



SHOP PRIMER CV142

Features

- Shop Primer
- Economical
- Suitable for Use in USDA Inspected Facilities

Recommended For

Steel and Iron. Corotech® Shop Primer is designed for the General Metal Finishing and Fabrication Market, as well as the Industrial Maintenance Market. It is not intended for severe chemically corrosive environments, immersion service or non-ferrous metals.

General Description

Corotech® Shop Primer is formulated for those users who require an economical primer for commercial use in mild to moderate exposures. Shop Primer is ideal as a temporary transport coat on fabricated pieces or as an economical barrier primer. It is a temporary coating. These primers may be top-coated with a wide variety of finishes. However, finishes containing strong solvents (Ketones, Xylene, Toluene) may cause wrinkling or lifting of these primers. This product is available in red and gray.

Limitations

- Do not apply if material, substrate or ambient temperature is below 50 °F (10 °C). Relative humidity should be below 90%.
- Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.
- Not for immersion service.
- Do not topcoat with products such as Epoxies or Urethanes containing aromatic or oxygenated solvents.

Product Information

<p>Colors — Standard: Red (20), Gray (70)</p> <p>— Tint Bases: Do not tint.</p> <p>— Special Colors: Contact your retailer.</p> <p>Certification & Qualifications:</p> <p>The products supported by this data sheet contain a maximum of 250 grams per liter VOC / VOS (2.09 lbs. /gal.) excluding water & exempt solvents. Meets SSPC Paint 15, Type 1 Suitable for Use in USDA Inspected Facilities</p> <table border="1"> <thead> <tr> <th>VOC REGION</th> <th>COMPLIANT</th> </tr> </thead> <tbody> <tr><td>FEDERAL</td><td>YES</td></tr> <tr><td>OTC</td><td>YES</td></tr> <tr><td>LADCO</td><td>YES</td></tr> <tr><td>OTCII</td><td>YES</td></tr> <tr><td>OTCII RI</td><td>YES</td></tr> <tr><td>CARB</td><td>YES</td></tr> <tr><td>CARB07</td><td>YES</td></tr> <tr><td>UTAH</td><td>YES</td></tr> <tr><td>AZMC</td><td>YES</td></tr> <tr><td>SCAQMD</td><td>NO</td></tr> </tbody> </table>	VOC REGION	COMPLIANT	FEDERAL	YES	OTC	YES	LADCO	YES	OTCII	YES	OTCII RI	YES	CARB	YES	CARB07	YES	UTAH	YES	AZMC	YES	SCAQMD	NO	<p>Technical Data Red</p> <table border="1"> <tr><td>Vehicle Type</td><td>Alkyd</td></tr> <tr><td>Pigment Type</td><td>Titanium Dioxide</td></tr> <tr><td>Volume Solids</td><td>65 ± 1.0%</td></tr> <tr><td>Coverage per Gallon at Recommended Film Thickness</td><td>425 – 500 Sq. Ft.</td></tr> <tr><td>Recommended Film Thickness</td><td>– Wet 3.2 – 3.7 mils – Dry 2.1 – 2.4 mils</td></tr> <tr><td colspan="2">Depending on surface texture and porosity.</td></tr> <tr><td>Dry Time @ 77 °F (25 °C) @ 50% RH</td><td>– Tack Free 30 Minutes – To Recoat 2 Hours – Full Cure 7 Days</td></tr> <tr><td colspan="2">High humidity and cool temperatures will result in longer dry, recoat and service times.</td></tr> <tr><td>Dries By</td><td>Oxidation</td></tr> <tr><td>Viscosity</td><td>80 – 90 KU</td></tr> <tr><td>Flash Point</td><td>75 °F or greater (TT-P-141, Method 4293)</td></tr> <tr><td>Gloss/Sheen</td><td>0 – 5 units @ 60°</td></tr> <tr><td>Surface Temperature at Application</td><td>– Min. 50 °F – Max. 100 °F</td></tr> <tr><td>Thin With</td><td>Do Not Thin</td></tr> <tr><td>Clean Up Thinner</td><td>Corotech V701 Brush & Spray Reducer or V703 Xylene</td></tr> <tr><td>Weight Per Gallon</td><td>13.8 lbs.</td></tr> <tr><td>Storage Temperature</td><td>– Min. 40 °F – Max. 90 °F</td></tr> <tr><td colspan="2" style="text-align: center;">Volatile Organic Compounds (VOC)</td></tr> <tr><td colspan="2" style="text-align: center;">244 Grams/Liter 2.03 Lbs./Gallon</td></tr> </table>	Vehicle Type	Alkyd	Pigment Type	Titanium Dioxide	Volume Solids	65 ± 1.0%	Coverage per Gallon at Recommended Film Thickness	425 – 500 Sq. Ft.	Recommended Film Thickness	– Wet 3.2 – 3.7 mils – Dry 2.1 – 2.4 mils	Depending on surface texture and porosity.		Dry Time @ 77 °F (25 °C) @ 50% RH	– Tack Free 30 Minutes – To Recoat 2 Hours – Full Cure 7 Days	High humidity and cool temperatures will result in longer dry, recoat and service times.		Dries By	Oxidation	Viscosity	80 – 90 KU	Flash Point	75 °F or greater (TT-P-141, Method 4293)	Gloss/Sheen	0 – 5 units @ 60°	Surface Temperature at Application	– Min. 50 °F – Max. 100 °F	Thin With	Do Not Thin	Clean Up Thinner	Corotech V701 Brush & Spray Reducer or V703 Xylene	Weight Per Gallon	13.8 lbs.	Storage Temperature	– Min. 40 °F – Max. 90 °F	Volatile Organic Compounds (VOC)		244 Grams/Liter 2.03 Lbs./Gallon	
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◇ Reported values are for Red. Contact retailer for values of other bases or colors.

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Surface Preparation

All surfaces must be sound, dry, clean and free of oil, grease, dirt, mildew, mill scale, form release agents, curing compounds, loose and flaking paint and other surface contaminants.

NEW SURFACES: Steel: For best results, abrasive blast to a commercial blast (SSPC-SP 6). For mild conditions, a hand or power tool cleaning (SSPC-SP 2) may be satisfactory, but performance is dependent upon the degree of surface preparation.

Previously Painted Surfaces: Wash and rinse any areas that may have oil or grease residue. Dull glossy surfaces by lightly sanding. Remove sanding dust. Remove loose paint. All areas that are rusting, blistering, cracking or peeling must be cleaned to bare metal. If more than 25% of the surface is involved, sandblast the entire surface to a commercial blast and prime. If less than 25% of the surface is involved, clean soiled areas and spot prime.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Application

Mix the product thoroughly before application. The use of a drill mixer at low speed will best accomplish this. Spray application only.

Airless Spray: Tip range between .013 and .017. Total fluid output pressure at tip should not be less than 2200 psi.

Air Spray (Pressure Pot): DeVilbiss MBC or JGA gun, with 704 or 765 air cap and Fluid Tip E.

If necessary, small areas can be brushed or rolled using a 3/8" lambs wool or 1/4" - 1/2" synthetic roller cover. Roll in one direction, rewet, then cross roll

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. No reduction is necessary. Do not apply if material, substrate or ambient temperature is below 50 °F (10 °C). Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.

TEST DATA	
Flexibility (ASTM D1737)	Pass ¼" Mandrel
Steam Resistant	Yes
Dry Heat Resistance	200 °F
Wet Heat Resistance	125 °F
Adhesion (ASTM D3359)	Pass 5B
Salt Spray (ASTM B117) (1 Coat w/2 topcoats; 500 Hours)	Rust Breakthrough: 10 Rust Area: 0.01%

CHEMICAL RESISTANCE GUIDE (NON-IMMERSION)	
Fresh Water	See Finish Coat Data Sheets for Resistance Information.
Salt Water	
Acids	
Alkalis	
Solvents	
Fuel	
Acidic Salt Solutions	
Alkaline Salt Solutions	
Neutral Salt Solutions	
SYSTEMS RECOMMENDATIONS	
COMPATIBLE FINISHES	
C/V200 Line, C/V201 Line, V230 Line, V231 Line, V300 Line, V330 Line, V440 Line and Other Acrylics & Alkyds	

Clean Up

Clean up with Corotech® V701 Brush & Spray Reducer or V703 Xylene.

Environmental Health & Safety Information

DANGER!

Causes serious eye irritation

May cause an allergic skin reaction

May cause cancer

Causes damage to organs through prolonged or repeated exposure

May be fatal if swallowed and enters airways

Flammable liquid and vapor

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/fume/mist/vapors/spray. Do not eat, drink or smoke when using this product. Keep away from heat/sparks/open flames/hot surfaces, no smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/protective clothing/eye protection/face protection.

Response If exposed or concerned get medical attention. If in eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists get medical attention. If skin irritation or rash occurs get medical attention. Wash contaminated clothing before reuse. If on skin (or hair) take off immediately all contaminated clothing. Rinse skin with water. If swallowed immediately call a POISON CENTER or physician. Do NOT induce vomiting. In case of fire use CO2, dry chemical, or foam for extinction.

3.8% of the mixture consists of ingredient(s) of unknown toxicity

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container to an approved waste disposal plant.

DANGER - Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container.



WARNING: Cancer and Reproductive Harm—
www.P65warnings.ca.gov

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

**KEEP OUT OF REACH OF CHILDREN
FOR PROFESSIONAL USE ONLY**

**Refer to Safety Data Sheet for
additional health and safety information.**