Sq. Ft.	
Recommended	Wet:	3.6 – 4.0 mils
Film Thickness	Dry:	1.4 – 1.6 mils
Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.		
Dry Time @ 77 °F (25 °C) @ 50% RH	To Touch:	2 hours
	To Recoat:	4 hours
Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.		
Surface Temperature	Min:	50 °F
During Application	Max:	90 °F
Viscosity	96 ± 4 KU	
Flash Point	None	
Sheen / Gloss	45 – 55 @ 60°	
Clean Up	Water	
Thinner	Water	
Weight Per Gallon	10.7 lbs.	
Storage Temperature	Min:	40 °F
	Max:	90 °F
VOC	42.1 g/L	0.35 lbs./gallon

Primer Systems

New surfaces should be fully primed. Previously painted surfaces should be primed, or spot primed as necessary. There are a number of specialty primers available in our family of brands that can be used on difficult substrates such as bleeding woods, hard glossy surfaces, or other substrates where paint adhesion or stain blocking is a problem. Your dealer can recommend the right problem-solving primer necessary to meet your needs.

Wood, and engineered wood products:

Use a latex or alkyd undercoat

Bleeding Woods (Redwood, Cedar, etc.):

Use an alkyd undercoat

Plaster (Cured):

Use an Interior acrylic primer

Bare metal, stains, smoke damage – see retailer about special purpose primers

Limitations

- Do not paint when air or surface temperature is below 50 °F (10 °C)
- Depending on drying conditions, allow up to 30 days to reach optimum hardness and final sheen

Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust. Spot prime before and after filling nail holes, cracks, and other surface imperfections.

New plaster or masonry surfaces must be allowed to cure (30 days) before applying base coat. Cured plaster should be hard, have a slight sheen and maximum pH of 10; soft, porous or powdery plaster indicates improper cure. Knife off any protrusions and prime plaster before and after applying patching compound. Remove any powder or loose particles.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Compliance & Certifications

OTC	✓
OTC II	✓
CARB	✓
CARB07	✓
CARB19	✓
UTAH	✓
AZMC	✓
SCAQMD	✓

Eligible for LEED® v4	✓
CDPH Emissions Certified	✓
Eligible for CHPS low emitting credit (Collaborative for High Performance Schools)	✓
MPI	169

Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84

Application

Stir product with a circular, lifting motion before you begin to paint. Door, Trim & Cabinet Enamel may be applied by brush, roller, or spray techniques, at a rate of application not to exceed 450 square feet per gallon. Surface texture and porosity will affect actual yield. For best brush application results, use a quality synthetic filament brush. For roller application, use a premium quality roller cover. Apply only when surface and air temperatures are between 50 °F and 90 °F.

Brush: Nylon / polyester

Roller: Professional/High-Capacity Quality

Spray, Airless:

Pressure / 1,500 – 2,500 PSI

Tip / 0.013 – 0.017

Technical Assistance

Available through your local authorized independent dealer.

call 1-866-708-9180

visit www.coronadopaint.com

Thinning/Cleaning

Adding water may be necessary under certain conditions to adjust spray characteristics. Do not exceed 15% by volume per gallon of paint. Never add other paints or solvents.

Clean Up: Wash brushes, rollers, and other painting tools in warm soapy water immediately after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry, empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.

Environmental Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.



WARNING This product can expose you to chemicals including Methyl isobutyl ketone, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

WARNING: This product contains isothiazolinone compounds at levels of <0.1%. These substances are biocides commonly found in most paints and a variety of personal care products as a preservative. Certain individuals may be sensitive or allergic to these substances, even at low levels.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under “Clean up”.

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING**

**Refer to Safety Data Sheet for additional
health and safety information.**